## Solomon, Terrance

From:

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submitto=STIC-EIC3700@uspto.gov

Name=Mital Patel

Empno=77789

Phone=703-306-5444

Artunit=3743

Office=CPK1-11C57

Serialnum=09/813548

PatClass=128/201.25,205.27,205.29,206.11206.12,206.16,206.17,206.18,206.19; 96/69; 55/524,528,Dig.39

Earliest=03/21/01

Format1=paper

Searchtopic=An electret filter media comprising a fibrous web having a substantially continuous uniform thickness polymer coating that is a vapor deposition formed condensed liquid monomer polymerized onto fibers that form the fibrous web.

an electret filter is one that is charged

key words: filter, electret, fiber/fibrous, polymer, coat/coated/coating, vapor deposited/deposition, monomer

Comments=The best way/time to reach me is via email. Thank you.

send=SEND

ASRC Searcher: Jeanne Horrigan Serial 09/813548 June 4, 2004 File 350:Derwent WPIX 1963-2004/UD,UM &UP=200434 File 347: JAPIO Nov 1976-2004/Jan(Updated 040506) File 371:French Patents 1961-2002/BOPI 200209 File 348: EUROPEAN PATENTS 1978-2004/May W04 File 349:PCT FULLTEXT 1979-2002/UB=20040527,UT=20040520 Description Items AU='GAHAN R' OR AU='GAHAN R E' OR AU='GAHAN RICHARD' OR AU-S1 = 'GAHAN RICHARD E' AU='CHOI W' OR AU='CHOI W M' OR AU='CHOI WAI MING' OR AU='-401 S2CHOI WAIN MING' S1 AND S2 3 S3 ELECTRET()FILTER? ? 490 S4(S1:S2 AND S4) NOT S3 **S5** (Item 1 from file: 350) 3/7/1 DIALOG(R) File 350: Derwent WPIX (c) 2004 Thomson Derwent. All rts. reserv. \*\*Image available\*\* 014997838 WPI Acc No: 2003-058353/200305 Electret filter medium, e.g. for respirator, comprises meltblown polymer fiber web with polymer coating Patent Assignee: HOLLINGSWORTH & VOSE CO (HOVO ); CHOI W M (CHOI-I); GAHAN R E (GAHA-I) Inventor: CHOI W M ; GAHAN R E Number of Countries: 101 Number of Patents: 004 Patent Family: Applicat No Kind Date Date Patent No Kind A 20020220 200305 B A2 20021003 WO 2002US4944 WO 200276576 US 20020174869 A1 20021128 US 2001813548 20010321 200305 A EP 1372814 A2 20040102 EP 2002753757 20020220 200409 Α 20020220 WO 2002US4944 Α AU 2002306536 A1 20021008 AU 2002306536 20020220 200432 Α Priority Applications (No Type Date): US 2001813548 A 20010321 Patent Details: Main IPC Filing Notes Patent No Kind Lan Pg WO 200276576 A2 E 34 B01D-039/00 Designated States (National): AE AG AL AM AT AU AZ BA BB BG BR BY BZ CA CH CN CO CR CU CZ DE DK DM DZ EC EE ES FI GB GD GE GH GM HR HU ID IL IN IS JP KE KG KP KR KZ LC LK LR LS LT LU LV MA MD MG MK MN MW MX MZ NO NZ OM PH PL PT RO RU SD SE SG SI SK SL TJ TM TN TR TT TZ UA UG UZ VN YU ZA ZM ZW Designated States (Regional): AT BE CH CY DE DK EA ES FI FR GB GH GM GR IE IT KE LS LU MC MW MZ NL OA PT SD SE SL SZ TR TZ UG ZM ZW A62B-007/10 US 20020174869 A1 Based on patent WO 200276576 B01D-039/16 EP 1372814 A2 E Designated States (Regional): AL AT BE CH CY DE DK ES FI FR GB GR IE IT

LI LT LU LV MC MK NL PT RO SE SI TR Based on patent WO 200276576 B01D-039/00 AU 2002306536 A1

Abstract (Basic): WO 200276576 A2

NOVELTY - An electret filter medium comprises a meltblown polymer fiber web, and a polymer coating vapor phase deposited on surface(s) of the web.

DETAILED DESCRIPTION - An INDEPENDENT CLAIM is included for a method for manufacturing an electret filter medium, by vaporizing and condensing a polymer coating on a fiber web; exposing the coating to energy to cause the coating to polymerize; and treating the coated

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fiber web to form permanent charge pairs of dipoles in the fiber web. USE - E.g. for a respirator (claimed).

ADVANTAGE - The inventive filter medium has a filter efficiency and degradation value of at least P 95, with enhanced charge stability. It meets the National Institute of Safety and Health standards for class P 99, preferably P 100, non-woven filter media. It retains particles and/or oil without reduction in filtration performance, even after prolonged filtration challenges.

DESCRIPTION OF DRAWING(S) - The figure is a flow chart illustrating a process for manufacturing the above electret filter medium.

pp; 34 DwgNo 1/2

Derwent Class: A14; A88; F06; J01

International Patent Class (Main): A62B-007/10; B01D-039/00; B01D-039/16

International Patent Class (Additional): A62B-018/08; A62B-023/02

#### 5/7/1 (Item 1 from file: 350)

DIALOG(R) File 350: Derwent WPIX

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013742190 \*\*Image available\*\*

WPI Acc No: 2001-226420/200123

Filter media for use in industrial face masks or respirators, room air cleaners and vacuum filters, comprises melt blown oleophobic plasma treated electret polymer fiber web

Patent Assignee: HOLLINGSWORTH & VOSE CO (HOVO )

Inventor: GAHAN R E

Number of Countries: 095 Number of Patents: 004

Patent Family:

Applicat No Date Week Patent No Kind Date Kind WO 200107144 A1 20010201 WO 2000US19279 A 20000714 200123 B AU 200061006 A 20010213 AU 200061006 A 20000714 200128 A2 20020508 EP 2000947386 A 200238 EP 1202789 20000714 WO 2000US19279 A 20000714 JP 2003505229 W 20030212 WO 2000US19279 A 20000714 200321 JP 2001512017 A 20000714

Priority Applications (No Type Date): US 99359348 A 19990721 Patent Details:

Patent No Kind Lan Pg Main IPC Filing Notes

WO 200107144 A1 E 31 B01D-039/16

Designated States (National): AE AG AL AM AT AU AZ BA BB BG BR BY BZ CA CH CN CR CU CZ DE DK DM DZ EE ES FI GB GD GE GH GM HR HU ID IL IN IS JP KE KG KP KR KZ LC LK LR LS LT LU LV MA MD MG MK MN MW MX MZ NO NZ PL PT RO RU SD SE SG SI SK SL TJ TM TR TT TZ UA UG US UZ VN YU ZA ZW Designated States (Regional): AT BE CH CY DE DK EA ES FI FR GB GH GM GR IE IT KE LS LU MC MW MZ NL OA PT SD SE SL SZ TZ UG ZW

AU 200061006 A B01D-039/16 Based on patent WO 200107144

EP 1202789 A2 E B01D-039/16 Based on patent WO 200107144

Designated States (Regional): AL AT BE CH CY DE DK ES FI FR GB GR IE IT LI LT LU LV MC MK NL PT RO SE SI

JP 2003505229 W 46 B01D-039/14 Based on patent WO 200107144

Abstract (Basic): WO 200107144 A2

NOVELTY - The filter media comprises melt blown oleophobic plasma treated electret polymer fiber web.

DETAILED DESCRIPTION - INDEPENDENT CLAIMS are also included for the following:

(i) a respirator having a filter element which comprises annealed melt blown oleophobic plasma treated electret polymer fiber web;

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- (ii) manufacture of melt blown oleophobic plasma treated electret polymer fiber web involving treating melt blown polymer fiber web with oleophobic plasma followed by treating plasma treated web to form permanent charge pairs or dipoles in the melt blown polymer fiber web; and
- (iii) manufacture of **electret filter** media having charge stabilizing fatty acid amide, involving treating melt blown polymer fiber web having charge stabilizing fatty acid amide (incorporated within the fibers) with oleophobic plasma followed by treating the plasma treated web to form permanent charge pairs or dipoles in the melt blown polymer fiber web.

USE - For use in industrial face masks or respirators, indoor air quality filters, surgical masks, room air cleaners, cabin air filters, vacuum filters, HVAC filters, HEPA filters, ASHRAE filters and ULPA filters.

ADVANTAGE - **Electret filter** media with improved filtration performance and enhanced charge stability of electret polymer web, is provided. The filter media meets the NIOSH standard for class P 95, class P 99 and class P 100 non-woven filter media.

DESCRIPTION OF DRAWING(S) - The figure shows the flowchart for manufacturing plasma treated  $\mbox{\bf electret}$   $\mbox{\bf filter}$  media.

pp; 31 DwgNo 1/1

Derwent Class: A14; A17; A32; A88; F04; J01; P35
International Patent Class (Main): B01D-039/14; B01D-039/16
International Patent Class (Additional): A62B-018/08; B01D-039/00; D06M-010/02

#### 5/3, AB/4 (Item 2 from file: 349)

DIALOG(R) File 349: PCT FULLTEXT

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00344270

CHARGE STABILIZED ELECTRET FILTER MEDIA

MATERIAU FILTRANT A BASE D'ELECTRETS A STABILISATION DE CHARGE

Patent Applicant/Assignee:

HOLLINGSWORTH & VOSE COMPANY,

Inventor(s):

LIFSHUTZ Norman,

GAHAN Richard E ,

STEVENS Graham C

Patent and Priority Information (Country, Number, Date):

Patent:

WO 9626783 A1 19960906

Application:

WO 96US1555 19960208 (PCT/WO US9601555)

Priority Application: US 95395661 19950228

Designated States: AU CA JP KR AT BE CH DE DK ES FR GB GR IE IT LU MC NL PT SE

Publication Language: English

Fulltext Word Count: 7579

English Abstract

An electret filter media includes an additive or mixtures thereof that enhance the charge stability of the media. The filter media achieves acceptable alpha values for a range of filtration challenges without significant decay in alpha values over time. Preferred charge additives include fatty acid amides, oleophobic fluorochemical surfactants, and mixtures thereof.

ASRC Searcher: Jeanne Horrigan Serial 09/813548 June 4, 2004 File 155:MEDLINE(R) 1966-2004/May W5 File 5:Biosis Previews(R) 1969-2004/May W5 File 73:EMBASE 1974-2004/May W5 File 34:SciSearch(R) Cited Ref Sci 1990-2004/May W4 File 434:SciSearch(R) Cited Ref Sci 1974-1989/Dec File 323:RAPRA Rubber & Plastics 1972-2004/Jun Items Description Set AU='GAHAN R E' OR AU='GAHAN RE' S1 3 AU='CHOI W' OR AU='CHOI W M' OR AU='CHOI W.' OR AU='CHOI W-457 S2 .-M.' OR AU='CHOI W.M.' AU='CHOI W-M'  $s_3$ AU='CHOI WM' 44 S4ELECTRET() FILTER? ? 59 S5 S6 0 S1:S4 AND S5 FILTER? ? OR MICROFIBR? OR MICROFIBER? S7 243547 S8 S2:S4 AND S7 7 S9 5 RD (unique items) (Item 1 from file: 434) 1/6/1 05101802 Genuine Article#: QP135 Number of References: 17 Title: STUDIES ON WHITENING PHENOMENA INDUCED BY SOME NON-SOLVENTS ON HIGHLY ORIENTED GLASSY-POLYMERS 1/6/3 (Item 2 from file: 323) 00164606 TITLE: EFFECT OF MOLECULAR ORIENTATION ON POLYMER-LIQUID INTERACTION: WHITENING (Item 1 from file: 5) BIOSIS NO.: 200200410778 0013817267 Mapping chromosome 7 specific ESTs of Magnaporthe grisea 2002 9/6/2 (Item 2 from file: 5) 0007222118 BIOSIS NO.: 199090006597 ISOLATION OF COMPLEMENTARY DNA CLONE FOR PROTEIN CARBOXYMETHYLTRANSFERASE PCM 1989 9/6/4 (Item 2 from file: 73) EMBASE No: 1978182594 Electron microscopic study on the development and functional morphology of the ovarian nutritive tissue in Gerris najas (Heteroptera) 1977 9/6/5 (Item 1 from file: 34) Genuine Article#: 373XT Number of References: 38 09159681

Title: Photocatalytic degradation of polychlorinated dibenzo-p-dioxins on TiO2 film under UV or solar light irradiation (ABSTRACT AVAILABLE)

Publication date: 20001115

ASRC Searcher: Jeanne Horrigan Serial 09/813548 June 4, 2004 File 155:MEDLINE(R) 1966-2004/May W5 File 5:Biosis Previews (R) 1969-2004/May W5 File 73:EMBASE 1974-2004/May W5 File 34:SciSearch(R) Cited Ref Sci 1990-2004/May W4 File 434:SciSearch(R) Cited Ref Sci 1974-1989/Dec File 144: Pascal 1973-2004/May W4 File 2:INSPEC 1969-2004/May W4 File 6:NTIS 1964-2004/May W5 File 8:Ei Compendex(R) 1970-2004/May W4 File 94:JICST-EPlus 1985-2004/May W2 File 95:TEME-Technology & Management 1989-2004/May W3 File 99:Wilson Appl. Sci & Tech Abs 1983-2004/Apr File 65:Inside Conferences 1993-2004/May W5 File 35:Dissertation Abs Online 1861-2004/May File 67:World Textiles 1968-2004/May File 248:PIRA 1975-2004/May W4 File 103:Energy SciTec 1974-2004/May B2 File 96:FLUIDEX 1972-2004/May File 240:PAPERCHEM 1967-2004/May W5 File 315: ChemEng & Biotec Abs 1970-2004/May File 119:Textile Technol.Dig. 1978-2003/Jun File 323:RAPRA Rubber & Plastics 1972-2004/Jun File 285:BioBusiness(R) 1985-1998/Aug W1 File 19:Chem. Industry Notes 1974-2004/ISS 200421 File 31:World Surface Coatings Abs 1976-2004/Apr Set Items Description FIBER? ? OR FIBRE? ? OR FIBROUS OR NONWOVEN OR NON() WOVEN S1 2409338 S2 1493425 COAT???? (ELECTRET OR CHARGED OR STATIC() ELECTRIC??() CHARGE?? OR PO-S3 2650 LARI?ED OR IONI?ED OR INDUCTIVE OR ELECTROSTATIC) () (FILTER? ? OR MICROFIBRE? ? OR MICROFIBER? ?) S4 LIQUID() CONDENSED() MONOMER? ? OR ALKYLENE OR ACRYLATE OR M-ETHACRYLATE S5 1902 (OLEOPHOBIC OR HYDROPHOBIC OR HALOGENATED OR FLUORINATED) (-) MONOMER? ? S6 64526 HEXAFLUOROPROPYLENE OR FLUOROPOLYMER? ? OR POLYTETRAFLUORO-ETHYLENE OR FLUORINATED() (ETHYLENEPROPYLENE OR ETHYLENE() PROP-YLENE) S7 2650157 MONOMER? ? OR POLYMER? ? S8 1007533 VAPOR? OR VAPOUR? S9 16 \$3 AND \$1 AND \$2 S9 AND S4:S7 S10 3 S11 2 RD (unique items) S12 89 S1 AND S3 AND S4:S7 S8 AND S12 S13 1 S14 1 S13 NOT S10 S15 6 S1 AND S3 AND S4:S6 S16 6 S15 NOT (S10 OR S13)

S17

2811046

. 3

3

36

36

S18

S19

**S20** S21

S22

S23

S24

3 RD (unique items)

S12 AND S18

60 S3/TI, DE AND S12

RD (unique items)

Sort S23/ALL/PY, A

S19 NOT (S10 OR S13 OR S15)

50 S21 NOT (S10 OR S13 OR S15 OR S19)

LIQUID

Serial 09/813548 June 4, 2004

#### 11/7,K/1 (Item 1 from file: 6)

DIALOG(R) File 6:NTIS

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1010910 NTIS Accession Number: DE83001616

## Evaluation of Permanently Charged Electrofibrous Filters

Biermann, A. H.; Lum, B. Y.; Bergman, W.

Lawrence Livermore National Lab., CA.

Corp. Source Codes: 068147000; 9513035

Sponsor: Department of Energy, Washington, DC.

Report No.: UCRL-87535; CONF-820833-14

18 Oct 82 26p

Languages: English Document Type: Conference proceeding

Journal Announcement: GRAI8309; NSA0800

17. DOE nuclear air cleaning conference, Denver, CO, USA, 1 Aug 1982.

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NTIS Prices: PC A03/MF A01

Country of Publication: United States

Contract No.: W-7405-ENG-48

These studies showed that loading the permanently charged filters with captured aerosols will lead to a neutralization of the filter charge. The transfer from the captured aerosol to the fiber surface and the subsequent neutralization of fiber charge. The increased efficiency is due to the additional mechanical capture by the particle deposits. The minimum efficiency obtained during the loading of solid aerosols is determined by the aerosol charge, with highly charged aerosols producing a lower minimum. Permanently charged filters lose their fiber charge when exposed to organic solvents or ionic water solutions. The fiber charge neutralization was minimized by coating the charged fibers with a polymer. Several different coating techniques were examined. Unfortunately, preventing the neutralization of fiber charge is not sufficient to prevent a deterioration of filter efficiency. (ERA citation 08:002986)

Descriptors: Air filters; \* Polymers; Electrostatics; Efficiency; Design; Air cleaning

#### 11/7,K/2 (Item 1 from file: 240)

DIALOG(R) File 240: PAPERCHEM

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00305067 PAPERCHEM NO: AB6300856

Electret Filter

Tani, H.; Takase, S.

PATENT ASSIGNEES: Toyobo Co. Ltd.

PATENT NUMBER: JP 3065206/JP 91065206 PATENT DATE: 910320 PATENT CLASS#: B01D39/14

PATENT APP# - DATE OF APPLICATION

JP 89201061 - 890801

SOURCE: Jap. pat. Kokai 65,206/91. March 20, 1991. 6 p. Cl.B01D39/14. Filed: Jap. appln. 201,061/89 (Aug. 1, 1989).

PUBLICATION YEAR: 1991 DOCUMENT TYPE: PATENT LANGUAGES: JAPANESE

Sebacic acid or carnauba wax (particle diameter, less than 0.2 micro-m) is used to **coat** and impregnate the surface of an electret **nonwoven** 

ASRC Searcher: Jeanne Horrigan Serial 09/813548

June 4, 2004

fabric such as PP. The amount applied is 0.1-1 wt.% of the electret nonwoven fabric. The fabric is then exposed to a corona discharge to distribute the additive more unevenly in the profile direction. The additive-rich layers of two electret nonwoven fabrics are superimposed and heat-pressed together. The sheet is used as a filter to collect dust. DESCRIPTORS: ADDITION POLYMERS; DUST FILTERS; FABRIC; FAR EAST; FILTERS; JAPAN; JAPANESE; NONWOVENS; PATENTS; POLYHYDROCARBONS; POLYOLEFINS; POLYPROPYLENE; PRDS; SEPARATORS...

14/6/1 (Item 1 from file: 94)

04731749 JICST ACCESSION NUMBER: 01A0102516 FILE SEGMENT: JICST-E
Particle Removal by Polypropylene Filter Using Positive DC Corona Discharge
in Water Vapour . , 2000

17/7,K/1 (Item 1 from file: 34)

DIALOG(R) File 34:SciSearch(R) Cited Ref Sci

(c) 2004 Inst for Sci Info. All rts. reserv.

09668771 Genuine Article#: 434UY Number of References: 4

Title: Charging characteristics for electret filter materials

Author(s): Nifuku M (REPRINT) ; Zhou Y; Kisiel A; Kobayashi T; Katoh H Corporate Source: Agcy Ind Sci & Technol, Natl Inst Resource &

Envirnm,Onogawa 16-3/Tsukuba/Ibaraki 3058569/Japan/ (REPRINT); Agcy Ind Sci & Technol,Natl Inst Resource & Envirnm,Tsukuba/Ibaraki

3058569/Japan/; Wroclaw Tech Univ,PL-50370 Wroclaw//Poland/; Toyo Roshi Kaisha Ltd,Niigata Plant,Niigata 9570101//Japan/

Journal: JOURNAL OF ELECTROSTATICS, 2001, V51 (MAY), P200-205

ISSN: 0304-3886 Publication date: 20010500

Publisher: ELSEVIER SCIENCE BV, PO BOX 211, 1000 AE AMSTERDAM, NETHERLANDS

Language: English Document Type: ARTICLE

Abstract: In order to save energy at the time of dust collection, the authors have tried to provide as much charge as possible to electret filter, Polypropylene (PP) (nonwoven, by melt-blowing) and polytetrafluoroethylene (PTFE) (layering of PTFE fibers in wet system and heat dried) were used as a sample. High voltage DC corona, pulse corona and pulse with DC corona were applied to the sample materials. The discharge characteristics were investigated in order to provide larger charge for the materials. The results indicate that the pulse with somewhat slower rise time with DC superimposition provides a large charge. The maximum charge obtained was approx. 45 muC/m(2) in the case of PP and approx. 10 muC/m(2) in the case of PTFE. (C) 2001 Elsevier Science B.V. All rights reserved.

#### 17/7,K/2 (Item 1 from file: 94)

DIALOG(R) File 94: JICST-EPlus

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04967938 JICST ACCESSION NUMBER: 01A0960267 FILE SEGMENT: JICST-E

An Experimental Development of Environmentally Friendly Electret Filte:
NIFUKU MASAHARU (1); KATO HIROMI (1); SATO SUSUMU (2); KOBAYASHI TADAHIRO

(2); ZHOU Y-X (3)

(1) Sangyogijutsusogoken; (2) Toyo Roshi Kaisha, Ltd.; (3) Tsinghua Univ. Seidenki Gakkai Koen Ronbunshu, 2001, VOL.2001, PAGE.59-62, FIG.10, REF.3 JOURNAL NUMBER: F0983BAO ISSN NO: 1342-1492

UNIVERSAL DECIMAL CLASSIFICATION: 621.319 628.84+697.94 66.074.2

LANGUAGE: Japanese COUNTRY OF PUBLICATION: Japan

DOCUMENT TYPE: Conference Proceeding

ARTICLE TYPE: Original paper

MEDIA TYPE: Printed Publication ABSTRACT: Paying attention to the environmental impact, the authors tried to develop environmentally friendly electret filters . Polypropylene(PP) filter ( non - woven , by melt blowing) and polytetrafluoroethylene (PTFE) filter (layering of PTFE fibers in wet system and heat dried) were made as the samples. After investigating the charging characteristics of electrical charging methods, electret filters were manufactured in the laboratory experimentally. High voltage DC corona, pulse corona and pulse with DC corona were applied to investigate the charging characteristics. Pulse with DC corona, having higher charging characteristics, was applied to produce the filters . Suface charge density and dioctyl phthalate(DOP) collection efficiency were measured to evaluate the samples. PP electret filter showed higher collection efficiency 99.3% (pressure drop 17.5mmH2O) and PTFE electret filter 97% (Pressure drop 14.8mmH2O) in the case of 0.1-0.15.MU.m DOP collection (air velocity 5.3cm/s). (author abst.) ...DESCRIPTORS: polypropylene fiber; ... ... polytetrafluoroethylene ; ... BROADER DESCRIPTORS: polyolefin fiber; ... ...synthetic fiber ; ... ...man-made fiber ; ... ... fiber ; 17/7, K/3(Item 1 from file: 67) DIALOG(R) File 67: World Textiles (c) 2004 Elsevier Science Ltd. All rts. reserv. 00238094 WORLD TEXTILE NO: 1981952 SUBFILE: EMDOCS Electrostatic filter AUTHOR(S): Koken Ltd.; Kimura K. Official Gazette of the U.S. Patent and Trademark Office - Patents, 1225/2 , 1999 COUNTRY OF PUBLICATION: United States DOCUMENT TYPE: Journal; Patent RECORD TYPE: ABSTRACT ISSN: 0098-1133 PATENT NO: USP 5 935 303 PRIORITY APPLICATION: Priority Application: Japan, 8357255, 26 Dec 1996 LANGUAGES: ENGLISH An electrostatic filter includes a fibrous component including a mixture of wool and synthetic fibers and a resinous component including a perfluoroalkyl acrylate copolymer resin and a p-tert-butylphenol formaldehyde resin, which resinous component is adhering to the fibrous component, both of the fibrous substrate component and the resinous component being in electrostatically charged conditions. IPC B03C. rostatically charged conditions. IPC B03C. DESCRIPTORS: BLENDED FABRIC; FILTER; FILTER FABRIC; RESIN; SYNTHETIC FIBER ; WOOL FIBER

20/6/1 (Item 1 from file: 94)
02365275 JICST ACCESSION NUMBER: 95A0481313 FILE SEGMENT: JICST-E
The Effect of Collection Efficiency by Electrostatic Force on Electret
Filter in Liquids., 1995

**20/6/2** (Item 1 from file: 67) 00132382 WORLD TEXTILE NO: 8505215 SUBFILE: BTTG (Shirley

Serial 09/813548 June 4, 2004

Institute)

Degradation of electrostatic filters at elevated temperature and humidity

Filtration & Separation, 1985, 22, No.4, July/August, 239-242 (4 pages)., 1985

20/6/3 (Item 1 from file: 248)

00312064 Pira Acc. Num.: 10177672 Pira Abstract Numbers: 07-92-01111

Title: THE USE OF ELECTRET MICROFIBRE NONWOVENS IN AIR FILTRATION

Publication Year: 1991

24/6/1 (Item 1 from file: 240)

00155350 PAPERCHEM NO: AB5106269

MIXTURE OF OPPOSITELY CHARGED FILTER AID MATERIAL

PUBLICATION YEAR: 1979

24/6/4 (Item 4 from file: 103)

02076763 GBN-86-004426; EDB-88-019484

Title: Collection performance of electret filters in the particle size range 10nm-10..mu..m

Conference title: 13. annual conference of the Association for Aerosol Research (Gesellschaft fuer Aerosolforschung) on aerosols in science, medicine, and technology

Publication Date: Jun 1986

24/6/5 (Item 5 from file: 73)

03657105 EMBASE No: 1988106541

Collection of submicroscopic particles with filter media made of electrically charged fibres ( electret filters )

ABSCHEIDUNG SUBMIKROSKOPISCHER PARTIKELN MIT TIEFENFILTERN AUS ELEKTRISCH GELADENEN FASERN (ELEKTRETFILTER) 1988

24/6/8 (Item 8 from file: 5)

0006584784 BIOSIS NO.: 198987032675

EFFECT OF INDUSTRIAL AEROSOLS ON THE PERFORMANCE OF ELECTRICALLY CHARGED FILTER MATERIAL

1988

24/6/9 (Item 9 from file: 103)

02778802 DE-89-013501; EDB-89-169850

Title: Fundamental investigations of collection behaviour of electret filters . Pt. 1. Determination of collection efficiencies

Original Title: Grundlegende Untersuchungen zum Abscheideverhalten der Elektret-Filter. T. 1. Bestimmung der Abscheidegrade Publication Date: Sep 1989

24/6/10 (Item 10 from file: 248)

00207556 Pira Acc. Num.: 9373227 Pira Abstract Numbers: 07-90-01028

Title: ELECTROSTATIC FILTER EFFECT AND MECHANICAL ACTION

Publication Year: 1989

24/6/12 (Item 12 from file: 248)

00232619 Pira Acc. Num.: 10076568 Pira Abstract Numbers: 07-91-02148

Title: INITIAL EXPERIENCE WITH ELECTRET MICROFIBER FILTERS IN VEHICLE VENTILATION SYSTEMS

Serial 09/813548 June 4, 2004

Publication Year: 1991

24/6/21 (Item 21 from file: 248)

00357200 Pira Acc. Num.: 10270021 Pira Abstract Numbers: 07-93-01570

Title: DEVELOPMENT OF MELTBLOWN ELECTRET FILTER MEDIA WITH SUPERIOR

HEAT RESISTANCE

Publication Year: 1993

24/6/22 (Item 22 from file: 94)

02560081 JICST ACCESSION NUMBER: 95A0917403 FILE SEGMENT: JICST-E

Electrostatic Collection Effect on an Electret Filter Made by

Chlorotrifluoroethylene-Ethylene Copolymer Nonwoven Fabric., 1995

24/6/23 (Item 23 from file: 67)

00213197 WORLD TEXTILE NO: 1955438 SUBFILE: EMDOCS

Electrostatic filter and method of filtering dust

, 1996

24/6/26 (Item 26 from file: 240)

00599624 PAPERCHEM NO: AB6810916

Electrostatic Properties of Fibrous Electret Filters

CONFERENCE TITLE: 1998 Nonwovens Conference

PUBLICATION YEAR: 1998

24/6/27 (Item 27 from file: 95)

01353185 W99116133402

Current possibilities for trapping welding aerosols

(Gegenwaertige Moeglichkeiten des Auffangens von Aerosolen beim Schweissen) 1999

24/6/29 (Item 29 from file: 95)

01658693 20020606141

Hunt for charges in electret filters with a scanning probe microscope

(Die Untersuchung von Ladungen in Elektretfasern mit einem

Rastersondenmikroskop)

2001

24/6/33 (Item 33 from file: 144)

15597847 PASCAL No.: 02-0301722

Prediction of collection efficiency of high-performance electret

filters

2002

24/6/35 (Item 35 from file: 95)

01788274 20030700709

Electret HVAC media: just the facts

(Ueberblick der Eigenschaften von geladenen Vliesstoffen zur Herstellung von Luftfiltern)

2002

24/6/36 (Item 36 from file: 96)

00421472 FLUIDEX NO: 0491344

Dust loading on electrostatically charged filters in a standard test

and a real HVAC system

Filtration and Separation, 40/2 (35-39), 2003

24/7/3 (Item 3 from file: 315)

DIALOG(R) File 315: ChemEng & Biotec Abs

(c) 2004 DECHEMA. All rts. reserv.

098856 CEABA Accession No.: 12-12-012589 DOCUMENT TYPE: Journal

Title: Electret filters for high-efficiency and high-flow air cleaning AUTHOR: Turnhout, J.van; Hoeneveld, W.J.; Adamse, J.-W.C.; Rossen, L.M. van CORPORATE SOURCE: TNO Division of Technology for Society, Delft Netherlands N.V. Verto Rotterdam Netherlands

JOURNAL: IEEE Transactions on Industry Applications, Volume: 17, Issue: 2, Page(s): 240-248

CODEN: ITIACR ISSN: 0093-999

PUBLICATION DATE: 1981 (810000) LANGUAGE: English

ABSTRACT: A new type of air filter in which the dust particles are captures very effectively by electrostatic forces is presented. This is accomplished by making the filter from polymer fibers that carry a permanent positive and negative charge. A method is outlined for producing such filters on a large scale and results are given of tests in which the filters are challenged with various aerosols. The advantage of the new filters is that they combine a high capturing efficiency with a low resistance to air flow. Among the numerous applications, personal protective face masks for people working in dusty environments are especially valuable.

## 24/7/6 (Item 6 from file: 8)

DIALOG(R)File 8:Ei Compendex(R)

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02620442 E.I. Monthly No: EI8808069853

Title: ABSCHEIDUNG SUBMIKROSKOPISCHER PARTIKELN MIT TIEFENFILTERN AUS ELEKTRISCH GELADENEN FASERN (ELEKTRETFILTER).

Title: Collection of Submicroscopic Particles with Filter Media Made of Electrically Charged Fibres (Electret Filters).

Author: Baumgartner, Hanspeter; Loeffler, Friedrich

Source: Staub - Reinhaltung der Luft v 48 n 4 Apr 1988 p 131-138

Publication Year: 1988

CODEN: STRHAV ISSN: 0039-0771

Language: German

Document Type: JA; (Journal Article) Treatment: A; (Applications); X; (Experimental)

Journal Announcement: 8808

Abstract: Filters made of electrically charged **polymer fibres** ( **electret filters** ) are a further development of the conventional (uncharged) **fibrous** filters employed for the separation of particles from aerosols. Resulting from the electrostatic charge of the **fibres**, relatively strong forces act on the particles, which lead to high collection efficiencies. In this paper, the experimentally determined collection characteristics of four different types of **electret filters** are presented by means of their respective collection efficiency as a function of the particle size. (Edited author abstract) 16 refs. In German.

## 24/7/7 (Item 7 from file: 323)

DIALOG(R) File 323: RAPRA Rubber & Plastics

(c) 2004 RAPRA Technology Ltd. All rts. reserv. 00356473

TITLE: ELECTRET FILTER

SOURCE: Plastics Industry News (Japan); 34, No.4, April 1988, p.51

JOURNAL ANNOUNCEMENT: 198809 RAPRA UPDATE: 198816

Serial 09/813548 June 4, 2004

DOCUMENT TYPE: Journal Article

LANGUAGE: English SUBFILE: (R) RAPRA

ABSTRACT: Mitsui Petrochemical Co. have developed an **electret filter** based on a **PP** non-woven cloth. PP film is electrified and made into a fibre state which is used for preparing the **non-woven** cloth. The elimination of tobacco smoke is claimed to be 100% using the filter and the company is running its 1,200 tons/year pilot plant at full operation. Construction of a commercial plant for meeting the increased demand for the PP air filter is being considered. This abstract includes all the information contained in the original article.

## 24/7/11 (Item 11 from file: 94)

DIALOG(R) File 94: JICST-EPlus

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01157827 JICST ACCESSION NUMBER: 91A0014857 FILE SEGMENT: JICST-E

Electret filter .

ANDO KATSUTOSHI (1)

(1) Toray Industries, Inc., Fibers and Textiles Res. Labs.

Nonwovens Rev, 1990, NO.Sokan Junbigo, PAGE.113-115, FIG.8, TBL.2

JOURNAL NUMBER: L0781AAH ISSN NO: 1341-5697

UNIVERSAL DECIMAL CLASSIFICATION: 677.076.4 66.074.2

LANGUAGE: Japanese COUNTRY OF PUBLICATION: Japan

DOCUMENT TYPE: Journal ARTICLE TYPE: Commentary

MEDIA TYPE: Printed Publication

#### 24/7/13 (Item 13 from file: 155)

DIALOG(R) File 155: MEDLINE(R)

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08942216 PMID: 2059044

Development and application of new positively charged filters for recovery of bacteriophages from water.

Borrego J J; Cornax R; Preston D R; Farrah S R; McElhaney B; Bitton G
Department of Microbiology, Faculty of Sciences, University of Malaga,
Spain

Applied and environmental microbiology (UNITED STATES) Apr 1991, 57

(4) p1218-22, ISSN 0099-2240 Journal Code: 7605801

Document type: Journal Article

Languages: ENGLISH

Main Citation Owner: NLM Record type: Completed

Electronegative and electropositive filters were compared for the recovery of indigenous bacteriophages from water samples, using the VIRADEL technique. Fiber glass and diatomaceous earth filters displayed low adsorption and recovery, but an important increase of the adsorption percentage was observed when the **filters were treated with cationic polymers** (about 99% adsorption). A new methodology of virus elution was developed in this study, consisting of the slow passage of the eluent through the filter, thus increasing the contact time between eluent and virus adsorbed on the filters. The use of this technique allows a maximum recovery of 71.2% compared with 46.7% phage recovery obtained by the standard elution procedure. High percentages (over 83%) of phage adsorption were obtained with different filters from 1-liter aliquots of the samples, except for Virosorb 1-MDS filters (between 1.6 and 32% phage adsorption). Phage recovery by using the slow passing of the eluent depended on the

Serial 09/813548 June 4, 2004

filter type, with recovery ranging between 1.6% for Virosorb 1-MDS filters treated with polyethyleneimine and 103.2% for diatomaceous earth filters treated with 0.1% Nalco.

Record Date Created: 19910729
Record Date Completed: 19910729

## 24/7/14 (Item 14 from file: 240)

DIALOG(R) File 240: PAPERCHEM

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00355356 PAPERCHEM NO: AB6505356

Manufacture of Electret Filter

Tani, H.; Kubota, S.

PATENT ASSIGNEES: Toyobo Co. Ltd.

PATENT NUMBER: JP 4326911/JP 92326911 PATENT DATE: 921116 PATENT CLASS#: B01D39/14

PATENT APP# - DATE OF APPLICATION

JP 91125213 - 910425

SOURCE: Jap. pat. Kokai 326,911/92. Nov. 16, 1992. 4 p. Cl.B01D39/14. Filed: Jap. appln. 125,213/91 (April 25, 1991).

PUBLICATION YEAR: 1992 DOCUMENT TYPE: PATENT LANGUAGES: JAPANESE

A nonpolar **polymer nonwoven** fabric ( **fiber** packing density, 0.07-0.25 cc/cc) such as spun-bonded PP is formed into a bulky **nonwoven** fabric. The **nonwoven** fabric is irradiated with ultrasonic waves and **embossed**. The embossed **nonwoven** fabric is used to manufacture an **electret filter**.

#### 24/7/15 (Item 15 from file: 240)

DIALOG(R) File 240: PAPERCHEM

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00355350 PAPERCHEM NO: AB6505350

Manufacture of Electret Filter

Nakao, E.

PATENT ASSIGNEES: Japan Vilene Co. Ltd.

PATENT NUMBER: JP 4358510/JP 92358510 PATENT DATE: 921211 PATENT CLASS#: B01D39/14

PATENT APP# - DATE OF APPLICATION

JP 84224655 - 841217

SOURCE: Jap. pat. Kokai 358,510/92. Dec. 11, 1992. 4 p. Cl.B01D39/14. Filed: Jap. appln. 224,655/84 (Dec. 17, 1984).

PUBLICATION YEAR: 1992 DOCUMENT TYPE: PATENT LANGUAGES: JAPANESE

A polyolefin (intrinsic viscosity, less than 1.5) such as PP is meltblown into fine **fibers**. The **fibers** are spread and needle-punched to yield a web. The web is sandwiched between a discharge wire electrode and an metal plate for grounding. A direct current of 5-10 kV is applied to the electrodes to convert the web into an electret.

#### 24/7/16 (Item 16 from file: 240)

DIALOG(R) File 240: PAPERCHEM

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00353977 PAPERCHEM NO: AB6503977

Manufacture of Electret Filter for Cigarette

Kubota, S.; Tani, H.; Takase, S.

Serial 09/813548 June 4, 2004

PATENT ASSIGNEES: Toyobo Co. Ltd.

PATENT NUMBER: JP 4326910/JP 92326910 PATENT DATE: 921116 PATENT CLASS#: B01D39/00

PATENT APP# - DATE OF APPLICATION

JP 91125212 - 910425

SOURCE: Jap. pat. Kokai 326,910/92. Nov. 16, 1992. 3 p. Cl.B01D39/00. Filed: Jap. appln. 125,212/91 (April 25, 1991).

PUBLICATION YEAR: 1992 DOCUMENT TYPE: PATENT LANGUAGES: JAPANESE

A metal such as aluminum is **vacuum-deposited** on a nonpolar **polymer** film (less than 20 mum thick) such as a PP film. The amount of the metal deposited is 300-700 A. The metalized film is slit into strips less than 1 mm wide. The slit yarn is converted to a **nonwoven** fabric (size, 30-100 g/sq m). The **nonwoven** fabric is used to make cigarette filters.

## 24/7/17 (Item 17 from file: 95)

DIALOG(R) File 95: TEME-Technology & Management

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00705688 M93096162586

## A novel electrically charged air filter material

(Ein neues elektrisch geladenes Material fuer Luftfilter)

Brown, RC

The Mining Engineer, v153, nJul, pp4-5, 1993

Document type: journal article Language: English

Record type: Abstract

ISSN: 0026-5179

ABSTRACT:

Es wurde ein neues Filter zur Staubbekaempfung bei der maschinellen Gewinnung im Steinkohlenbergbau entwickelt, das aus etwa gleichen Teilen aus Propylen- und Acrylfasern besteht. Bei der Filterherstellung laden sich die beiden Fasertypen unterschiedlich elektrisch auf. Die Ladung sorgt dafuer, dass die Staubpartikel angezogen werden und eine sehr effektive Filterwirkung erreicht wird. Es werden Aufbau und Wirkungsweise des Filters mit Hilfe von Beispielen beschrieben und zahlreiche Einsatzmoeglichkeiten auch ausserhalb des Bergbaus vorgestellt.

## 24/7/18 (Item 18 from file: 240)

DIALOG(R) File 240: PAPERCHEM

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00523411 PAPERCHEM NO: AB6604481

Manufacture of Electret Filter

Shinagawa, Y.; Yokoyama, A.; Matsu-ura, S.

PATENT ASSIGNEES: Mitsui Petrochemical Co. Ltd.

PATENT NUMBER: JP 5253417/JP 93253417 PATENT DATE: 931005 PATENT CLASS#: B01D39/14

PATENT APP# - DATE OF APPLICATION

JP 9255222 - 920013

SOURCE: Jap. pat. Kokai 253417/93. October 5, 1993. 9 p. Cl.B01D39/14. Filed: Jap. appln. 55222/92 (March 13, 1992).

PUBLICATION YEAR: 1993 DOCUMENT TYPE: PATENT

LANGUAGES: JAPANESE

A mixture of a nonpolar **polymer** (80-95 wt.%) such as PP and a polar **polymer** (1-10 wt.%) such as a polycarbonate and maleic anhydride-grafted PP is extruded to form a film. The film (10-100 mm thick) is stretched and

ASRC Searcher: Jeanne Horrigan Serial 09/813548

June 4, 2004

pressed with an embossing roll to puncture it and form a **fiber** web. The **fiber** web is placed on a dielectric film (5-50 mm thick) such as a PTFE film. A direct electric current (3-30 kV) is applied to the bottom film to yield an electret sheet that is used as an air filter.

#### 24/7/19 (Item 19 from file: 240)

DIALOG(R) File 240: PAPERCHEM

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00523410 PAPERCHEM NO: AB6604495

Manufacture of Electret Filter

Yokoyama, A.; Matsu-ura, S.; Shinagawa, Y.

PATENT ASSIGNEES: Mitsui Petrochemical Co. Ltd.

PATENT NUMBER: JP 5253416/JP 93253416 PATENT DATE: 931005 PATENT CLASS#: B01D39/14

PATENT APP# - DATE OF APPLICATION

JP 9255221 - 920013

SOURCE: Jap. pat. Kokai 253416/93. October 5, 1993. 8 p. Cl.B01D39/14. Filed: Jap. appln. 55221/92 (March 13, 1992).

PUBLICATION YEAR: 1993 DOCUMENT TYPE: PATENT

LANGUAGES: JAPANESE

A mixture of a nonpolar **polymer** (80-95 wt.%) such as PP and a polar **polymer** (1-10 wt.%) such as a polycarbonate and maleic anhydride-grafted PP is extruded to a film. The film (10-100 mm thick) is stretched and pressed with an embossing roll to puncture it and form a **fiber** web. The **fiber** web is placed on a film (5-50 mm thick) such as a PTFE film. An electric current (3-30 kV) from an electrode is applied to the bottom film and an electric current with opposite polarity is applied to the **fiber** web to yield an electret sheet that is used as an air filter.

#### 24/7/20 (Item 20 from file: 240)

DIALOG(R) File 240: PAPERCHEM

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00523409 PAPERCHEM NO: AB6604471

Manufacture of Electret Filter

Matsu-ura, S.; Shinagawa, Y.

PATENT ASSIGNEES: Mitsui Petrochemical Co. Ltd.

PATENT NUMBER: JP 5253415/JP 93253415 PATENT DATE: 931005 PATENT CLASS#: B01D39/14

PATENT APP# - DATE OF APPLICATION

JP 9255220 - 920013

SOURCE: Jap. pat. Kokai 253415/93. October 5, 1993. 7 p. Cl.B01D39/14. Filed: Jap. appln. 55220/92 (March 13, 1992).

PUBLICATION YEAR: 1993 DOCUMENT TYPE: PATENT LANGUAGES: JAPANESE

A mixture of a nonpolar **polymer** (80-95 wt.%) such as PP and a polar **polymer** (1-10 wt.%) such as a polycarbonate and maleic anhydride-grafted PP is extruded to form a film. The film (10-100 mm thick) is stretched and pressed with an embossing roll to puncture it and form a **fiber** web. The pierced film is placed on a different film (5-50 mm thick) such as a PTFE film. An electric current (3-30 kV) from an electrode is applied to the stacked film assembly to yield an electret sheet that is used as an air filter.

ASRC Searcher: Jeanne Hörrigan Serial 09/813548

June 4, 2004

DIALOG(R) File 95: TEME-Technology & Management

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01180855 T98020165124

Recent advances and applications for electrostatically charged filters (Neueste Fortschritte und Einsatzgebiete fuer elektrostatisch geladene Filter)

Wadsworth, LC; Ping-yi Tsai, P

Univ. of Tennessee, Knoxville, USA

Nonwovens in Filtration, 2nd Internat. Conf., Proc., Stuttgart, D, Mar 18-19, 19971997

Document type: Conference paper Language: English

Record type: Abstract

ABSTRACT:

Vliesstoffilter finden aufgrund ihrer guten Filterwirkung und ihres geringen Druckverlustes breite Anwendung bei verschiedenen Filtrationsaufgaben. In Abhaengigkeit vom eingesetzten Material und von der Filterstruktur kann die Filterwirkung gegenueber herkoemmlichen Medien um 400 % gesteigert werden. Unter der Bezeichnung Tantret wurde ein elektrisch geladenes Filtersystem entwickelt. Es wurden die Zusammenhaenge zwischen der elektrischen Leitfaehigkeit der Polymere und der Verbesserung der Filterwirksamkeit untersucht. Die Filterleistung wurde mit NaCl-Partikeln der Groesse 0,1 Mikrometer und bei verschiedenen Luftgeschwindigkeiten mit dem Pruefgeraet TSI Modell 8110 getestet. Als Filtermaterialien fanden Polypropylen, Nylon und PET Verwendung. Weiterhin wurden Schmelzblasvliesstoffe aus Polypropylen eingesetzt. Elektrisch aufgeladene Schmelzblasvliesstoffe aus Polypropylen zeigen eine deutlich erhoehte Filterwirkung aufgrund der ultrafeinen Faserstruktur, der geringen elektrische Leitfaehigkeit, des Fehlens von Faserfinish und der geringen Feuchteabsorption. Der Druckverlust kann durch Falten des Filtermediums oder durch die Einbringung von groben Fasern reduziert werden. Die Filterleistung von Nadelvliesstoffen wird durch die Aufladung ebenfalls verbessert. Beim Einsatz von

Poly-1,4-Cyclohexylen-Dimethylen-Terephthatatfasern (PCT) verbessert sich die Filterwirkung von 40 % vor auf 98 bis 99 % nach der Aufladung. Bei Nylonfilter mit einer Feuchtigkeit von 4 % konnte keine Ladung aufgebracht werden. Die Materialstrukturen von PET und PCT unterstuetzen die Stabilitaet der aufgebrachten Ladungen. Durch eine Belastung mit NaCl-Partikeln erhoeht sich der Druckverlust bei Filtern aus schmelzgeblasenem Polypropylen sehr schnell.

#### 24/7/25 (Item 25 from file: 95)

DIALOG(R) File 95: TEME-Technology & Management

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01224634 T98086031124

Electrical charged filter materials

(Elektrisch geladene Filtermaterialien)

Kolinova, M; Richter, A

TU Liberec, CZ

3. Internat. Conference Textile Science TEXCI'98, Liberec, CZ, 1998, Mai, 25. - 27.1998

Document type: Conference paper Language: English

Record type: Abstract ISBN: 80-7083-289-4

ABSTRACT:

Die Filtration zur Sauberhaltung der Luft gewinnt gegenwaertig zunehmend an Bedeutung. In immer groesseren Rahmen werden Vliesstoffe dafuer eingesetzt.

Die Filterwirksamkeit kann durch die elektrische Aufladung der Vliesstoffe wesentlich erhoeht werden. Eine Aufladung kann entweder durch ein polarisiertes Feld oder durch die elektrostatische Aufladung von dielektrischen Materialien vorgenommen werden. In faserartigen Filtermaterialien spielen elektrostatische Anziehungskraefte eine grosse Rolle. Fasermaterialien koennen triboelektrisch, elektrostatisch, durch Coronaentladung sowie durch elektrische Induktion aufgeladen werden. Das Schema einer elektrischen Polarisationsvorrichtung wird dargestellt. Damit kann eine elektrostatische Ladung durch Coronaentladung erzeugt werden. Die Corona-Glimmentladung erfolgt in der Naehe von duennen Draehten. Die Vorrichtung besteht aus Fuehrungswalzen, Ladungselementen sowie einer Abdeckung. Das Filtermaterial durchlaeuft die Vorrichtung zwischen den Draehten und den Metallwalzen. Zwischen den beiden Elektroden bestehen starke und disproportionale elektrische Felder. In der Vorrichtung werden lange Draehte und zylindrische Elektroden mit verschiedenen Durchmessern eingesetzt. Das intensivste elektrische Feld wird durch eine Drahtelektrode erreicht. Dieses Feld ist jedoch im Vergleich zum Feld einer Zylinderelektrode sehr inhomogen. Die Lebensdauer der Ladung im Filtermedium haengt von der Temperatur, der Feuchtigkeit, den elektrischen Eigenschaften des Polymermaterials sowie von der Konvektion der Umgebungsluft ab. Die Leitfaehigkeit der Faser haengt vom Polymer und von den Oberflaecheneigenschaften der Faser, insbesondere von der Art des Spinnfinishs, ab.

#### 24/7/28 (Item 28 from file: 144)

DIALOG(R) File 144: Pascal

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14929001 PASCAL No.: 01-0079745

#### Triboelectric blend enhances air filtration

DROUIN Bernard

Texel Inc. Canada

Journal: Filtration & separation, 2000, 37 (9) 20-23

ISSN: 0015-1882 CODEN: FSEPAA Availability: INIST-15587;

354000093983640010

Document Type: P (Serial) ; A (Analytic) Country of Publication: United Kingdom

Language: English

Electrostatic filtration is well known to be highly effective in filtering very fine particles, while at the same time maintaining a low pressure drop. Over recent years, the performance requirements for air filtration have become ever more demanding for the removal of fine particles. To meet these tighter requirements, a new triboelectric couple (Tribo SUP T SUP M ) for the manufacture of electrostatic filter media has been developed by the research and development team at Texel Inc, headquartered in Canada. This article describes experiments and test results that show the couple provides a higher filtration efficiency (FE), along with a lower pressure drop.

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### 24/7/30 (Item 30 from file: 95)

DIALOG(R) File 95: TEME-Technology & Management

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01611318 20020105109

Fibers with 'Potential'

(Fasern mit 'Potenzial')

McGuire, S; Reese, G

Serial 09/813548 June 4, 2004

Joint INDA-TAPPI Conf., INTC 2001, Internat. Nonwovens Tech. Conf., Proc.,

Baltimore, USA, Sep 5-7, 20012001

Document type: CD-ROM; 06 Conference paper Language: English

Record type: Abstract

ABSTRACT:

Fuer die Anwendung in Filtern und Reinigungstextilien wurde ein Verfahren zur Herstellung von elektrisch aufladbaren Fasern (Elektretfasern) entwickelt, die ueber einen langen Zeitraum ihren Ladungszustand und damit ihre Filter- oder Reinigungswirkung behalten. In Filtervliesstoffen, die aus elektrisch geladenen Fasern bestehen, werden noch Staubpartikel von etwa 0,1 bis 1 Mikrometer Korngroesse abgeschieden, ohne dass hierzu besonders kleine Filterporen erforderlich sind. Dies wird nach einem patentierten Verfahren erreicht durch Zugabe von CCA(charge control agent)-Additiven in das Polymer vor dem Erspinnen. Zwei Varianten von CCA-Additiven sind verwendbar. Eines erhoeht die positive Aufladung (CCA-Additiv 'blau'), das andere die negative Aufladung (CCA-Additiv 'orange'). Durch Mischen beider Additive kann die Ladungswirkung den Kundenerfordernissen angepasst werden. Die Wirkung der Additive wird an Polypropylen (PP), dem CCA-Additiv 'blau' zugegeben wurde, demonstriert. Die Filterwirkung von Meltblown-Vliesstoff aus PP-Fasern mit 5 % CCA-Additiv ist bei allen Feinstaub-Partikelgroessen wesentlich groesser als bei Filtern aus PP-Fasern ohne CCA. Auch in Mischung mit Polyesterfasern (PES) verbessern die das CCA-Additiv enthaltenden PP-Fasern deutlich die Leistungsfaehigkeit der Filter. Das Auftreten des triboelektrischen Effekts zwischen PES- und PP-Fasern erhoeht zusaetzlich die Aufladung und damit die Filterwirkung. Mit der Entwicklung von CCA enthaltenden Stapelfasern wurde die Moeglichkeit fuer die Herstellung von Vliesstoffen fuer eine Vielzahl von Spezialanwendungen geschaffen.

## 24/7/31 (Item 31 from file: 67)

DIALOG(R) File 67: World Textiles

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00255423 WORLD TEXTILE NO: 2001950

Electret articles and filters with increased oily mist resistance

AUTHOR(S): Rousseau A.D.; Jones M.E.; Mei B.Z.; Innovative Properties Company

U.S. Patent and Trademark Office, -/WEEK 22, 2001

COUNTRY OF PUBLICATION: United States

DOCUMENT TYPE: Journal; Patent

RECORD TYPE: ABSTRACT PATENT NO: USP 6238466

PATENT PUBLICATION DATE: 941270, 01 Oct 1997

LANGUAGES: ENGLISH

Novel electret articles containing a **polymer** and a performance-enhancing additive can be identified by their thermally stimulated conductivity characteristics or their filtration properties. Electret articles such as **nonwoven** filter webs and respirators exhibit superior oily mist loading performance, low penetration and a small pressure drop.

#### 24/7/32 (Item 32 from file: 67)

DIALOG(R) File 67: World Textiles

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00253901 WORLD TEXTILE NO: 2000434

Electret filters that exhibit increased oily mist resistance

AUTHOR(S): Rousseau A.D.; Jones M.E.; Mei B.Z.

U.S. Patent and Trademark Office, -/WEEK 15, 2001

Serial 09/813548 June 4, 2004

COUNTRY OF PUBLICATION: United States

DOCUMENT TYPE: Journal; Patent

RECORD TYPE: ABSTRACT PATENT NO: USP 6214094

PATENT PUBLICATION DATE: 483768, 18 Jan 2000

MANUFACTURER NAMES: 3 M Innovative Properties Company

LANGUAGES: ENGLISH

The thermally stimulated discharge current of an electret article can be used to identify electret articles that exhibit superior filtration properties. Electret filters that exhibit superior properties not achieved in similarly constructed filters contain fibers that are made from a blend of a polymer and a performance-enhancing additive. The electret filters exhibit an initial detectable DOP penetration of less than 5% and an average MinGAMMAhl of greater than 200 mg DOP as measured by DOP Filter Web Loading Test Procedure 1. These new electrets are particularly useful in a respirator.

24/7/34 (Item 34 from file: 34)

DIALOG(R)File 34:SciSearch(R) Cited Ref Sci

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10478129 Genuine Article#: 531BG Number of References: 9
Title: Different electrostatic methods for making electret file

Author(s): Tsai PP (REPRINT) ; Schreuder-Gibson H; Gibson P

Corporate Source: Univ Tennessee, Text & Nonwovens Dev Ctr, TANDEC, 1321

White Ave/Knoxville//TN/37996 (REPRINT); Univ Tennessee, Text & Nonwovens Dev Ctr, TANDEC, Knoxville//TN/37996; USA, Natick Res Dev &

Engn Ctr, Soldier Syst Command, Natick//MA/01760

Journal: JOURNAL OF ELECTROSTATICS, 2002, V54, N3-4 (MAR), P333-341

ISSN: 0304-3886 Publication date: 20020300

Publisher: ELSEVIER SCIENCE BV, PO BOX 211, 1000 AE AMSTERDAM, NETHERLANDS

Language: English Document Type: ARTICLE

Abstract: Three charging techniques (viz., corona charging, tribocharging, and electrostatic fiber spinning) were used to charge fibers or fabrics of different polymer types. Corona charging is suitable for charging monopolymer fiber or fiber blend, or fabrics. Tribocharging is only appropriate for charging fibers with dissimilar electronegativity. Electrostatic fiber spinning combines the charging of polymer and the spinning of the fibers as a one-step process. It was observed that two dissimilar fibers following tribocharging had higher filtration efficiency than the corona-charged polypropylene fibers. An electrostatic spinning process produced nanofibers exhibiting extremely high efficiency by mechanical filtration mechanisms. Little charge was retained in electrospun polyethylene oxide fibers; however, polycarbonate and polyurethane retained a great amount of charge. (C) 2002 Elsevier Science B.V. All rights reserved.

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File 98:General Sci Abs/Full-Text 1984-2004/May
      9:Business & Industry(R) Jul/1994-2004/Jun 03
File 16:Gale Group PROMT(R) 1990-2004/Jun 04
File 160:Gale Group PROMT(R) 1972-1989
File 148:Gale Group Trade & Industry DB 1976-2004/Jun 04
File 621:Gale Group New Prod.Annou.(R) 1985-2004/Jun 02
File 149:TGG Health&Wellness DB(SM) 1976-2004/May W4
File 636:Gale Group Newsletter DB(TM) 1987-2004/Jun 03
File 441:ESPICOM Pharm&Med DEVICE NEWS 2004/May W5
File 369:New Scientist 1994-2004/May W4
File 370:Science 1996-1999/Jul W3
File 15:ABI/Inform(R) 1971-2004/Jun 03
File 481:DELPHES Eur Bus 95-2004/May W4
File 624:McGraw-Hill Publications 1985-2004/Jun 03
File 635:Business Dateline(R) 1985-2004/Jun 03
File 80:TGG Aerospace/Def.Mkts(R) 1986-2004/Jun 04
                Description
        Items
Set
                FIBER? ? OR FIBRE? ? OR FIBROUS OR NONWOVEN OR NON() WOVEN
       884950
S1
                COAT????
       533967
S2
                (ELECTRET OR CHARGED OR STATIC() ELECTRIC??() CHARGE?? OR PO-
          649
S3
             LARI?ED OR IONI?ED OR INDUCTIVE OR ELECTROSTATIC)()(FILTER? ?
             OR MICROFIBRE? ? OR MICROFIBER? ?)
                LIQUID()CONDENSED()MONOMER? ? OR ALKYLENE OR ACRYLATE OR M-
        15479
S4
             ETHACRYLATE
                (OLEOPHOBIC OR HYDROPHOBIC OR HALOGENATED OR FLUORINATED) (-
          118
S5
             ) MONOMER? ?
                HEXAFLUOROPROPYLENE OR FLUOROPOLYMER? ? OR POLYTETRAFLUORO-
S6
             ETHYLENE OR FLUORINATED()(ETHYLENEPROPYLENE OR ETHYLENE()PROP-
             YLENE)
              MONOMER? ? OR POLYMER? ?
       295522
S7
       106527 VAPOR? OR VAPOUR?
S8
      1893075 TREATED OR TREATMENT? ?
S9
                S1(S)S2(S)S3
S10
            4
                S1(S)S9(S)S3
            3
S11
               S10:S11 AND S4:S7
            2
S12
               RD (unique items)
            2
S13
              S10:S11 NOT S12
            3
S14
            3 RD (unique items)
$15
            2 S3(S)(S2 OR S9)(S)S4:S7
S16
          1 S16 NOT S10:S11 [not relevant]
 S17
            0
               S3 (S) S4:S6
 S18
            6
               S3 (S) S8
 S19
               S19 NOT S10:S17
            6
 S20
             6 RD (unique items)
 S21
                 (Item 2 from file: 148)
 13/3,AB,K/2
 DIALOG(R) File 148: Gale Group Trade & Industry DB
 (c)2004 The Gale Group. All rts. reserv.
                                           (USE FORMAT 7 OR 9 FOR FULL TEXT)
             SUPPLIER NUMBER: 10823157
The nonwovens industry meets the filtration business. (first INDA Filtration
Conference) (includes related article on role of American Filtration Society)
 Jacobsen, Michael
 Nonwovens Industry, v22, n5, p36(4)
 May, 1991
                                             RECORD TYPE: FULLTEXT
                     LANGUAGE: ENGLISH
 ISSN: 0163-4429
                      LINE COUNT: 00192
 WORD COUNT: 2376
```

to the **filtration** market, has developed and patented a process called electrostatic spinning, in which **polymer** fibers are spun in an electrostatic field. Joerg Sievert, of Freudenberg Nonwovens, Chelmsford, MA, one...

...developed by Japanese producer Toray Industries is promoted as an **electret filter** consisting of a **nonwoven** fabric with microfibers that form electrets when **treated** by a special method.

As a result, according to a paper by Toray's Katsutoshi...

15/3,AB,K/2 (Item 1 from file: 15)

DIALOG(R)File 15:ABI/Inform(R)

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01627249 02-78238

The effects of particle charge on the performance of a filtering facepiece

Chen, Chih-Chieh; Huang, Sheng-Hsiu

American Industrial Hygiene Association Journal v59n4 PP: 227-233 Apr

1998 ISSN: 0002-8894 JRNL CODE: AIH

WORD COUNT: 3892

ABSTRACT: This study quantitatively determined the effect of electrostatic charge on the performance of an **electret filtering** facepiece. Monodisperse challenge corn oil aerosols with uniform charges were generated using a modified vibrating orifice monodisperse aerosol generator. The aerosol size distributions and concentrations upstream and downstream of an electret builder were measured using an aerodynamic particle sizer, an Aerosizer, and a scanning mobility particle sizer. The aerosol charge was measured by using an aerosol electrometer. The tested electret builder had a packing density of about 0.08, fiber size of three micrometers and thickness of 0.75 millimeters. As expected, the primary patrician mechanisms for the micrometer-sized particles are interception and impaction. Other results are discussed.

...TEXT: orifice monodisperse aerosol generator. The aerosol size distributions and concentrations upstream and downstream of an **electret filter** were measured using an aerodynamic particle sizer, an Aerosizer, and a scanning mobility particle sizer. The aerosol charge was measured by using an aerosol electrometer. The tested **electret filter** had a packing density of about 0.08, **fiber** size of 3 m, and thickness of 0.75 mm. As expected, the primary filtration...

... while electrostatic attraction and diffusion are the filtration mechanisms for submicrometer-sized aerosol particles. The **fiber** charge density was estimated to be 1.35 x 10-5 coulomb per square meter. After **treatment** with isopropanol, most of **fiber** charges were removed, causing the 0.3-em aerosol penetration to increase from 36 to...

... resistance of the filter increased slightly after immersion in the isopropanol, probably due to the **coating** of impurities in isopropanol. The aerosol penetration decreased with increasing aerosol charge. The most penetrating... The scanning electron micrographs, as shown in Figure 3, revealed no observable difference between the **electret filter** and the filter **treated** with isopropanol.

(Graph Omitted)

Captioned as: FIGURE 2

However, aerosol penetration through the filter treated with isopropanol was much higher than through the **electret filter**, as shown in Figure 4, which is composed of the data from two particle counters...

... face velocity of 10 cm/sec, the penetrations of 0.3-em aerosol through the **treated** filter and the **electret filter** were 70% and 34%, respectively, indicating that the electrostatic force on the **electret** 

Serial 09/813548 June 4, 2004

was ... small particles by diffusion and/or electrostatic filter attraction. The most penetrating aerosol size through the treated filter decreased with increasing face velocity. This phenomenon was not as clear filter . If the data is presented in terms of electret collection efficiency instead of penetration percentage, the collection efficiency of 0.3-lim aerosol by the treated filter was about 30% (= 1-70% penetration, velocity 10 cm/sec). In addition to this 30% collection efficiency due to mechanical force, the electrical force of the electret filter added another 36%, so that the aerosol penetration through the filter appeared to be 34%, as shown in Figure 4. Yet, a previous study 4 reported that although isopropanol appeared to reduce the filter , there might still be a electrostatic force of the electret small amount of residual charges left on the fibers .

The penetration data above 4 Fm are not presented because the number counts of aerosol...

... 4.6 am. The fiber charge densities held by the isopropanol-treated filter and the **electret filter** were calculated to be  $2.1 \times 10^{-6}$  coulomb per square meter (C/m2...

... the high (also stable) penetration in the submicrometer-size range, so the estimation of the **fiber** charge density would be easier and more accurate.

As expected, for a fixed aerosol size... in Figure 9. The aerosol penetrations through the treated filter were higher than through the electret filter. The drop in penetration of smaller particles (through the isopropanol treated filter) such as 1-lim was much more drastic than that of the larger particles, with the same result for the electret filter. The shift in the most penetrating aerosol size was quite radical for the first 200...

## 15/3, AB, K/3 (Item 2 from file: 15)

DIALOG(R) File 15:ABI/Inform(R)

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00738454 93-87675

# Loading and filtration characteristics of filtering facepieces

Chen, C C; Lehtimaki, M; Willeke, K

American Industrial Hygiene Association Journal v54n2 PP: 51-60 Feb 1993 ISSN: 0002-8894 JRNL CODE: AIH

WORD COUNT: 6099

ABSTRACT: Respirators and air pollution devices have used **fibrous filters** to remove particulate matter and improve air quality. Dust-mist filtering facepieces that have similar fiber diameters and packing densities are examined. At a face velocity of 10 cm/s (corresponding to 100 L/min through a complete filtering facepiece), electrical force removal accounts for 69% of the total filtration for the respirator found to have the best filter quality but only 25% for the respirator (from a different manufacturer) found to have the worst filter quality. The experimental data indicate that the removal efficiency of these facepieces is reduced in time by as much as this amount. However, under normal wear conditions, the total aerosol particle load is not as high as shown and the filtering facepieces are likely to be discarded before the fiber charges (i.e., the electrostatic attractions) are diminished significantly.

 $\dots$ TEXT: study, we have examined the effect of loading respiratory filtering facepieces.

In studies on industrial **electret filters**, some chemicals, such as distilled water, sodium chloride solution, and ethanol have been used to reduce the **fiber** charge.(19) Kanaoka et al. found that an industrial

Serial 09/813548 June 4, 2004

treated with ethanol had a significant increase in electret filter aerosol penetration, indicating that some of the fiber charges were removed.(19) In our study, more efficient chemicals were used to remove the ... suggests that all of the tested facepieces cany some degree of electrical charge on their fibers and that particle removal by electrical attraction accounts for a significant fraction of aerosol particle removal the **fibers** get coated by the filtering facepieces. As particles--liquid corn oil aerosol particles in this case, used conventionally in fit testing--the electrical charge on the fibers is shielded and becomes less effective in attracting particles. Performance evaluations of industrial electret filters have shown similar increases in aerosol penetration. (17,18)

The effect of the number of...

 $\dots$  of the two dust-mist filtering facepieces was estimated to be about 0.05.

Electrically charged filters (electrets) are normally very stable, lasting for years.(2) However, the fiber charge is reduced and the performance decreases when electret filters are exposed ...19) Isopropanol and static guard were found to be capable of removing almost all the fiber charges. This is demonstrated in Figure 7. (Figure 7 omitted) For filters without any chemical treatment, the aerosol penetration first increases with aerosol loading because of the reduction of the electrical force due to fiber coating. With further aerosol loading, the aerosol penetration decreases because of the filter's increased packing...

#### 21/8/5 (Item 2 from file: 15)

DIALOG(R)File 15:(c) 2004 ProQuest Info&Learning. All rts. reserv. 01447046 00-98033 \*\*USE FORMAT 9 FOR FULL TEXT\*\*

Zapping tuberculosis WORD COUNT: 704 LENGTH: 1 Pages

Jul/Aug 1997

COMPANY NAMES:

Electric Power Research Institute

Consolidated Edison Co (DUNS:00-698-2359 TICKER:ED)

GEOGRAPHIC NAMES: US

DESCRIPTORS: Electric utilities; Ventilation; R&D; Disease

CLASSIFICATION CODES: 9190 (CN=United States); 8340 (CN=Electric, water & gas utilities); 5400 (CN=Research & development); 9000 (CN=Short Article)

#### 21/8/6 (Item 3 from file: 15)

DIALOG(R)File 15:(c) 2004 ProQuest Info&Learning. All rts. reserv.

01217896 98-67291

\*\*USE FORMAT 9 FOR FULL TEXT\*\*

Launder your dirty air WORD COUNT: 2934 LENGTH: 7 Pages

May 1996

COMPANY NAMES:

OSHA

GEOGRAPHIC NAMES: US

DESCRIPTORS: Occupational hazards; Indoor air quality; Ventilation; Federal regulation; Compliance; Industrial equipment

CLASSIFICATION CODES: 5340 (CN=Safety management); 4310 (CN=Regulation); 9190 (CN=United States)

## 21/3,AB,K/2 (Item 1 from file: 160)

DIALOG(R) File 160: Gale Group PROMT(R)

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00943700

Aerospace (El Segundo, CA) scientists have proposed several new applications for a highly efficient, filter medium: electret.

News Release (for further information apply to company indexed) July 27,

1983 p. 1-31

filters are successfully used to remove solid and vapor. Electret contaminants from liquid rocket propellants and trap tobacco smoke and road dust particles carried by airstreams. Particulate, colloidal and volatile iron contaminants must be reduced to an acceptable level before pumping propellant into a spacecraft. Otherwise, these contaminants could have a possible negative impact on the rocket engine performance. Further tests conducted in the Aerospace lab show these electret materials are just as effective in trapping submicron size particles in the air environment. Electrets are usually made from polymers, such as teflon and polypropylene. Large potential gradients near the filter material enhance its capture efficiency. Since the polymers are not easily electrically neutralized due to high insulating properties, these materials can retain strong charges for up to several years in humid air and other relatively adverse environments. These filters will not hamper breathing when worn as an allergy protection mask in the garden and can be placed in room ventilation ducts without an air pump. (Aerospace Corporation news release)

21/3,AB,K/4 (Item 1 from file: 15)

DIALOG(R) File 15:ABI/Inform(R)

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02246846 86916359

Filtration in industrial hygiene

Brown, Richard C

Aihaj v62n5 PP: 633-643 Sep/Oct 2001 ISSN: 1529-8663 JRNL CODE: AIH WORD COUNT: 7095

ABSTRACT: Filters used in industrial hygiene are of 2 basic types, corresponding with the 2 basic airborne hazards: particulate and vapor. By use of the correct type, adequate filtration efficiency can usually be achieved. Most particulate filters are made from fibers, and finer fibers result in higher efficiency. Most vapor filters are made from granules of activated carbon, which have an extremely large effective surface area, where molecules of contaminant are absorbed. It is important that the choice of a filter should be made with close reference to the situation in which it is to be used, and optimum respiratory protection should be sought, rather than maximum filtration efficiency. Special problems of filters are illustrated by some case histories, and finally the use of filters as size selectors for dust samplers is briefly described.

...TEXT: in such a way that this problem is avoided. The special case of loading electrically **charged filters** is intermediate in behavior and will be discussed later.

In the case of filters that...the Beilby medal of the Royal Society of Chemistry for the development of a triboelectrically **charged filter** material, now in widespread use; and in 1994 he was awarded a higher doctorate for...

```
File 350:Derwent WPIX 1963-2004/UD,UM &UP=200434
File 347: JAPIO Nov 1976-2004/Jan (Updated 040506)
File 371:French Patents 1961-2002/BOPI 200209
        Items
                Description
Set
                FIBER? ? OR FIBRE? ? OR FIBROUS OR NONWOVEN OR NON() WOVEN
       954007
S1
S2
      1059092
                COAT????
                (ELECTRET OR CHARGED OR STATIC() ELECTRIC??() CHARGE?? OR PO-
         1784
S3
             LARI?ED OR IONI?ED OR INDUCTIVE OR ELECTROSTATIC) () (FILTER? ?
             OR MICROFIBRE? ? OR MICROFIBER? ?)
                LIQUID()CONDENSED()MONOMER? ? OR ALKYLENE OR ACRYLATE OR M-
S4
             ETHACRYLATE
                (OLEOPHOBIC OR HYDROPHOBIC OR HALOGENATED OR FLUORINATED) (-
         2089
S5
             ) MONOMER? ?
                HEXAFLUOROPROPYLENE OR FLUOROPOLYMER? ? OR POLYTETRAFLUORO-
56
             ETHYLENE OR FLUORINATED()(ETHYLENEPROPYLENE OR ETHYLENE()PROP-
             YLENE)
                MONOMER? ? OR POLYMER? ?
      1530904
S7
                VAPOR? OR VAPOUR?
       285157
S8
                TREATED OR TREAT OR TREATS OR TREATING OR TREATMENT? ?
      1516421
S9
                IC=A62B
S10
        22572
S11
       366690
                IC=B01D
                S1 AND S3 AND (S2 OR S9)
S12
           86
                S12 AND S4:S6
S13
            6
           29
                S12 AND S7
S14
           24
                S14 NOT S13
S15
           18
                S15 AND S10:S11
S16
            6 S15 NOT S16
S17
                 (S2 OR S9) (5N) S4:S7 AND S3
S18
            9
                S18 NOT (S13 OR S16 OR S17)
            1
S19
               (Item 2 from file: 350)
 13/7, K/2
DIALOG(R) File 350: Derwent WPIX
 (c) 2004 Thomson Derwent. All rts. reserv.
              **Image available**
 013815579
WPI Acc No: 2001-299791/200131
  Multi-functional computer disk drive filter comprises two filter layers
  with specified properties for selective removal of particulate and vapor
  phase contaminants
 Patent Assignee: GORE ENTERPRISE HOLDINGS INC (GORE )
Inventor: DAUBER E
Number of Countries: 078 Number of Patents: 005
 Patent Family:
                                                              Week
                                                    Date
                                             Kind
                              Applicat No
 Patent No
               Kind
                      Date
                                                             200131
                                                   20000823
                              WO 2000US23060 A
               A2 20010301
 WO 200114041
                                                   20000823
                                                             200136
                                              Α
 AU 200069261
                    20010319
                              AU 200069261
                Α
                                                   19990823
                                                             200243
                                              Р
                В1
                   20020528
                              US 99150279
 US 6395073
                                                   20000823
                                              Α
                              US 2000644009
                                                             200251
                                                   20000823
                              EP 2000957676
                                              Α
                    20020703
 EP 1218090
                Α2
                                                   20000823
                              WO 2000US23060 A
                                                   20000823
                                                             200317
                              WO 2000US23060 A
 JP 2003507835 W
                    20030225
                                                   20000823
                              JP 2001518171
                                              Α
 Priority Applications (No Type Date): US 99150279 P 19990823; US 2000644009
   A 20000823
 Patent Details:
                                       Filing Notes
                          Main IPC
 Patent No Kind Lan Pg
 WO 200114041 A2 E 55 B01D-039/00
```

ASRC Searcher: Jeanne Horrigan Serial 09/813548

June 4, 2004

Designated States (National): AL AM AT AU AZ BA BB BG BR BY CA CH CN CU CZ DE DK EE ES FI GB GE GH GM HR HU ID IL IS JP KE KG KP KR KZ LC LK LR LS LT LU LV MD MG MK MN MW MX NO NZ PL PT RO RU SD SE SG SI SK SL TJ TM TR TT UA UG UZ VN

Designated States (Regional): AT BE CH CY DE DK ES FI FR GB GR IE IT LU MC NL PT SE

AU 200069261 A B01D-039/00 Based on patent WO 200114041

US 6395073 B1 B01D-053/04 Provisional application US 99150279

EP 1218090 A2 E B01D-046/10 Based on patent WO 200114041

Designated States (Regional): AL AT BE CH CY DE DK ES FI FR GB GR IE IT LI LT LU LV MC MK NL PT RO SE SI

JP 2003507835 W 63 G11B-033/14 Based on patent WO 200114041 Abstract (Basic): WO 200114041 A2

NOVELTY - Disk drive filter comprises an adhesive layer with at least one opening located over a breather hole in a disk drive and two filter layers. The first and second filter layers respectively have an air permeability of 0.05 - 40 Frazier and 18 - 1000 Frazier, and a particle filtration efficiency of at least 90% and at least 5% for 0.1 microm particles for selective removal of contaminants.

USE - For removing particulate and vapor phase contaminants from electronic or optical devices prone to contamination, such as computer hard disk drives, optical surfaces, data recording devices, electronic connections, enclosures for processing thin films and semiconductor wafers and electronic control boxes for automobile and industrial applications.

ADVANTAGE - Reduces static friction and head crash failure of contamination-sensitive high density computer disk drives. A diffusion tube provides a combined multifunctional filter for removal of vapor and particulate phase contaminants from external, incoming air and internal, recirculated air. Incorporation of a gasket or vibration dampener reduces the number of components required in a completed disk drive. The filter is low in outgassing and nonvolatile residues and particulates. It can also be washed in deionized water to remove surface ionic contamination and particulates.

DESCRIPTION OF DRAWING(S) - The drawing shows the filter within a disk drive housing.

recirculation component (7) breather vent hole (11) breather component (12) external air (16) adsorbent layers (18, 19)

pp; 55 DwgNo 1/19

Derwent Class: A88; J01

International Patent Class (Main): B01D-039/00; B01D-046/10; B01D-053/04;
G11B-033/14

International Patent Class (Additional): B01D-039/14; B01D-039/16;
B01D-053/02; B01D-063/08; B01D-071/12; B01D-071/16; B01D-071/26;
B01D-071/30; B01D-071/36; B01D-071/48; B01D-071/50; B01D-071/56
Technology Focus:

adsorbent. The adhesive layer additionally comprises a diffusion tube. The second filter layer comprises a **fibrous** electret material bonded to a support. An outer layer of scrim, woven or **non** - **woven** material constrains protruding **fibers** from the **electret filter** layer. A gasket is adhered to at least some of the filter...

...Preferred Materials: The adhesive layer comprises a double sided adhesive of non-particulating permanent acrylic coated on a carrier.

The first filter layer is polypropylene, nylon, a composite of polycarbonate and polyester, mixed cellulose ester, polyvinyl chloride, or cellulose triacetate, but especially expanded polytetrafluoroethylene. The polymeric scaffold is a membrane of polypropylene, polyethylene, polyvinylidene fluoride, polyvinyl alcohol, poly(ethylene...

...capable of creating a membrane with a microstructure of nodes and fibrils, but especially expanded polytetrafluoroethylene. The electret material comprises an electrically-charged blend of expanded porous polytetrafluoroethylene fibers and polyamide fibers ...

...a physisorber made from silica gel, activated carbon, activated alumina, molecular sieves, clays or superabsorbent **fibers**, or a chemisorber made from calcium carbonate, potassium permanganate, sodium carbonate, potassium carbonate, sodium phosphate...

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13/7, K/4 (Item 4 from file: 350)
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DIALOG(R) File 350: Derwent WPIX

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013674725 \*\*Image available\*\*

WPI Acc No: 2001-158937/200116

Alkylated fluorochemical oligomeric compounds useful in films, sheets, fibers and oily mist resistant electret filter comprise fluorochemical oligomeric portion linked to aliphatic backbone through linking group

Patent Assignee: 3M INNOVATIVE PROPERTIES CO (MINN ) Inventor: DAMS R J; JARIWALA C P; JONES M E; KLUN T P

Number of Countries: 088 Number of Patents: 004

Patent Family:

Date Week Kind Applicat No Patent No Kind Date WO 200068189 A1 20001116 WO 99US20063 A 19990901 200116 B 19990901 200117 20001121 AU 9958001 Α AU 9958001 Α 19990511 200154 B1 20010911 US 99309836 A US 6288157 19990901 200313 20021224 WO 99US20063 Α JP 2002544188 W JP 2000617170 Α 19990901

Priority Applications (No Type Date): US 99309836 A 19990511

Patent Details:

Patent No Kind Lan Pg Main IPC Filing Notes

WO 200068189 A1 E 51 C07C-323/52

Designated States (National): AE AL AM AT AU AZ BA BB BG BR BY CA CH CN CR CU CZ DE DK DM EE ES FI GB GD GE GH GM HR HU ID IL IN IS JP KE KG KP KR KZ LC LK LR LS LT LU LV MD MG MK MN MW MX NO NZ PL PT RO RU SD SE SG SI SK SL TJ TM TR TT UA UG UZ VN YU ZA ZW

Designated States (Regional): AT BE CH CY DE DK EA ES FI FR GB GH GM GR IE IT KE LS LU MC MW NL OA PT SD SE SL SZ UG ZW

AU 9958001 A C07C-323/52 Based on patent WO 200068189

US 6288157 B1 C08K-003/00

JP 2002544188 W 62 C07C-323/52 Based on patent WO 200068189

Abstract (Basic): WO 200068189 A1

NOVELTY - An alkylated fluorochemical oligomeric compound (1) comprises a fluorochemical oligomeric portion (a); an aliphatic moiety and a linking group.

DETAILED DESCRIPTION - An alkylated fluorochemical oligomeric compound (1) comprises: a fluorochemical oligomeric portion (a); an aliphatic moiety and a linking group. (a) has several fluoroaliphatic group each linked to a carbon atom of the aliphatic backbone through an organic linker and each group has a fully fluorinated terminal group.

INDEPENDENT CLAIMS are also included for:

Serial 09/813548 June 4, 2004

(A) a synthetic organic polymer composition comprising (1) and a synthetic organic polymer;

(B) shaped articles such as films, sheets and fibers comprising a

melt-processible thermoplastic polymer and (1); and

(C) an oily mist resistant electret filter medium comprising a

polypropylene electret fibers and (1).

USE - In synthetic organic polymer composition, shaped article such as films, sheets, fibers and as oily mist resistant electret filter medium (claimed). The films and sheets may be used in electrostatic element such as microphones, headphones, speakers, in dust particle control, high voltage electrostatic generator, electrostatic recorders, etc. As tropical treatments for fibrous substrates such as textiles and fabrics and as polymer melt additives to provide desirable oil, water and stain repellency to shaped articles. In preparation of non - woven fabrics used in medical gowns, drapes and masks. The films are useful moisture and/or grease-resistance packaging, release liners and as multilayer constructions. The filter medium is useful as an air filter element of a respirator such as a face mask or for such purposes as heating, ventilation and air-conditioning.

ADVANTAGE - The compound imparts oil, water and stain repellency to the surface of the shaped articles. In medical gowns, drapes and masks

the compound provides repellency to bodily fluids.

pp; 51 DwgNo 0/0

Derwent Class: A60; A85; E19; F01; J01

International Patent Class (Main): C07C-323/52; C08K-003/00

International Patent Class (Additional): C07C-311/04; C08K-005/372;

C08K-005/375; C08K-005/435; C08L-101/00; C09K-003/18; D01F-006/46;

D04H-001/42; D06M-013/252

Technology Focus:

L=linking group (preferably covalent bond, straight, branched or cyclic **alkylene**, arylene, aralkylene, oxy, oxo, hydro, thio, sulfonyl, sulfoxy, amino, imino, sulfonamido, carboxamido, carbonylolxy, urethanylene and...

...Preferred Filter Medium: The **fibers** in the electret filler medium are

annealed and have a diameter of 2 - 30 micrometers.

#### 13/7,K/5 (Item 1 from file: 347)

DIALOG(R) File 347: JAPIO

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07781602

METHOD FOR MANUFACTURING ELECTRET FILTER

PUB. NO.: 2003-275516 [JP 2003275516 A]

PUBLISHED: September 30, 2003 (20030930)

INVENTOR(s): TSUDA OSAMU

OKUGAWA KATSUHIRO

SUZUKI TAKANORI

APPLICANT(s): TOMOEGAWA PAPER CO LTD

APPL. NO.: 2002-078261 [JP 200278261]

FILED: March 20, 2002 (20020320)

ABSTRACT

PROBLEM TO BE SOLVED: To provide a filter which can maintain high capturing efficiency with a small pressure drop which is heretofore not possible with the prior art for a long period.

SOLUTION: The method for manufacturing the electret filter comprises sheeting polytetrafluoroethylene fibers by a wet sheeting process to

sheet and applying an electric charge to the fiber make a fluorine fluorine fiber sheet while heating the sheet thereby subjecting the sheet to an electret treatment . COPYRIGHT: (C)2003,JPO

(Item 2 from file: 347) 13/7,K/6

DIALOG(R) File 347: JAPIO

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04934910

FILTER ELECTRET

07-227510 [JP 7227510 A] PUB. NO.: August 29, 1995 (19950829) PUBLISHED:

INVENTOR(s): SAEN HAJIME

HIRATA REIJI

MURAKAMI TOMOYUKI

APPLICANT(s): NITTO DENKO CORP [000396] (A Japanese Company or Corporation)

, JP (Japan)

06-020193 [JP 9420193] APPL. NO.: February 17, 1994 (19940217) FILED: ABSTRACT

PURPOSE: To obtain both of mechanical strength and removing rate of dust by laminating electret porous films and nonwoven fabric comprising fibers produced by coating a resin having high melting point as the core with a

resin having low melting point like a sheath around the core. filter is produced by laminating both at CONSTITUTION: This electret least one porous film and nonwoven fabric. Namely, the filter is produced by laminating nonwoven fabric on one or both surfaces of a porous film or by laminating porous films on both surfaces of nonwoven fabric. In this porous film comprising a heat-resistant resin such as the polytetrafluoroethylene is treated with corona discharge or the like to change it into an electret. As for the heat- resistant resin, such a resin having higher melting point than the material to form the sheath of the which constitutes the nonwoven fabric is selected. The nonwoven fiber fabric consists of the fibers produced by coating a resin having high melting point as the core with a resin having low melting point like a sheath around the core.

(Item 1 from file: 350) 16/34/1

DIALOG(R) File 350: Derwent WPIX

(c) 2004 Thomson Derwent. All rts. reserv.

013831847

WPI Acc No: 2001-316059/200133

Preparation of high dielectric non - woven fabric for electrostatic filter and sweeper, involves mix-spinning polyvinylidene fluoride and polypropylene, polarizing formed fiber and forming fabric from polarized fiber

Patent Assignee: SHIN CHANG TECHNOLOGY INC (SHIN-N); MENTOR PARTNERS INC (MENT-N); SHIN CHANG TECH CO LTD (SHIN-N); ASIAVISION INC (ASIA-N);

ASIAVISION NETWORK JH (ASIA-N); CHUNG S (CHUN-I); JOO J (JOOJ-I); LEE C (LEEC-I); CLEAN AIR TECHNOLOGY CO (CLEA-N)

Inventor: CHUNG S; JOO J; LEE C; JU J S; JUNG S G; LEE C J; CHUNG S G; JOO

Number of Countries: 094 Number of Patents: 011

Patent Family:

Week Kind Date Applicat No Date Kind Patent No 20000830 200133 B WO 200120076 A2 20010322 WO 2000KR975 Α 20010417 AU 200067389 Α 20000830 200140 AU 200067389

20000804 200171

20020723 200316

20020723 200317

20000907 200353

20000907 200370

200319

200353

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200382

20000830

A 20000830 A 20000804

20030428

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Based on patent WO 200120076

Based on patent WO 200120076

Div ex patent US 6602457

Div ex patent US 6602457

Div ex patent US 6602457

filter made from the non - woven

Previous Publ. patent KR 2001049986

Div ex application US 2000656646

Div ex application US 2000656646

Div ex application US 2000656646

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Filing Notes

JP 2001523440 A

20030410 KR 200045161

20031023 US 2000656646

Main IPC

20030805 US 2000656646 A

20031023 US 2000656646 A

20031113 US 2000656646 . A

RU SD SE SG SI SK SL TJ TM TR TT TZ UA UG US UZ VN YU ZA ZW

IE IT KE LS LU MC MW MZ NL OA PT SD SE SL SZ TZ UG ZW

D04H-001/42

B01D-039/02

D04H-013/00

B01D-039/08

B01D-039/02

D01D-005/28

B03C-005/00

B29C-047/00

H05B-001/00

(i) a high dielectric non - woven fabric;

(iii) a sweeper made from the non - woven fabric.

USE - For electrostatic filter and sweepers (claimed).

improved static electricity retention property, and good filtration efficiency of micro-particles and ionic particles. The **non** - **woven** fabric sustains the functions and properties for long period of time.

14 D04H-001/42

US 2003424524

US 2003424522

US 2003424523

Priority Applications (No Type Date): KR 200045161 A 20000804; KR 9939918 A

Designated States (National): AE AG AL AM AT AU AZ BA BB BG BR BY BZ CA CH CN CR CU CZ DE DK DM DZ EE ES FI GB GD GE GH GM HR HU ID IL IN IS JP KE KG KP KZ LC LK LR LS LT LU LV MA MD MG MK MN MW MX MZ NO NZ PL PT RO

Designated States (Regional): AT BE CH CY DE DK EA ES FI FR GB GH GM GR

NOVELTY - Preparation of non - woven fabrics having high dielectric constant, involves mix-spinning polyvinylidene fluoride (PVDF) and polypropylene (PP) to form fiber, polarizing the fiber to enhance the dielectric constant of the fiber, and preparing non - woven fabric from the fiber having improved dielectric constant.

DETAILED DESCRIPTION - INDEPENDENT CLAIMS are also included for the

ADVANTAGE - The non - woven fabric has high dielectric constant,

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ASRC Searcher: Jeanne Horrigan
Serial 09/813548
June 4, 2004

KR 2001049986 A 20010615 KR 200045161
KR 2002079627 A 20021019 KR 200243411
KR 2002081152 A 20021026 KR 200243410
JP 2003509597 W 20030311 WO 2000KR975
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KR 379599

US 6602457

US 20030196899 A1

US 20030198820 A1

US 20030209839 A1

Patent Details:

AU 200067389 A

KR 2001049986 A

KR 2002079627 A KR 2002081152 A

JP 2003509597 W

US 20030196899 A1

US 20030198820 A1

US 20030209839 A1

following:

fabric; and

Technology Focus:

KR 379599

US 6602457

Patent No Kind Lan Pg

В

В1

19990916; KR 200035672 A 20000627

WO 200120076 A2 E 16 D21F-000/00

В

В1

Abstract (Basic): WO 200120076 A2

pp; 16 DwgNo 0/0

(ii) an electrostatic

TECHNOLOGY FOCUS - **POLYMERS** - Preferred Composition: 1-20 wt.% of polyvinylidene fluoride and 80-99 wt.% of polypropylene are used.

Preferred Property: The thickness of the **fiber** is 5-20 microns.

The density of the **non** - **woven** fabric is 30-600 g/m2.

Preferred Process: Inorganic antibacterial compounds are added during mix-spinning. The method further includes plasma treating, corona discharging or ion beam treating the non - woven fabric. Extension Abstract:

EXAMPLE - Fiber of thickness 10 microns was obtained by mix-spinning 10 wt.% of polyvinylidene fluoride and 90 wt.% of polypropylene. The fiber was polarized by scanning electronic beams to form fiber having improved dielectric constant. The fiber of improved dielectric constant was manufactured to be high dielectric non - woven fabric by needle punching by controlling the density to 250 g/m2. The non - woven fabric was filtrated using aerosol method. The efficiency of filtration of non - woven fabric was 99.7%. Thus, the obtained non - woven fabric had good filtration efficiency against ionic particles and the plasma treatment of the fabric provided improved efficiency of filtration. The high-dielectric non - woven fabric had good static electricity retention property, filtration efficiency against ionic particles and maintained its function as a filter for long period of time.

Derwent Class: A14; A17; A97; F04; J01; P41
International Patent Class (Main): B01D-039/02; B01D-039/08;
B03C-005/00; B29C-047/00; D01D-005/28; D04H-001/42; D04H-013/00;
D21F-000/00; H05B-001/00
International Patent Class (Additional): B01D-039/00; B01D-039/14;

International Patent Class (Additional): **B01D-039/00**; B01D-039/14 **B01D-039/16**; B01J-019/08; B03C-003/28; D01F-001/10; D04H-003/02; D06M-010/00; H01J-037/30; H05B-006/00

# 16/34/2 (Item 2 from file: 350) DIALOG(R)File 350:Derwent WPIX

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013823690 \*\*Image available\*\*
WPI Acc No: 2001-307902/200132

Filter for use in air-purifying respirators, comprises first electret filter layer exhibiting non-decreasing removal efficiency, and second electret filter layer exhibiting decreasing removal efficiency

Patent Assignee: 3M INNOVATIVE PROPERTIES CO (MINN )

Inventor: HUBERTY J S

Number of Countries: 096 Number of Patents: 014

Patent Family:

Patent Family:								
Pat	ent No .	Kind	Date	Applicat No	Kind	Date	Week	
WO	200114042	A1	20010301	WO 2000US194	32 A	20000717	200132	В
AU	200063506	Α	20010319	AU 200063506	Α	20000717	200136	
BR	200013360	A	20020430	BR 200013360	A	20000717	200237	
				WO 2000US194	32 A	20000717		
NO	200200769	Α	20020419	WO 2000US194	32 A	20000717	200239	
				NO 2002769	A	20020215		
EP	1207953	A1	20020529	EP 200095039	5 A	20000717	200243	
				WO 2000US194	32 A	20000717	•	
KR	2002022814	Α	20020327	KR 200270209	7 A	20020218	200264	
CN	1370091	A	20020918	CN 200081179	9 A	20000717	200303	
AU	755433	В	20021212	AU 200063506	S A	20000717	200305	
TW	510814	A	20021121	TW 200011586	55 A	20000807	200353	
	2003524519	W	20030819	WO 2000US194	32 A	20000717	200356	

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20000717
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                                                          200363
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                  20030924
                            EP 2000950395
EP 1207953
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                            WO 2000US19432 A
                                                19990819 200367
                  20030930
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              B1
US 6627563
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                            WO 2000US19432 A
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MX 2002001659
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                                                          200379
                   20031030
                            DE 605535
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DE 60005535
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                             EP 2000950395
                             WO 2000US19432 A
                                                 20000717
Priority Applications (No Type Date): US 99377262 A 19990819
Patent Details:
                        Main IPC
                                     Filing Notes
Patent No Kind Lan Pg
WO 200114042 A1 E 39 B01D-039/16
   Designated States (National): AE AG AL AM AT AU AZ BA BB BG BR BY BZ CA
   CH CN CR CU CZ DE DK DM DZ EE ES FI GB GD GE GH GM HR HU ID IL IN IS JP
   KE KG KP KR KZ LC LK LR LS LT LU LV MA MD MG MK MN MW MX MZ NO NZ PL PT
   RO RU SD SE SG SI SK SL TJ TM TR TT TZ UA UG UZ VN YU ZA ZW
   Designated States (Regional): AT BE CH CY DE DK EA ES FI FR GB GH GM GR
   IE IT KE LS LU MC MW MZ NL OA PT SD SE SL SZ TZ UG ZW
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                       B01D-039/16
AU 200063506 A
                                     Based on patent WO 200114042
                       B01D-039/16
BR 200013360 A
                       B01D-000/00
NO 200200769 A
                       B01D-039/16 Based on patent WO 200114042
              A1 E
EP 1207953
   Designated States (Regional): AL AT BE CH CY DE DK ES FI FR GB GR IE IT
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                       B01D-039/16
KR 2002022814 A
                       B01D-039/16
CN 1370091
              Α
                                     Previous Publ. patent AU 200063506
                       B01D-039/16
AU 755433
              В
                                     Based on patent WO 200114042
                       B01D-046/42
TW 510814
              Α
                                     Based on patent WO 200114042
                    45 B01D-039/16
JP 2003524519 W
                                     Based on patent WO 200114042
                       B01D-039/16
              B1 E
EP 1207953
   Designated States (Regional): AT BE CH CY DE DK ES FI FR GB GR IE IT LI
   LU MC NL PT SE
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US 6627563
            B1
                                     Based on patent WO 200114042
MX 2002001659 A1
                       B01D-039/16
                                     Based on patent EP 1207953
                       B01D-039/16
DE 60005535
                                     Based on patent WO 200114042
Abstract (Basic): WO 200114042 Al
        NOVELTY - The filter (10) comprises first and second electret
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NOVELTY - The filter (10) comprises first and second **electret filter** layers (20,30), in which the first layer exhibits non-decreasing removal efficiency and removes the majority of a challenge aerosol, and the second layer exhibits decreasing removal efficiency and has an initial quality factor greater than the first layer.

DETAILED DESCRIPTION - The filter (10) comprises:

- (i) a fluid permeable first **electret filter** layer (20) comprising **fibers** that contain a first **polymeric** material, the layer exhibiting non-decreasing removal efficiency at completion of the DOP Penetration/Loading Test and removing the majority of a challenge aerosol collected by the filter during the DOP Penetration/Loading Test; and
- (ii) a fluid permeable second **electret filter** layer (30) comprising **fibers** that contain a second **polymeric** material, the layer exhibiting decreasing removal efficiency at completion of the DOP Penetration/Loading Test, and further exhibiting an initial quality

Serial 09/813548 June 4, 2004

> factor that is greater than an initial quality factor of the first filter layer as determined using the DOP electret Penetration/Loading Test.

INDEPENDENT CLAIMS are also included for the following:

(I) a respirator comprising the above filter; and

(II) the removal of particulate solid or liquid aerosol from a gas, comprising passing a liquid-aerosol-containing gas through the above filter, such that the gas encounters the first electret layer before encountering the second electret filter layer.

USE - Multi-layer filter exhibiting non-decreasing efficiency when challenged with an oily-mist aerosol, for use in air-purifying

respirators.

ADVANTAGE - The oily-mist resistant filter has a non-decreasing removal efficiency in combination with a reduced pressure-drop, and offers improved wearer comfort when used in non-powered air-purifying respirators to provide a very safe breathing environment to the user.

DESCRIPTION OF DRAWING(S) - The figure shows a cross-sectional view filter media. of an electret

filter media (10) Electret

First and second electret filter layers (20,30) pp; 39 DwgNo 1/9

Technology Focus:

TECHNOLOGY FOCUS - POLYMERS - Preferred Filter: The fibers comprises melt-blown micro- fibers . The first polymeric material comprises polypropylene, and a thermally stimulated discharge current (TSDC) spectrum of the first layer exhibits a peak at ca. 130-140 degrees C.

The first and second polymeric materials comprise at least one polymer selected from polypropylene, poly(4-methyl-pentene), linear low density polyethylene, polystyrene, polycarbonate and polyester.

One or both of the filter layers comprise a first oily-mist performance-enhancing additive preferably containing fluorine.

Preferred Properties: The first layer has a TSDC spectrum exhibiting a peak having a width at half height of less than ca. 30 degrees C as measured by TSDC Test Procedure 2. The first layer has a TSDC spectrum exhibiting a peak at ca. 15-25 degrees C below the melting temperature of the first polymeric material, as measured by TSDC Test Procedure 1.

The first layer exhibits increasing charge density over 1-5 minutes

of poling time, as measured by TSDC Test Procedure 3.

The first layer collects at least ca. 70% of a challenge aerosol collected by the filter in the DOP Penetration/Loading Test, and the initial quality factor of the second layer is at least 0.5 or greater as determined by the DOP Penetration/Loading Test.

The basis weight of the first layer is greater than the basis

weight of the second layer.

The filter exhibits a pressure-drop of ca. 12 H2O or less when measured according to the Pressure-Drop Test and exhibits a maximum DOP penetration of ca. 5% or less after a total exposure to 200 mg of the challenge aerosol during the DOP Penetration/Loading Test.

The first and second polymeric materials contain a polymer has a volume resistivity of greater than 10 power 14 ohm.cm.

The filter exhibits a non-decreasing removal efficiency at completion of the DOP Penetration/Loading Test.

Preferred Treatment : The first layer is quenched and annealed, and the second layer is hydro-charged.

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ASRC Searcher: Jeanne Horrigan
Serial 09/813548
June 4, 2004
Derwent Class: A88; J01; P35; P7.3
International Patent Class (Main): B01D-000/00; B01D-039/16;
  B01D-046/42 ; B32B-027/12
International Patent Class (Additional): A62B-023/02; B01D-039/14;
  B32B-005/26; D04H-001/56
             (Item 3 from file: 350)
 16/34/3
DIALOG(R)File 350:Derwent WPIX
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013638662
WPI Acc No: 2001-122870/200113
A filter media, used in industrial face masks comprises a melt blown electret
polymer fiber web containing melt processable fatty acid amide.
Patent Assignee: HOLLINGSWORTH & VOSE CO (HOVO )
Inventor: COX S T
Number of Countries: 093 Number of Patents: 006
Patent Family:
                                                            Week
                                                   Date
                             Applicat No
                                            Kind
                     Date
              Kind
Patent No
                                                           200113
                                                 20000615
                   20001228 WO 2000US40201 A
WO 200078430
               A2
                                                           200122
                                                 20000615
                   20010109 AU 200064038
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AU 200064038
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                   20020508
                             EP 2000951043
               A2
EP 1202788
                             WO 2000US40201 A
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                   20030121 WO 2000US40201 A
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JP 2003502141 W
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                                             Α
                                                  20000615 200319
                             EP 2000951043
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                             WO 2000US40201 A
                                                  20000615 200333
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               Ε
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                                                  20000615
                              EP 2000951043
                              WO 2000US40201 A
                                                  20000615
 Priority Applications (No Type Date): US 99335002 A 19990617
 Patent Details:
                                      Filing Notes
 Patent No Kind Lan Pg
                         Main IPC
 WO 200078430 A2 E 22 B01D-039/00
    Designated States (National): AE AG AL AM AT AU AZ BA BB BG BR BY CA CH
    CN CR CU CZ DE DK DM DZ EE ES FI GB GD GE GH GM HR HU ID IL IN IS JP KE
    KG KP KR KZ LC LK LR LS LT LU LV MA MD MG MK MN MW MX MZ NO NZ PL PT RO
    RU SD SE SG SI SK SL TJ TM TR TT TZ UA UG UZ VN YU ZA ZW
    Designated States (Regional): AT BE CH CY DE DK EA ES FI FR GB GH GM GR
    IE IT KE LS LU MC MW MZ NL OA PT SD SE SL SZ TZ UG ZW
                                      Based on patent WO 200078430
                        B01D-039/00
 AU 200064038 A
                                      Based on patent WO 200078430
                        B01D-039/00
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 EP 1202788
    Designated States (Regional): AL AT BE CH CY DE DK ES FI FR GB GR IE IT
    LI LT LU LV MC MK NL PT RO SE SI
                                      Based on patent WO 200078430
                     36 B01D-039/14
 JP 2003502141 W
                                      Based on patent WO 200078430
                        B01D-039/00
               B1 E
 EP 1202788
    Designated States (Regional): AT BE CH CY DE DK ES FI FR GB GR IE IT LI
    LU MC NL PT SE
                                      Based on patent EP 1202788
                        B01D-039/00
 DE 60001668
                                      Based on patent WO 200078430
 Abstract (Basic): WO 200078430 A2
         NOVELTY - A filter media comprises a melt blown electret polymer
     fiber web containing above 2 to 20 wt.% melt processable fatty acid
                                    fiber web has enhanced charge
     amide. The electret polymer
```

stability.

DETAILED DESCRIPTION - A filter media comprises a melt blown electret polymer fiber web containing above 2 to 20 wt.% melt

> processable fatty acid amide. Also claimed are (1) a filter media comprising an annealed melt blown electret polymer fiber web containing 1.0- 20 wt.% melt processable fatty acid amide; (2) a respirator having a filter element comprising the melt blown electret fiber web or the annealed melt blown electret polymer fiber web; (3) manufacture of the electret filter media comprising (i) producing a web of melt blown polymer fibers from a polymer resin incorporating the fatty acid amide; and (ii) treating the web to form permanent charge pairs or dipoles in the web; and (4) manufacture of the annealed electret filter media comprising steps (i) and (ii) and then (iii) treating at elevated temperature to cause annealing.

USE - The filter media is used in industrial face masks.

ADVANTAGE - The electret polymer fiber web has enhanced charge stability (claimed). The filter media achieves acceptable alpha values for a range of filtration challenges without significant decay in alpha values over time. The fiber web retains particles and/or oil.

pp; 22 DwgNo 0/1

Technology Focus:

TECHNOLOGY FOCUS - POLYMERS - Preferred Media: The electret fiber web is polypropylene. The filter media has a filter efficiency and degradation value of at least P95, preferably at least P99, especially at least P100. The concentration of the fatty acid amide is 5-11, preferably 8 %. The fatty acid amide is stearamide fibers have a diameter and/or ethylene bis-stearamide. The polymer of 1-20 mu. The weight of the **polymer** fiber web is 10-520 g/m2. Preferred Manufacture: Step (ii) uses AC and/or DC corona discharge. The resultant web is further treated at 120-160 (preferably 135-145) degreesC for 1-10 (preferably 2-3) minutes.

Extension Abstract:

EXAMPLE - Polypropylene resin (92 lbs) was melt blended with Acrawax C (RTM: ethylene bis-stearamide) as melt processable fatty acid amide (8 lbs) at 149-285 degreesC for 4 minutes and then extruded to give fibers . The fibers were cooled to 30-45 degreesC and sprayed onto a collecting roll to form a nonwoven web which was 72 inches wide and had a **fiber** diameter of 2.5-5 mu and a weight of 25-35 g/m2. The nonwoven web was immediately AC corona discharge treated and then DC corona discharge treated . The melt blown electret polymer fiber web was then annealed. The fiber web showed excellent oil resistance.

Derwent Class: A88; J01; P35 International Patent Class (Main): B01D-039/00; B01D-039/14 International Patent Class (Additional): A62B-023/02; B01D-039/16; D04H-001/42; D04H-003/16; D06M-010/02

(Item 4 from file: 350) 16/34/4 DIALOG(R)File 350:Derwent WPIX

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012448851 WPI Acc No: 1999-254959/199921

Electret filter webs comprising a polymer and a

performance-enhancing additive Patent Assignee: MINNESOTA MINING & MFG CO (MINN ); 3M INNOVATIVE PROPERTIES CO (MINN )

Inventor: JONES M E; MEI B Z; ROUSSEAU A D

Number of Countries: 081 Number of Patents: 011

ASRC Searcher: Jeanne Horrigan

Serial 09/813548 June 4, 2004

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Patent Family:
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                                                Date
Patent No
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                                               19980202 199921
              A1 19990408 WO 98US1457
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WO 9916533
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                  19990423 AU 9861348
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              A1 20000719 EP 98906004
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JP 2003522300
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                            JP 2000513659
Priority Applications (No Type Date): US 97941864 A 19971001
Patent Details:
                                    Filing Notes
                        Main IPC
Patent No Kind Lan Pg
              A1 E 59 B01D-039/08
WO 9916533
   Designated States (National): AL AM AT AU AZ BA BB BG BR BY CA CH CN CU
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   LS LT LU LV MD MG MK MN MW MX NO NZ PL PT RO RU SD SE SG SI SK SL TJ TM
   TR TT UA UG UZ VN YU ZW
   Designated States (Regional): AT BE CH DE DK EA ES FI FR GB GH GM GR IE
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IT KE LS LU MC MW NL OA PT SD SE SZ UG ZW Based on patent WO 9916533 AU 9861348 B29C-035/16 Α US 6068799 Based on patent WO 9916533 B01D-039/08 Al E EP 1019174 Designated States (Regional): DE ES FR GB IT NL Based on patent WO 9916533 B01D-039/08 BR 9812593 Α Based on patent WO 9916533 B01D-039/08 CZ 200001180 A3 B01D-039/08 Α CN 1272803 B01D-039/08 KR 2001024376 A Previous Publ. patent AU 9861348 B01D-039/08 AU 739986 Based on patent WO 9916533 B01D-039/08 MX 2000003230 A1 Based on patent WO 9916533 67 D06M-010/00 JP 2003522300 W

Abstract (Basic): WO 9916533 A1

NOVELTY - A method of making an electret article comprises (a)

forming a heated, molten blend of a **polymer** and a
performance-enhancing additive; (b) shaping the melt; (c) quenching the
shaped material; and (d) annealing and charging the quenched material
to form an electret.

USE - For making an electret comprising a **nonwoven** web containing melt-blown **fibers** (claimed) used as a filter for removing particles from a gas, especially aerosols from air, e.g. in respirators such as face masks, home and industrial air conditioners, furnaces, air cleaners, vacuum cleaners, medical and air line filters and air cleaning systems in vehicles and electronic equipment, e.g. computers and disk drives.

ADVANTAGE - The additives provide **electret filters** with superior oily mist loading performance, charge stability in the presence of liquid aerosols, decreased penetration of aerosols or particulates and a small pressure drop across the filter.

> DESCRIPTION OF DRAWING(S) - The figure shows DOP loading performance (minimum challenge, mg) versus unannealed crystallinity index for a polypropylene nonwoven filter web.

pp; 59 DwgNo 2/17

Technology Focus:

TECHNOLOGY FOCUS - POLYMERS - Preferred Method: The melt is shaped by extrusion through a die to form an extrudate, which is quenched as it emerges from the die. The melt may be extruded under melt-blowing conditions. The product is quenched fibers , which may be collected as a nonwoven web. The blend comprises 95-99.5 wt.% polypropylene and 0.5-5 wt.% of a fluorochemical additive. Before annealing, quenched fibers have a crystallinity index of less than 0.3. Annealing is performed at 130-150degreesC and the blend is extruded at 0.5-1.4 pound/hour/inch of die. The web is charged by corona treatment and annealing is performed after charging. The electret has a thermally stimulated discharge current (TSDC) spectrum that shows a peak of width at half peak height of less than 25degreesC, as measured by TSDC test procedure 3.

ORGANIC CHEMISTRY - Preferred Additive: The additive is a fluorochemical. Preferred are (I)-(III), i.e. additives A, B and C described in U.S. Pat. No. 5,411,576: The fluorochemical has a melting point above polypropylene and below the extrusion temperature

Extension Abstract:

SPECIFIC COMPOUNDS - The polymer is polypropylene (preferred), poly(4-methyl-1-pentene, linear low density polyethylene, polystyrene, polycarbonate, polyester or a mixture.

EXAMPLE - A nonwoven filter web was prepared by extruding Escorene 3055G (RTM: polypropylene) containing 1.1 wt.% (I) at 50 pounds/hour under melt-blowing conditions with a melt temperature of 288degreesC and a 48 inch drilled orifice die. The extrudate was quenched using a spray bar with 13 flat fan nozzles spaced 4 inches apart and mounted 0.75 inch from the die face and 2.5 inches below the molten polymer streams. Each nozzle was rotated 10degrees from the cross web direction so that the fans of water did not interfere with each other and the water pressure was set at the minimum level that would maintain a uniform spray. The web was annealed in an oven at 150degreesC with a dwell time of 4.5 minutes then corona treated using a high-voltage electrical field with a corona current of 2.6  $\times$ 10-3~mA / cm of corona source length and a residence time of 15 seconds. The web had a basis weight of 71 g / m2, a thickness of 1.3 mm and a pressure drop of 6.6 mm water at a face velocity of 13.8 cm /second. Weighed pairs of discs cut from the web, stacked on on top of the other, were mounted in a holder and a 6.0 inch circle was exposed to a dioctyl phthalate (DOP) aerosol at a face velocity of 7.77 cm / second. The tests were continued until there was a clear trend for DOP penetration or until an exposure to 200 mg of DOP. The pair of discs was then weighed again and a minimum at challenge value was calculated, i.e. the total mass of DOP incident on and through the sample at the point where the DOP percent penetration reached its minimum value (higher value=better DOP loading performance). The crystallinity index of the polypropylene was determined for samples cut from 6 positions across the web after annealing and for samples cut from positions 1, 4 and 6 before annealing. The figure shows a plot of the minimum challenge values (mg) versus unannealed crystallinity index for positions 1, 4 and 6, demonstrating that the lower the crystallinity index of the web before annealing, the greater the minimum at challenge

value. The crystallinity index of the web in the 6 positions after annealing was 0.57, 0.53, 0.52, 0.59, 0.51 and 0.47 respectively and the minimum challenge values were 149, 83, 78, 83, 150 and 340 respectively, showing that there is no correlation between the crystallinity index of the annealed web and DOP loading performance. Derwent Class: A17; A23; A32; A35; A85; A88; E13; F01; F02; F04; F06; F08;

International Patent Class (Main): B01D-039/08; B29C-035/16; D06M-010/00 International Patent Class (Additional): B01D-039/14; B01D-039/16; D01F-001/10; D04H-001/42; D04H-003/16

(Item 5 from file: 350) 16/34/5

DIALOG(R)File 350:Derwent WPIX

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\*\*Image available\*\* 010469258

WPI Acc No: 1995-370577/199548 Electret filter with high trapping efficiency - has electret film split fibre and heat-melting fibre assembled and heated to form web

Patent Assignee: TOYOBO KK (TOYM )

Number of Countries: 001 Number of Patents: 001

Patent Family:

Applicat No Kind Date Date Kind Patent No 19940316 199548 B A 19951003 JP 9445818 Α JP 7251015 Priority Applications (No Type Date): JP 9445818 A 19940316

Patent Details:

Filing Notes Main IPC Patent No Kind Lan Pg

7 B01D-039/16 JP 7251015 А

Abstract (Basic): JP 7251015 A

Electret film split fibre contg. charged polymer film and heat-melting fibre contg. heat-melting polymer without charge coated with 0.01-5% oil agent are assembled and thermally treated to filter . form web for electret

filter with high trapping efficiency and ADVANTAGE - Electret without pressure loss is obtd. by the method.

Dwg.1/2

Derwent Class: A88; J01; X25

International Patent Class (Main): B01D-039/16

International Patent Class (Additional): B01D-039/14

(Item 6 from file: 350) 16/34/6

DIALOG(R) File 350: Derwent WPIX

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\*\*Image available\*\* 010022414 WPI Acc No: 1994-290127/199436

Electret filter for clean room, air conditioner, floppy disk drive unit etc. - comprises air permeable conductive member on surface(s) of

nonwoven fabric coated with silicone- or fluorine-based resin

Patent Assignee: SHINSEI DENSHI KOGYO KK (SHIN-N)

Number of Countries: 001 Number of Patents: 001

Patent Family: Applicat No Kind Date Patent No 19940809 JP 9381488 A 19930315 199436 B Kind Α JP 6218211 Priority Applications (No Type Date): JP 92350343 A 19921203

Patent Details:

Patent No Kind Lan Pg Main IPC Filing Notes

5 B01D-039/14 A JP 6218211

ASRC Searcher: Jeanne Horrigan Serial 09/813548

June 4, 2004

Abstract (Basic): JP 6218211 A

A nonwoven fabric is coated with resin layer selected from silicone-based resin, and fluorine-based resin. Alternatively, a nonwoven fabric superimposed on a silicone-based, resin- coated fluorine-based, resin- coated nonwoven fabric. A conductive member having air permeability is provided on at least the surface of the nonwoven fabric.

Pref. the nonwoven fabric comprises a high polymer high polymer fibre comprises PP, PE, PET, PVC, PVDC, polyamide, or

polyurethane.

USE/ADVANTAGE - The electret filter is used for a clean room, air conditioner, floppy disc drive unit, mat for entrance (precision electronic part mfg. room), or wall-hanging dust collector. Filter has high electrification, prolonged life, and low nonwoven fabric wt. per area to reduce pressure loss, and provides improved water resistance. This results in improved dust collection, and low passing resistance. filter is washed and is subsequently used, and reduces lost surface charge.

Dwq.0/0

Derwent Class: A14; A26; A85; J01; P41 International Patent Class (Main): B01D-039/14 International Patent Class (Additional): B03C-003/28

(Item 7 from file: 350) 16/34/7

DIALOG(R)File 350:Derwent WPIX

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\*\*Image available\*\* 009654123

WPI Acc No: 1993-347673/199344

filter having good surface charge Forming electret used for electret maintaining power - by contacting material pref. polymer film, with insulating material pref. polymer film using pressing and transfer roll

Patent Assignee: MITSUI PETROCHEM IND CO LTD (MITC )

Number of Countries: 001 Number of Patents: 001

Patent Family:

Week Kind Date Applicat No Kind Date Patent No 19920313 19931005 JP 9255222 Α Α

Priority Applications (No Type Date): JP 9255222 A 19920313

Patent Details:

Filing Notes Main IPC Patent No Kind Lan Pg

9 B01D-039/14 JP 5253417 Α

Abstract (Basic): JP 5253417 A

Method for forming electret comprises contacting (A) a material to be formed into electret with (B) a insulating material formed into an electret to form (A) into an electret material. Material (A) is pref. a polymer film esp. pref. a fibre prepared by slitting (A) a polymer film. Material (B) is pref. an insulating polymer film. An apparatus for forming (A) material into electret comprises (R1) a pressing roll, (R2)a transfer roll looped with (B) insulating material around the edge of (R2) roll provided on the opposite side of (R1) roll, (D) a device for applying a direct current voltage onto (B). The appts. is operated by rotating rolls of (R1) and (R2), introducing (A) material to press and contact (A) with (B) continuously, to form (A) material into an electret.

Material (B) is pref. polymer film of e.g. fluorine-containing resin, polypropylene, PET, polyimide, etc.: of which thickness is pref. 15-50 micron. Material (A) is not limited, most pref. polypropylene.

> Amt. of charge on (B) insultant is pref. 20x10 pwer(-9)-50x10pwer(-9) C/m2. (R1) pressing roll is pref. of rubber, e.g. NBR mixed with carbon-black, and coated with a metal foil.

> USE/ADVANTAGE - The electret material is used for an electret filter having good surface charge maintaining power, dust collecting function and long life, e.g. air cleaning filter, room cleaner, air conditioner, mask, etc. It can be produced in a high yield.

Dwq.1/5

Derwent Class: A85; L03; V01; X27 International Patent Class (Main): B01D-039/14 International Patent Class (Additional): H01G-007/02

(Item 8 from file: 350) 16/34/8 DIALOG(R)File 350:Derwent WPIX

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\*\*Image available\*\* 009654122 WPI Acc No: 1993-347672/199344

Prepn. of electret filter - by piling polymeric film on to polymeric fibrous material and applying electric voltage to the components

Patent Assignee: MITSUI PETROCHEM IND CO LTD (MITC )

Number of Countries: 001 Number of Patents: 001

Patent Family:

Applicat No Kind Date Date Kind Patent No 19931005 JP 9255221 A 19920313 199344 B JP 5253416 A Priority Applications (No Type Date): JP 9255221 A 19920313 Patent Details: Filing Notes

Patent No Kind Lan Pg Main IPC A 8 B01D-039/14

JP 5253416

Abstract (Basic): JP 5253416 A An electret filter (F) is prepared by piling (B) polymeric film onto at least one surface of face or back or back of (A) polymeric fibrous material of a polymer , applying an electric voltage of direct current onto (A) while applying voltage of opposite polarity to that of (A) onto (B) film to treat charging on (A) material and moulding (A) material to form (F) electret filter .

- (A) fibrous material is pref. a plate of aggregate of fibres prepared by slitting film of a polymer . Applying reverse voltage onto (B) film is pref. not carried out at the portion piled with (A) material. (B) film has pref. percentage voids of less than 50%.
- (A) fibrous material is pref. non-polar polymer, e.g. polyethylene, polypropylene, polystyrene, etc.; polar polymer, e.g. polytetrafluoro-ethylene, polyethylene-terephthalate, nylon-6, etc.; or mixture thereof. The non-polar polymer in (A) material can be grafted with most pref. acrylic-acid, maleic-acid, etc. (B) film is e.g. fluorine-containing resin film, e.g. ''Neokuron NF-0025'' (RTM) available from Daikin Kogya KK of thickness of 25 micron. Voltage applied onto (A) and (B) is pref. 5-15 kV with distance of electrodes of 5-15mm. Thickness of (B) film is pref. 5-50 micron. Thickness of the film for forming fibre of (A) is pref. 10-100 micron.

filter having a superior dust USE/ADVANTAGE - An **electret** collecting function, used for air cleaning, room cleaner, air conditioner, mask, etc. can be produced in a high yield.

Derwent Class: A85; J01; V01; X27 International Patent Class (Main): B01D-039/14 International Patent Class (Additional): H01G-007/02

(Item 1 from file: 347) 16/7/9

DIALOG(R) File 347: JAPIO

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07766410

ELECTRET FILTER MEDIUM AND METHOD FOR MANUFACTURING THE SAME

2003-260319 [JP 2003260319 A] PUB. NO.: September 16, 2003 (20030916) PUBLISHED:

INVENTOR(s): TOKUDA SEIJI APPLICANT(s): TOYOBO CO LTD

APPL. NO.: 2002-063925 [JP 200263925] FILED: March 08, 2002 (20020308) ABSTRACT

PROBLEM TO BE SOLVED: To provide an electret filter medium which is high in surface charge density, is therefore high in capture efficiency and enables a biodegradation treatment and a method for manufacturing the

SOLUTION: The electret filter medium having the surface charge density of ≥1.2×10-9 C/cm2 is obtained by impressing a DC corona electric field to a nonwoven fabric consisting of fibers composed of a lactic polymer as an essential component in the state of heating the fabric to 60 to 140°C, then cooling the nonwoven fabric nonwoven down to <40°C in the state of impressing the electric field thereto.

medium comprises a nonwoven fabric of fibers filter electret composed of the lactic acid polymer as the essential component, more preferably a melt flow nonwoven fabric. The lactic acid for preparing the lactic acid polymer may be any among the D body alone, the L body alone or a mixture composed of the D body and the L body and its optical purity is preferably ≥85%.

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(Item 2 from file: 347) 16/7/10

DIALOG(R) File 347: JAPIO

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07766409

ELECTRET FILTER MEDIUM AND METHOD FOR MANUFACTURING THE SAME

PUB. NO.: 2003-260318 [JP 2003260318 A] September 16, 2003 (20030916) PUBLISHED:

INVENTOR(s): TOKUDA SEIJI APPLICANT(s): TOYOBO CO LTD

APPL. NO.: 2002-063923 [JP 200263923] March 08, 2002 (20020308) FILED: ABSTRACT

PROBLEM TO BE SOLVED: To provide an electret filter medium having high capture efficiency in spite of the low pressure drop that cannot be achieved by the conventional electret filter media and a method for manufacturing the same.

filter medium is obtained by subjecting a melt SOLUTION: The electret nonwoven fabric, which is prepared by subjecting a latic acid polymer to a high-pressure fluid spray treatment, is ≤2.0 in the fiber dispersibility (Dfp/Dfs) expressed by the ratio of the diameter Dfp equivalent to the pressure drop and the mean fiber diameter determined by an electron microscopic observation and ≥2.5 in the QF value calculated from 0.3 micron particle transmittance and pressure drop at an air filtration rate 2.5 cm/sec, to a corona charge.

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(Item 3 from file: 347) 16/7/11

DIALOG(R) File 347: JAPIO

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07766408

FILTER MEDIUM AND METHOD FOR MANUFACTURING THE SAME ELECTRET

PUB. NO.:

2003-260317 [JP 2003260317 A]

PUBLISHED:

September 16, 2003 (20030916)

INVENTOR(s): TOKUDA SEIJI

APPLICANT(s): TOYOBO CO LTD

APPL. NO.:

2002-063924 [JP 200263924]

March 08, 2002 (20020308)

FILED:

ABSTRACT

PROBLEM TO BE SOLVED: To provide an electret filter medium which is high in surface charge density and is high in particle capture efficiency even after exposure to initial and high-temperature atmospheres and enables biodegradation treatment and a method for manufacturing the same. SOLUTION: The electret filter medium having the surface charge density of ≥1.2×10-9 C/cm2 is obtained by impressing a DC corona electric field to a nonwoven fabric consisting of fibers composed of a lactic polymer prepared by compounding a crystal nucleus agent at 0.01 to 0.3 parts by weight with 100 parts by weight the lactic acid polymer as an essential component, in the state of heating the nonwoven fabric to 60 to 140°C, then cooling the nonwoven fabric down to ≤40°C in the state of impressing the electric field thereto. COPYRIGHT: (C) 2003, JPO

(Item 4 from file: 347) 16/7/12

DIALOG(R) File 347: JAPIO

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07726409

FILTER MEDIUM AND METHOD FOR PRODUCING THE SAME ELECTRET

PUB. NO.:

2003-220310 [JP 2003220310 A]

PUBLISHED:

August 05, 2003 (20030805)

INVENTOR(s): TOKUDA SEIJI

MASUMORI TADAO

APPLICANT(s): TOYOBO CO LTD

APPL. NO.:

2002-020418 [JP 200220418] January 29, 2002 (20020129)

FILED:

ABSTRACT

filter medium having an PROBLEM TO BE SOLVED: To provide an electret high collecting efficiency with a low pressure-loss which has not been mediums and a method for filter achieved by conventional electret producing the same.

SOLUTION: A melt blown nonwoven fabric is obtained by corona charging which is a polymer subjected to spraying treatment with a high pressure fluid, of which a fiber dispersibility (Dfp/Dfs) represented by the ratio of a diameter corresponding to pressure loss Dfp to an average fiber diameter Dfs determined by electron microscopy is 2.0 or less, and of which a QF value is 2.5 which is calculated by a permeability of particles of 0.3  $\mu m$  and a pressure loss at an air filtering rate of 2.5 cm/sec.

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(Item 5 from file: 347) 16/7/13

DIALOG(R) File 347: JAPIO

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ASRC Searcher: Jeanne Horrigan

Serial 09/813548 June 4, 2004

05670908 \*\*Image available\*\*

ELECTRET FILTER AND PRODUCTION OF PLEATED ELECTRET FILTER

PUB. NO.: 09-285708 [JP 9285708 A] PUBLISHED: November 04, 1997 (19971104)

INVENTOR(s): NAGATSUKA KOJIRO

APPLICANT(s): OSHIDARI KENKYUSHO KK [491522] (A Japanese Company or

Corporation), JP (Japan)

APPL. NO.: 08-123958 [JP 96123958] FILED: April 23, 1996 (19960423) ABSTRACT

PROBLEM TO BE SOLVED: To obtain an **electret** filter which is free from entanglement by pleating and allows the efficient execution of pleating by combining thin layers made of materials which are not electreted to one or both surfaces of an **electret filter** material by Coulomb force.

SOLUTION: The electret filter medium 1 made of stock subjected to an electreting treatment, such as non - woven fabric formed by using fibers subjected to the electreting treatment, is used. The thin layers consisting of the materials which are not electreted, such as non - woven fabrics formed by using the non- electreted fibers, i.e., the non-electreted thin layers 2, are combined by the Coulomb force on one or both surfaces of the electret filter medium 1. The electret filter obtained in such a manner does not entangle with feed teeth, etc., and does not require the interruption of work at the time of pleating with a pleating machine, thereby contributing to an increase in a working speed. The filter is not fixed as the Coulomb force is utilized and, therefore, the pleating is smoothly executed.

# 16/7/18 (Item 10 from file: 347)

DIALOG(R) File 347: JAPIO

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04261715 \*\*Image available\*\*

# PRODUCTION OF ELECTRET FILTER

PUB. NO.: 05-253415 [JP 5253415 A] PUBLISHED: October 05, 1993 (19931005)

INVENTOR(s): YOKOYAMA AKIRA MATSUURA SATOSHI

SHINAGAWA YOSHIO

APPLICANT(s): MITSUI PETROCHEM IND LTD [000588] (A Japanese Company or

Corporation), JP (Japan) 04-055220 [JP 9255220]

FILED: March 13, 1992 (19920313)

ABSTRACT

PURPOSE: To produce an **electret filter** having excellent in collecting efficiency at high yield.

CONSTITUTION: A production method for the electret filter has processes to form a planer fibrillated fiber bundled body 1 by fibrillating a polymer film (A), to charge treating the fibrillated fiber bundled body on at least one of the upper or the rear face of which a polymer film (B) 4 is superposed and to form the electret filter 28 from the charge treated fibrillated fiber.

## 17/26,TI/4 (Item 4 from file: 350)

DIALOG(R) File 350: Derwent WPIX

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007601901

APPL. NO.:

WPI Acc No: 1988-235833/198834

> Temp.-stable textile material pref. based on inorganic fibre - is impregnated with suspension contg. mainly polyvinylidene chloride copolymer, graphite and/or other mineral fillers

(Item 6 from file: 350) 17/26,TI/6 DIALOG(R) File 350: Derwent WPIX (c) 2004 Thomson Derwent. All rts. reserv. 000604856 WPI Acc No: 1968-37327Q/196800

Coating composition containing polybutene and

(Item 1 from file: 350) 17/34/1 DIALOG(R)File 350:Derwent WPIX (c) 2004 Thomson Derwent. All rts. reserv. \*\*Image available\*\* 016199203 WPI Acc No: 2004-357089/200433

Eyewear used to protect eyes from dust, dirt, and wind drying, includes frame, lenses on the frame, and filter disposed between the lenses and user's face

Patent Assignee: ENERGY RELATED DEVICES INC (ENER-N) Inventor: DEJOHN M D; HOCKADAY R G; NAVAS C J; TURNER P S; VAZ H L Number of Countries: 105 Number of Patents: 001 Patent Family:

Applicat No Date Kind Date Patent No Kind A2 20040422 WO 2003US31754 A 20031007 200433 B WO 200434127 Priority Applications (No Type Date): US 2002416271 P 20021007 Patent Details:

Main IPC Filing Notes Patent No Kind Lan Pg WO 200434127 A2 E 26 G02C-000/00

Designated States (National): AE AG AL AM AT AU AZ BA BB BG BR BY BZ CA CH CN CO CR CU CZ DE DK DM DZ EC EE EG ES FI GB GD GE GH GM HR HU ID IL IN IS JP KE KG KP KR KZ LC LK LR LS LT LU LV MA MD MG MK MN MW MX MZ NI NO NZ OM PG PH PL PT RO RU SC SD SE SG SK SL SY TJ TM TN TR TT TZ UA UG UZ VC VN YU ZA ZM ZW Designated States (Regional): AT BE BG CH CY CZ DE DK EA EE ES FI FR GB

GH GM GR HU IE IT KE LS LU MC MW MZ NL OA PT RO SD SE SI SK SL SZ TR TZ UG ZM ZW

Abstract (Basic): WO 200434127 A2 NOVELTY - An eyewear comprises a frame, lenses (56) on the frame, and a filter (51, 59, 60) disposed between the lenses and a user's face for filtering air in an air volume in the eyewear.

USE - The invention is used to protect the eyes from dust, dirt, and wind drying.

ADVANTAGE - The invention is dust-free and non-fogging. DESCRIPTION OF DRAWING(S) - The figure shows a layered filter exploded view of the invention.

Filter (51, 59, 60) Lenses (56) Slot (67) pp; 26 DwgNo 5/6

Technology Focus:

TECHNOLOGY FOCUS - MECHANICAL ENGINEERING - Preferred Component: filter . The filter enables heat The filter is an electrostatic transfer for transferring heat to an airflow from thermal heat of the wearer's face. The filter comprises screens, wires, fibers , and/or open cell foams. A channel is disposed adjacent to the filter. The

channel comprises baffles, fins, honeycombs, and/or molded parts. The electrostatic filter comprises baffles, fins, parallel planes, sheets, tube bundles, corrugated sheets, honeycombs, molded parts, corona discharge points, charged plates, and/or charged wires. The electrostatic filter is an electret. Heat transfer enhancers are disposed adjacent to the filters. The enhancers comprise surface coatings, fillers, tapers, fins, convolutions, grooves, and/or bumps. An insert is provided for receiving the filter. The insert comprises non-electrostatic filters, screens, wires, fibers, open cell foams, baffles, and/or honeycombs. A module is replaceable and removably disposed on the frame. The lenses comprise interior-facing portions and exterior-facing portions. The exterior comprises voids, bubbles, and/or gas bubbles.

**POLYMERS** - Preferred Material: The electret comprises plastic, polypropylene, polycarbonate, FEP TEFLON, polyvinylidene fluoride, and/or polyvinylidene difluoride. The module is made of molded plastic, and/or rubber.

INORGANIC CHEMISTRY - Preferred Material: The enhancers comprise alumina, silica, magnesia, titania, magnesium, graphite, high emissivity coatings, and/or carbon black coatings. The module is made of metal. The bubbles comprise air, argon, nitrogen, and/or silicon hexafluoride.

CERAMICS AND GLASS - Preferred Material: The bubbles may comprise glass micro-balloons

Derwent Class: A89; P81

International Patent Class (Main): G02C-000/00

### 17/34/2 (Item 2 from file: 350)

DIALOG(R) File 350: Derwent WPIX

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015404108

WPI Acc No: 2003-466248/200344

Treatment of air filter involves applying water-soluble dielectric liquid formulation onto air filter

Patent Assignee: MAINSTREAM ENG CORP (MAIN-N)

Inventor: MEYER J A; SCARINGE R P

Number of Countries: 001 Number of Patents: 001

Patent Family:

Patent No Kind Date Applicat No Kind Date Week
US 20030032694 A1 20030213 US 2001922785 A 20010807 200344 B
Priority Applications (No Type Date): US 2001922785 A 20010807

Patent Details:

Patent No Kind Lan Pg Main IPC Filing Notes

US 20030032694 A1 5 C08K-003/00

Abstract (Basic): US 20030032694 A1

NOVELTY - An air filter is **treated** by applying a water-soluble dielectric liquid formulation onto the air filter.

USE - For treating an air filter.

ADVANTAGE - The inventive method using the water-soluble dielectric liquid formulation provides an improved performance. It provides a passive low-cost **electrostatic filter** from an ordinary low-cost non-electrostatic disposable filter. It further adds particulate retention capability and biocidal disinfection capability.

pp; 5 DwgNo 0/0

Technology Focus:

TECHNOLOGY FOCUS - ORGANIC CHEMISTRY - Preferred Component: The

liquid formulation is non-flammable and non-combustible. It further includes a dielectric biocide material, or non-ionic biocide. It is a non-ionic surfactant dissolved in a non-flammable, non-combustible solvent (e.g. deionized water) that leaves no conducting residue on the filter.

POLYMERS - Preferred Component: The non-ionic surfactant is an alkylphenol-hydroxypolyoxyethylene polymer, preferably alkylphenol-hydroxy (oxyethylene) 35, 45 or 100. The liquid formulation is mono or polyhydric alcohols, mono or polyethers, or mono or polyketone compounds. The polyhydric alcohol is propylene glycol or glycerin dissolved in a nonflammable solvent that leaves no conducting residue on the filter. The non-ionic biocide is polychlorophenoxyphenol, preferably

3-(4-chlorophenyl)-1-(3,4-dichlorophenyl)urea or

2,4,4'-trichloro-2'-hydroxydiphenyl.

#### Extension Abstract:

EXAMPLE - Alkylphenol-hydroxy(oxyethylene)100 surfactant (15) and deionized water (85%) were mixed and sprayed onto both sides of 1/6th panel on a 16x25 standard coarse fiber heating, ventilating and/or air conditioning (HVAC) filter. The filter was placed in an air handling system for 39 days and rotated weekly to prevent biased non-uniform air flow. On day 40, the filter was removed and pieces from each of the test squares were cut out, measured and soaked in isopropanol to extract the dust. After, a tared filter was used to filter the dust from the isopropanol and weighed after once drying was complete. The results showed 0.002239 g of dust captured/cm2 of filter surface that was withheld compared to a control present on the same filter that entrained 0.000504 g of dust captured/cm2. This represented a 344% increase in dust retention.

Derwent Class: A97; D22; J01

International Patent Class (Main): C08K-003/00

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17/34/3 (Item 3 from file: 350)
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DIALOG(R) File 350: Derwent WPIX

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012523310

WPI Acc No: 1999-329416/199928

# Fibers , electret fibers and textiles treated with volatile

antistatic formulation

Patent Assignee: HOECHST TREVIRA GMBH & CO KG (FARH )

Inventor: DAHRINGER J; VISCHER A

Number of Countries: 026 Number of Patents: 003

Patent Family:

Applicat No Date Kind Date Week Kind Patent No A2 19990616 EP 98123415 Α 19981209 199928 B EP 922794 A1 19990617 DE 1055047 Α 19971211 199930 DE 19755047 19981211 200130 B1 20010522 US 98210299 Α US 6235663

Priority Applications (No Type Date): DE 1055047 A 19971211

Patent Details:

Patent No Kind Lan Pg Main IPC Filing Notes

EP 922794 A2 G 10 D01F-001/10

Designated States (Regional): AL AT BE CH CY DE DK ES FI FR GB GR IE IT LI LT LU LV MC MK NL PT RO SE SI

DE 19755047 A1 D04H-001/42

US 6235663 B1 D04H-001/00

Abstract (Basic): EP 922794 A2

NOVELTY - In sized **fibers** , preferably electret **fibers** , based on a **fiber** -forming **polymer** or polycondensate, not less than 80 wt.% of the size formulation volatilizes after 20 minutes at a temperature no greater than 250degreesC, preferably no greater than 230degreesC.

DETAILED DESCRIPTION - INDEPENDENT CLAIMS are also included for:
(a) **fibers**, preferably electret **fibers**, sized with a formulation based on an amine oxide; (b) textile containing these **fibers**; (c) the production of the **fibers**; and (d) the production of the textile.

USE - The **fibers** are used in textiles; and the textile is used as filter, especially fine dust filter (all claimed).

ADVANTAGE - **Fibers** , including electret **fibers** , must be **treated** with antistatic formulations to prevent static charging during **fiber** production, and especially textile production, but electrostatically **charged filters** are more effective than uncharged filters. Many existing antistatic sizes can only be removed by washing, which damages the fleece, whilst others vulcanize and cannot be removed without damaging the **fibers**. The present, easily removed formulations avoid these drawbacks. They ensure satisfactory properties during **fiber** production and give better filters.

pp; 10 DwgNo 0/0

Technology Focus:

TECHNOLOGY FOCUS - ORGANIC CHEMISTRY - Preferred Formulation: The size formulation contains not less than 80 wt.% amine oxide of formula (I);

R1R2R3NO (I)

R1=hydrogen (H), optionally substituted 1-30 carbon (C) alkyl, alkenyl or aryl, more preferably optionally substituted 8-20 C alkyl or alkenyl, especially unsubstituted 1-20 alkyl, most especially coco fatty alkyl;

R2, R3=H, optionally substituted 1-10 C alkyl, alkenyl or aryl, more preferably optionally substituted 1-4 C alkyl or alkenyl, especially unsubstituted 1-4 C alkyl, most especially methyl.

(all claimed).

Preferred Formulation: In both cases, the size formulation contains 10-80 parts weight (I) and 90-20 parts weight aqueous solvent. It is applied in amounts of 0.02-1%, especially 0.1-0.4 wt.% active substance with respect to the  ${\bf fiber}$ -forming material.

TEXTILES AND PAPER - Preferred Fibers: The fibers may be bi- or multi-components fibers, preferably core-shell fibers, or mono-component fibers. The fiber -forming material(s) may contain organic or organometallic charge control agents. Examples of polymers and polycondensates are polyolefins, halogenated polyolefins, polyacrylates, polyacrylonitrile, polystyrene, fluoro- polymers, polyesters, polycarbonates, aliphatic and aromatic polyamides, polyimides, polyether-ketones (e.g. PEK and PEEK), polyarylene sulfides, especially polyphenylene sulfide, polyacetals or cellulose esters.

Preferred Textile: The textile contains melt-bonding **fibers** and optionally other filler **fibers**, preferably 20-90 wt.% fibber **fibers** and 80-20 wt.% bicomponent **fibers**. It is consolidated thermally at not less than 100, preferably 100-200degreesC and contains no greater than 1, preferably 0.01-0.05 wt.% (I). The textile is a fleece, preferably a carded or crimped fleece.

Preferred Production Method: The **fibers** are produced by spinning a **fiber** -forming **polymer** or polycondensate charge, converting it to a **fiber** and applying the size formulation. The textile is produced by

ASRC Searcher: Jeanne Horrigan

Serial 09/813548 June 4, 2004

making these **fibers** into a textile, especially a crimped or carded fleece, and thermal **treatment** to reduce the fraction of the active substance by at least 80% by thermal decomposition.

Extension Abstract:

EXAMPLE - Polyethylene terephthalate was modified by mixing with 1.0 wt.% of the charge control agent C.I. Solvent Blue 124 (described in EO-A-705931, formula 16), in the form of a master batch. It was then spun (280degreesC, 1500 m/minute) to fibers. After spinning and before and after drawing, the fibers were sized with Genaminox CS (RTM; aqueous solution containing 30% coco alkyl-dimethylamine oxide). This had a dynamic viscosity less than 10 mPa.s at 20degreesC (DIN 53015), thermal decomposition temperature of over 100degreesC; density of 0.97 g/cm3 at 20degreesC (DIN 51757) and pH of 7-8 and was 96.8 wt.% volatile after 20 minutes at 220degreesC. The size was diluted with water so that the fibers contains 0.15 wt.% amine oxide. The fibers were then crimped, fixed and cut to staple fibers with a length of 38

Derwent Class: A60; A85; A88; E14; E16; E19; E36; F01; F04; F06; F07; J01 International Patent Class (Main): D01F-001/10; D04H-001/00; D04H-001/42 International Patent Class (Additional): D01F-001/09; D04H-001/54

#### 17/34/6 (Item 6 from file: 350)

DIALOG(R) File 350: Derwent WPIX

mm and titer of 1.3 dtex.

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000604856

WPI Acc No: 1968-37327Q/196800

Coating composition containing polybutene and Patent Assignee: HARRINGTON FREDERICK G (HRRI )

Number of Countries: 003 Number of Patents: 003

Patent Family:

 Patent No
 Kind
 Date
 Applicat No
 Kind
 Date
 Week

 DE 1911754
 B
 196800
 B

 GB 1206562
 A
 197037

 CA 889364
 A
 197202

Priority Applications (No Type Date): US 68711484 A 19680308 Abstract (Basic): DE 1911754 B

Coating composition contains: (1) a mixture of chlorinated, inert, non-drying, non-polymerisable liquid hydrocarbons containing 40-74 wt. % Cl with a flow-point >-30 deg.C. and (2) up to 20 vol. % (esp. 5%) (on total composition) of a synthetic, long-chained hydrocarbon polymer of linear and branched butene molecules with terminal unsaturation and average mol. wt. (no. average) 900-3000.

The chlorinated hydrocarbon imparts adhesiveness and fire-resistance, as well as improved flowability round particles adhering to the  ${f coating}$  .

Coatings for glass fibre filter or electrostatic filters Derwent Class: A00

#### 19/34/1 (Item 1 from file: 350)

DIALOG(R) File 350: Derwent WPIX

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010553393 \*\*Image available\*\*

WPI Acc No: 1996-050346/199606

Electret based, industrial electrostatic filter esp. for capturing finely dispersed dust and sulphur dioxide - can be easily cleaned, and economically constructed from plastic materials with low capital and running costs

ASRC Searcher: Jeanne Horrigan

Serial 09/813548 June 4, 2004

Patent Assignee: KINTERAYA G (KINT-I); TEVZADZE G (TEVZ-I); TEVZADZE S (TEVZ-I)

Inventor: KINTERAYA G; TEVZADZE G; TEVZADZE S
Number of Countries: 001 Number of Patents: 002

Patent Family:

Patent No Kind Date Applicat No Kind Date Week
DE 4421859 A1 19960104 DE 4421859 A 19940622 199606 B
DE 4421859 C2 19960704 DE 4421859 A 19940622 199631

Priority Applications (No Type Date): DE 4421859 A 19940622

Patent Details:

Patent No Kind Lan Pg Main IPC Filing Notes

DE 4421859 A1 7 B03C-003/28 DE 4421859 C2 8 B03C-003/28 Abstract (Basic): DE 4421859 A

Filter (1) for cleaning gases, esp. to capture finely dispersed dust and/or SO2, has an electret (2). The filter is novel in that the electret (2) is at least partly surrounded by layers of porous dielectric (3) with some clearance.

Also claimed are: (i) a process for mfg. the above filter comprising producing the electret by heat **treatment** of a **polymer**; (ii) a process for repolarising of a depolarised electret comprising repolarising the electret by heat treatment; and (iii) a process for reprocessing a filter in which the filter is depolarised and then repolarised as in (ii).

USE - An **electrostatic filter** for cleaning gases esp. to remove finely dispersed dusts and/or SO2.

ADVANTAGE - The **electret filter** is low in capital and operating costs, and is cleaned economically. No permanent high voltage source is required, and long, trouble free use is assured, esp. in the cleaning of highly dispersed dust and/or where SO2 is present. Metal electrodes may be dispensed with. The porous dielectric layers used with the electret are easily removed for cleaning; a low cost method. Microdispersions are effectively cleaned. Larger surface area filters are economically constructed from corrosion-free materials. Higher potential gradients are possible, and multilayer filters may be produced economically by industrial methods.

Dwg.2/3

Derwent Class: A14; A88; J01; P41; X25

International Patent Class (Main): B03C-003/28

ASRC Searcher: Jeanne Horrigan Serial 09/813548 June 4, 2004 File 348:EUROPEAN PATENTS 1978-2004/May W04 File 349:PCT FULLTEXT 1979-2002/UB=20040527,UT=20040520 Items Description FIBER? ? OR FIBRE? ? OR FIBROUS OR NONWOVEN OR NON() WOVEN S1 260285 S2 372965 COAT???? (ELECTRET OR CHARGED OR STATIC() ELECTRIC??() CHARGE?? OR PO-S3962 LARI?ED OR IONI?ED OR INDUCTIVE OR ELECTROSTATIC) () (FILTER? ? OR MICROFIBRE? ? OR MICROFIBER? ?) 160917 LIQUID () CONDENSED () MONOMER? ? OR ALKYLENE OR ACRYLATE OR M-S4ETHACRYLATE (OLEOPHOBIC OR HYDROPHOBIC OR HALOGENATED OR FLUORINATED) (-S5 2964 ) MONOMER? ? HEXAFLUOROPROPYLENE OR FLUOROPOLYMER? ? OR POLYTETRAFLUORO-29758 S6 ETHYLENE OR FLUORINATED()(ETHYLENEPROPYLENE OR ETHYLENE()PROP-YLENE) MONOMER? ? OR POLYMER? ? S7 379951 146595 VAPOR? OR VAPOUR? S8 512779 TREAT OR TREATS OR TREATED OR TREATING OR TREATMENT? ? S9 44515 IC=(A62B OR B01D) S10 S11 42 S1(S)S3(S)(S2 OR S9) 3 S4:S6(S)S11 S12 S7(S)S11 S13 19 S13 NOT S12 S14 16 S15 12 S14 AND S10 4 S14 NOT S15 S16 S17 26 (S2 OR S9)(S)S3(S)S4:S7 S17 NOT S13 (Item 1 from file: 348) 12/3, AB, K/1DIALOG(R) File 348: EUROPEAN PATENTS (c) 2004 European Patent Office. All rts. reserv. 00934984 Electrostatic filter Elektrostatischer Filter Filtre electrostatique PATENT ASSIGNEE: KOKEN LTD., (563320), No. 7, Yonban-cho, Chiyoda-ku Tokyo, (JP), (Proprietor designated states: all) INVENTOR: Kimura, Kazushi, c/o Koken Ltd., 7, Yonban-cho, Chiyoda-ku, Tokyo, (JP) LEGAL REPRESENTATIVE: Van Malderen, Michel et al (1114), Office van Malderen Place Reine

Fabiola 6/1, 1083 Bruxelles, (BE)

PATENT (CC, No, Kind, Date): EP 850692 Al 980701 (Basic) EP 850692 B1 010711

APPLICATION (CC, No, Date): EP 97870121 970814;

PRIORITY (CC, No, Date): JP 96357255 961226

DESIGNATED STATES: CH; DE; FR; GB; IT; LI; SE

INTERNATIONAL PATENT CLASS: B03C-003/28

ABSTRACT EP 850692 A1

An electrostatic filter comprises a fibrous component including a mixture of wool and synthetic fibers and a resinous component including a perfluoroalkyl acrylate copolymer resin and a p-tert-butylyhenol formaldehyde resin, which resinous component is adhering to the fibrous component, both of the fibrous substrate component and the resinous component being in electrostatically charged conditions.

ASRC Searcher: Jeanne Horrigan Serial 09/813548 June 4, 2004 ABSTRACT WORD COUNT: 55 NOTE: Figure number on first page: NONE LANGUAGE (Publication, Procedural, Application): English; English; English FULLTEXT AVAILABILITY: Available Text Language Update Word Count CLAIMS A (English) 199827 276 CLAIMS B (English) 282 200128 CLAIMS B (German) 200128 254 CLAIMS B (French) 200128 302 SPEC A (English) 199827 4648 SPEC B (English) 200128 4670 Total word count - document A 4925 Total word count - document B Total word count - documents A + B 10433 ... SPECIFICATION now subjected to a mechanical treatment to be rendered highly charged. In this manner, the electrostatic **filter** of the invention is obtained. The PFA copolymer resin is a random copolymer having a... 15/3, AB, K/1(Item 1 from file: 348) DIALOG(R) File 348: EUROPEAN PATENTS (c) 2004 European Patent Office. All rts. reserv. 01713523 Electret articles and filters with increased oily mist resistance Elektretartikelen und Elektretfiltermaterial resistent gegen olhaltigen Nebel Articles et filtres en electret resistent a un brouillard huileux PATENT ASSIGNEE: MINNESOTA MINING AND MANUFACTURING COMPANY, (300410), 3M Center, P.O. Box 33427, St. Paul, Minnesota 55133-3427, (US), (Applicant designated States: all) INVENTOR: Rousseau, Alan D., Post Office Box 33427, Saint Paul, Minnesota 55133-3427, (US) Jones, Marvin E., Post Office Box 33427, Saint Paul, Minnesota 55133-3427 , (US) Mei, Betty Z., Post Office Box 33427, Saint Paul, Minnesota 55133-3427, (US) LEGAL REPRESENTATIVE: VOSSIUS & PARTNER (100314), Siebertstrasse 4, 81675 Munchen, (DE) PATENT (CC, No, Kind, Date): EP 1402934 Al 040331 (Basic) APPLICATION (CC, No, Date): EP 2003026835 980126; PRIORITY (CC, No, Date): US 941270 971001 DESIGNATED STATES: DE; ES; FR; GB; IT; NL RELATED PARENT NUMBER(S) - PN (AN): EP 1019173 (EP 98904680) INTERNATIONAL PATENT CLASS: B01D-039/16; B01D-039/08 ABSTRACT EP 1402934 A1 Novel electret articles containing a polymer and a

Novel electret articles containing a polymer and a performance-enhancing additive can be identified by their thermally stimulated conductivity characteristics or their filtration properties. Electret articles such as nonwoven filter webs and respirators exhibit superior oily mist loading performance, low penetration and a small pressure drop.

ABSTRACT WORD COUNT: 46

NOTE: Figure number on first page: NONE

LANGUAGE (Publication, Procedural, Application): English; English; English

ASRC Searcher: Jeanne Horrigan

Serial 09/813548 June 4, 2004

#### FULLTEXT AVAILABILITY:

Available Text Language Update Word Count CLAIMS A (English) 200414 392 SPEC A (English) 200414 11531 Total word count - document A 11923 Total word count - document B 0 Total word count - documents A + B 11923

...SPECIFICATION on the resulting product's electret properties.

One method that has been reported to improve electret filter performance is blending a performance-enhancing additive into a polymer that is used to form electret fibers. For example, Jones et al. in U.S. Patent Nos. 5,411,576 and 5,472,481 disclose electret filters that are made by extruding a blend of polymer and a melt-processable fluorochemical to form a microfibrous web that is subsequently annealed and corona treated. Lifshutz et al. in WO 96/26783 (corresponding to U.S. Patent No. 5,645,627) report electret filters that are made by extruding a blend of polymer and a fatty acid amide or a fluorochemical oxazolidinone fluorochemical to form a microfibrous web that is subsequently annealed and corona treated.

Other techniques have been reported which improve an electret article's charge properties. For example...

...S. Patent No. 4,588,537 report using corona treatment to inject charge into an **electret filter**. Angadjivand et al. in U.S. Patent No. 5,496,507 found that impinging water droplets onto a **nonwoven** microfiber web imparted a charge to the web, and Rousseau et al. in WO 97/07272 disclose **electret filters** that are made by extruding blends of a **polymer** and a fluorochemical or organic triazine compound to form a microfibrous web that is subsequently...

#### 15/3,AB,K/2 (Item 2 from file: 348)

DIALOG(R) File 348: EUROPEAN PATENTS

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01250365

CHARGE STABILIZED ELECTRET FILTER MEDIA

LADUNGSSTABILISIERTES ELEKTRETFILTERMATERIAL

MATERIAU FILTRANT A ELECTRET STABILISE EN CHARGE

PATENT ASSIGNEE:

HOLLINGSWORTH & VOSE COMPANY, (310060), 112 Washington Street, East Walpole, MA 02032, (US), (Proprietor designated states: all)

COX, Stephen, Todd, 1006 Forest Avenue, Radford, VA 24141, (US) LEGAL REPRESENTATIVE:

Casey, Lindsay Joseph (72281), F. R. Kelly & Co. 27 Clyde Road Ballsbridge, Dublin 4, (IE)

PATENT (CC, No, Kind, Date): EP 1202788 A2 020508 (Basic)

EP 1202788 B1 030312

WO 2000078430 001228

APPLICATION (CC, No, Date): EP 2000951043 000615; WO 2000US40201 000615 PRIORITY (CC, No, Date): US 335002 990617

DESIGNATED STATES: AT; BE; CH; CY; DE; DK; ES; FI; FR; GB; GR; IE; IT; LI; LU; MC; NL; PT; SE

EXTENDED DESIGNATED STATES: AL; LT; LV; MK; RO; SI

INTERNATIONAL PATENT CLASS: B01D-039/00

NOTE: No A-document published by EPO

LANGUAGE (Publication, Procedural, Application): English; English; English; FULLTEXT AVAILABILITY:

ASRC Searcher: Jeanne Horrigan

Serial 09/813548 June 4, 2004

Available Text Language Update Word Count CLAIMS B (English) 200311 823 CLAIMS B (German) 200311 701 CLAIMS B (French) 200311 942 SPEC B (English) 200311 5092 Total word count - document A n Total word count - document B 7558 Total word count - documents A + B 7558

...SPECIFICATION a variety of known techniques. One technique for manufacturing electret filter media involves extruding a polymer, typically having a high melt flow index, through a die having a linear array of orifices. An air knife is used to attenuate the extruded polymer fibers by a ratio of about 300:1. The attenuated fibers, having diameters of about one to ten micrometers, are collected on a rotating drum or moving belt using a moderate vacuum. The fiber web is then treated to impart on the fiber web charge pairs or dipoles. The charge pairs or dipoles can be imparted to the fiber, for example, using AC and/or DC corona discharge.

One problem associated with electret filter...

...method of manufacturing an electret filter material. According to this aspect of the invention a **polymer** resin, having incorporated therein a charge stabilizing additive, e.g., a melt processable nonionic fatty...

...amide of the type noted above, is processed to yield a web of melt blown polymer fiber in which the additive is present at a concentration range of about 1.0 to about 20% by weight. Subsequently, the web is treated to form permanent dipoles in the melt blown polymer web. The permanent dipoles can be imparted to the web by a variety of techniques...

...and combinations thereof. In a preferred embodiment the manufacturing process can be modified by heat **treating** the **polymer** web, which has incorporated therein a melt processable fatty acid amide additive, after charging the...well known to impart a permanent dipole to the polymer web in order to form **electret filter** media. Charging can be effected through the use of AC and/or DC corona discharge...

...useful to use both AC and DC corona discharge units. In a preferred technique the **polymer** web is first subjected to AC corona discharge followed by one or more successive **treatments** by a DC corona discharge unit. Charging can also be accomplished using other techniques, including friction-based charging techniques. Typically the **fiber** web is subjected to a discharge of between about 1 to about 30 kV(energy...are also part of the present invention. In one embodiment, the methods include providing a **polymer** resin having a charge stabilizing fatty acid amide incorporated therein. A web of melt blown **polymer fibers** is produced from the **polymer** resin, in which the charge stabilizing fatty acid amide is present in a concentration at greater than 2% to about 20% by weight. The web is then **treated** to form substantially permanent charge pairs or dipoles in the melt blown **polymer** web.

In another embodiment, the methods include manufacturing an annealed electret filter media by providing a **polymer** resin having a charge stabilizing fatty acid amide incorporated therein. The web of melt blown **polymer** fibers is produced from the **polymer** resin, in which the concentration of charge stabilizing additive is between about 1% to about 20% by weight. The web is **treated** to form substantially permanent charge pairs or dipoles in the melt blown **polymer** web and the resulting melt blown **polymer** web is **treated** at an elevated temperature to form an annealed melt blown **polymer** web.

One useful technique for processing the electret web of the invention

is illustrated in...

15/3,AB,K/3 (Item 3 from file: 348)
DIALOG(R)File 348:EUROPEAN PATENTS
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00640797

FILTER SYSTEM FOR FILTERING FLUIDS
FILTERSYSTEM ZUM FILTRIEREN VON FLUIDEN
SYSTEME DE FILTRATION DESTINE A FILTRER DES FLUIDES
PATENT ASSIGNEE:

MINNESOTA MINING AND MANUFACTURING COMPANY, (300410), 3M Center, P.O. Box 33427, St. Paul, Minnesota 55133-3427, (US), (applicant designated states: DE; ES; FR; GB; IT; SE)

INVENTOR:

VAN DE GRAAF, Peter, St. Josephstraat 14 A, NL-5211 NJ Den Bosch, (NL) HORSTEN, Anton, J., J., Statenlaan 130, NL-2582 GW Den Haag, (NL) LEGAL REPRESENTATIVE:

Hilleringmann, Jochen, Dipl.-Ing. et al (60352), Patentanwalte von
Kreisler-Selting-Werner, Bahnhofsvorplatz 1 (Deichmannhaus), 50667 Koln
, (DE)

PATENT (CC, No, Kind, Date): EP 620755 A1 941026 (Basic) EP 620755 B1 980617

WO 9312858 930708

APPLICATION (CC, No, Date): EP 92924156 921030; WO 92US9311 921030 PRIORITY (CC, No, Date): DE 4143245 911231

DESIGNATED STATES: DE; ES; FR; GB; IT; SE

INTERNATIONAL PATENT CLASS: B01D-027/06; B01D-029/07; B01D-046/10

NOTE: No A-document published by EPO

LANGUAGE (Publication, Procedural, Application): English; English; FULLTEXT AVAILABILITY:

Available Text Language Update Word Count CLAIMS B (English) 9825 858 CLAIMS B (German) 9825 685 CLAIMS B (French) 9825 989 SPEC B (English) 9825 5329 Total word count - document A 0 Total word count - document B. 7861 Total word count - documents A + B 7861

...SPECIFICATION reticular support structure is about 0.85 mm. The fibers consist of polypropylene or other **polymers**. The non-woven material of the electret filter layer 60 consist of split fibers 10...

...diameter. The basis weight of the non-woven material is about 85 g/m2). The **fiber** material comprises needle tacked **fibers** randomly arranged. The thus-**treated fiber** material layer has a thickness of 2.0 mm. The **fibers** comprise polypropylene with electret characteristics provided by the known methods in the art. Connection between the **electret filter** layer 60 and the reticular support structure 58 is performed by gluing by an adhesive compatible with polypropylene. As materials for the **electret** 

filter layer, there can be used the products distributed under the designation 3M Filtrete(TM) or 3M SBMF by the Minnesota Mining and Manufacturing Company. Alternative to the above-mentioned non - woven material would consist in a non - woven material obtained in a melt-blown process, or in circular fibers of a 1-5 micron diameter.

The cover layer 62 comprises a non-woven spun...

DIALOG(R)File 349:PCT FULLTEXT (c) 2004 WIPO/Univentio. All rts. reserv. 00918105

CHARGED MICROFIBERS, MICROFIBRILLATED ARTICLES AND USE THEREOF MICROFIBRES CHARGEES, ARTICLES MICROFIBRILLES ET LEUR UTILISATION Patent Applicant/Assignee:

3M INNOVATIVE PROPERTIES COMPANY, 3M Center, P.O. Box 33427, Saint Paul, MN 55133-3427, US, US (Residence), US (Nationality) Inventor(s):

PEREZ Mario A, P.O. Box 33427, Saint Paul, MN 55133-3427, US, WOLK Diane R, P.O. Box 33427, Saint Paul, MN 55133-3427, US, MEI Betty Z, P.O. Box 33427, Saint Paul, MN 55133-3427, US, ANGADIJIVAND Seyed A, P.O. Box 33427, Saint Paul, MN 55133-3427, US, SWAN Michael D, P.O. Box 33427, Saint Paul, MN 55133-3427, US, Legal Representative:

KOKKO Kent S (et al) (agent), Office of Intellectual Property Counsel,
P.O. Box 33427, Saint Paul, MN 55133-3427, US,

Patent and Priority Information (Country, Number, Date):

Patent: WO 200252076 A1 20020704 (WO 0252076)

Application: WO 2001US21060 20010629 (PCT/WO US0121060)

Priority Application: US 2000746355 20001221

Designated States: AE AG AL AM AT AT (utility model) AU AZ BA BB BG BR BY BZ CA CH CN CO CR CU CZ CZ (utility model) DE DE (utility model) DK DK (utility model) DM DZ EC EE EE (utility model) ES FI FI (utility model) GB GD GE GH GM HR HU ID IL IN IS JP KE KG KP KR KZ LC LK LR LS LT LU LV MA MD MG MK MN MW MX MZ NO NZ PL PT RO RU SD SE SG SI SK SK (utility model) SL TJ TM TR TT TZ UA UG UZ VN YU ZA ZW

(EP) AT BE CH CY DE DK ES FI FR GB GR IE IT LU MC NL PT SE TR

(OA) BF BJ CF CG CI CM GA GN GW ML MR NE SN TD TG

(AP) GH GM KE LS MW MZ SD SL SZ TZ UG ZW

(EA) AM AZ BY KG KZ MD RU TJ TM

Publication Language: English

Filing Language: English Fulltext Word Count: 16650

English Abstract

Charged, high-strength, high-modulus, melt-processed microfibers, films having a charged, microfibrillated surface, and methods of making the same are described. Charged microfibrillated articles of the invention can be prepared by imparting fluid energy, typically in the form of high-pressure water jets, to a highly oriented, highly crystalline, melt processed film to liberate microfibers or microfibrous flakes therefrom. Microfibrillated articles of the invention find use as tape backings, in the preparation of woven or nonwoven articles, filters for particulate contaminants, such as face masks and water or air filters, fibrous mats, such as those used for removal of oil from water, wipes for dust or debris removal, and thermal and acoustical insulation.

...International Patent Class: B01D-039/16 Fulltext Availability: Detailed Description Detailed Description

... of high rates of production, is suitable as an industrial process and uses readily available **polymers**. The microfibers and microfibrillated articles of this invention, having extremely small fiber diameter and both...forms (dental floss or nonwovens, for example). When imparted with a charge, by either corona **treatment** or microfibrillation with high-pressure water jets, the resulting **charged microfibers**, (or microfibrillated articles) are particularly useful in filtration

ASRC Searcher: Jeanne Horrigan Serial 09/813548

June 4, 2004

applications, and as wipes for the removal...

15/3,AB,K/5 (Item 2 from file: 349)

DIALOG(R) File 349: PCT FULLTEXT

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00835286

MELT BLOWN COMPOSITE HEPA VACUUM FILTER

FILTRE HEPA COMPOSITE SOUS-VIDE POUR FUSION-SOUFFLAGE

Patent Applicant/Assignee:

HOLLINGSWORTH & VOSE COMPANY, 112 Washington Street, East Walpole, MA 02032, US, US (Residence), US (Nationality)

Inventor(s):

COX Stephen T, 1006 Forest Avenue, Radford, VA 24141, US,

HEALEY David T, 2845 Wild Turkey Run, Christianburg, VA 24073, US,

Legal Representative:

GEARY William C (agent), Nutter, McClennen & Fish LLP, One International Place, Boston, MA 02210, US,

Patent and Priority Information (Country, Number, Date):

Patent:

WO 200168658 A2-A3 20010920 (WO 0168658)

Application:

WO 2001US7800 20010312 (PCT/WO US0107800)

Priority Application: US 2000189652 20000315

Designated States: AE AG AL AM AT AU AZ BA BB BG BR BY BZ CA CH CN CO CR CU CZ DE DK DM DZ EE ES FI GB GD GE GH GM HR HU ID IL IN IS JP KE KG KP KR KZ LC LK LR LS LT LU LV MA MD MG MK MN MW MX MZ NO NZ PL PT RO RU SD SE SG SI SK SL TJ TM TR TT TZ UA UG UZ VN YU ZA ZW

(EP) AT BE CH CY DE DK ES FI FR GB GR IE IT LU MC NL PT SE TR

(OA) BF BJ CF CG CI CM GA GN GW ML MR NE SN TD TG

(AP) GH GM KE LS MW MZ SD SL SZ TZ UG ZW

(EA) AM AZ BY KG KZ MD RU TJ TM

Publication Language: English

Filing Language: English

Fulltext Word Count: 8033

English Abstract

An electret filter media includes an additive or mixtures thereof that enhance the charge stability of the media. The filter media achieves acceptable alpha values for a range of filtration challenges without significant decay in alpha values over time. Preferred charge additives include fatty acid amides and mixtures thereof.

Main International Patent Class: B01D-039/16

Fulltext Availability: Detailed Description

Detailed Description

... allowing the filter media to attract and retain charged and uncharged particles to be filtered.

Electret filter materials are made by a variety of lmown techniques. One technique for manufacturing electret filter media involves extruding a polymer, typically having a high melt flow index, through a die having a linear array of orifices. An air knife is used to attenuate the extruded polymer fibers by a ratio of about 3 00: 1. The attenuated fibers, having diameters of about one to ten micrometers, are collected on a 1 0 rotating drum or moving belt using a moderate vacuum. The fiber web is then treated to impait on the fiber web charge pairs or dipoles. The charge pairs or dipoles can be imparted to the fiber, for example, using AC and/or DC corona discharge...

15/3,AB,K/6 (Item 3 from file: 349)

DIALOG(R) File 349: PCT FULLTEXT

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MELT BLOWN COMPOSITE HEPA FILTER MEDIA AND VACUUM BAG
MATERIAU FILTRANT HEPA COMPOSITE DE FUSION-SOUFFLAGE ET POCHE SOUS VIDE
Patent Applicant/Assignee:

HOLLINGSWORTH & VOSE COMPANY, 112 Washington Street, East Walpole, MA 02032, US, US (Residence), US (Nationality)

Inventor(s):

COX Stephen T, 1006 Forest Avenue, Radford, VA 24141, US, HEALY David T, 2845 Wild Turkey Run, Christianburg, VA 24073, US, Legal Representative:

GEARY William C III (et al) (agent), Nutter, McClennen & Fish, LLP, One International Place, Boston, MA 02110-2699, US,

Patent and Priority Information (Country, Number, Date):

Patent:

WO 200160496 A1 20010823 (WO 0160496)

Application:

WO 2001US4716 20010214 (PCT/WO US0104716)

Priority Application: US 2000182620 20000215

Designated States: AE AG AL AM AT AU AZ BA BB BG BR BY BZ CA CH CN CR CU CZ DE DK DM DZ EE ES FI GB GD GE GH GM HR HU ID IL IN IS JP KE KG KP KR KZ LC LK LR LS LT LU LV MA MD MG MK MN MW MX MZ NO NZ PL PT RO RU SD SE SG SI SK SL TJ TM TR TT TZ UA UG UZ VN YU ZA ZW

(EP) AT BE CH CY DE DK ES FI FR GB GR IE IT LU MC NL PT SE TR

(OA) BF BJ CF CG CI CM GA GN GW ML MR NE SN TD TG

(AP) GH GM KE LS MW MZ SD SL SZ TZ UG ZW

(EA) AM AZ BY KG KZ MD RU TJ TM

Publication Language: English

Filing Language: English Fulltext Word Count: 6817

English Abstract

An electret filter media includes an additive or mixtures thereof that enhance the charge stability of the media. The filter media achieves acceptable alpha values for a range of filtration challenges without significant decay in alpha values over time. Preferred charge additives include fatty acid amides and mixtures thereof.

Main International Patent Class: B01D-039/16 Fulltext Availability: Detailed Description Detailed Description

... allowing the filter media to attract and retain charged and uncharged particles to be filtered.

Electret filter materials are made by a variety of known techniques. One technique for manufacturing electret filter media involves extruding a polymer, typically having a high melt flow index, through a die having a linear array of orifices. An air knife is used to attenuate the extruded polymer fibers by a ratio of about 300: 1. The attenuated fibers, having diameters of about one to ten micrometers, are collected on a rotating drum or moving belt using a moderate vacuum. The fiber web is then treated to impart on the fiber web charge pairs or dipoles. The charge pairs or dipoles can be imparted to the fiber, for example, using AC and/or DC corona discharge.

There is thus a need for...microwave heaters, oil or water heated rollers, and convention ovens. Preferably, the step of heat **treating**, e.g., annealing, is performed by convection, thereby affording uniform annealing of the melt blown **fiber** web which contains the melt processable fatty acid amide within the web. In general, the fatty acid amide appears to be more sensitive to the effects of post-charging heat treatment than are other classes of charge stabilizing additives. That

is, heat **treating** tends to cause the fatty acid amide to migrate to the **polymer** surface more readily than do other charge stabilizing additives...

15/3,AB,K/9 (Item 6 from file: 349)
DIALOG(R)File 349:PCT FULLTEXT
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00485180

OILY MIST RESISTANT ELECTRET ARTICLES AND FILTERS ARTICLES ET FILTRES EN ELECTRET RESISTANT A UN BROUILLARD HUILEUX

Patent Applicant/Assignee:

MINNESOTA MINING AND MANUFACTURING COMPANY,

Inventor(s):

ROUSSEAU Alan D, JONES Marvin E, MEI Betty Z,

Patent and Priority Information (Country, Number, Date):

Patent:

WO 9916532 A1 19990408

Application:

WO 98US1439 19980126 (PCT/WO US9801439)

Priority Application: US 97941270 19971001

Designated States: AL AM AT AU AZ BA BB BG BR BY CA CH CN CU CZ DE DK EE ES FI GB GE GH GM GW HU ID IL IS JP KE KG KP KR KZ LC LK LR LS LT LU LV MD MG MK MN MW MX NO NZ PL PT RO RU SD SE SG SI SK SL TJ TM TR TT UA UG UZ VN YU ZW GH GM KE LS MW SD SZ UG ZW AM AZ BY KG KZ MD RU TJ TM AT BE CH DE DK ES FI FR GB GR IE IT LU MC NL PT SE BF BJ CF CG CI CM GA GN ML MR NE SN TD TG

Publication Language: English Fulltext Word Count: 13336

English Abstract

Novel electret articles containing a polymer and a performance-enhancing additive can be identified by their thermally stimulated conductivity characteristics or their filtration properties. Electret articles such as nonwoven filter webs and respirators exhibits superior oily mist loading performance, low penetration and a small pressure drop. The electret articles are preferably produced by melt-blowing a blend of a polymer and a fluorochemical additive selected from the group consisting of formulae (I), (II) and (III).

Main International Patent Class: B01D-039/08 ...International Patent Class: A62B-023/02 Fulltext Availability: Detailed Description Detailed Description

on the resulting product's electret properties. One method that has been reported to improve electret filter performance is blending a performance-enhancing additive into a polymer that is used to form electret fibers . For example, Jones et al. in U.S. Patent Nos. 5,411,576 and 5,472,481 disclose electret filters that are made by extruding a blend of polymer and a melt-processable fluorochemical to form a microfibrous web that is subsequently annealed and corona treated . Lifshutz et al. in WO 96/26783 (corresponding to -1 U.S. Patent No. 5,645,627) report electret filters that are made by extruding a blend of polymer and a fatty acid amide or a fluorochenfical oxazolidinone fluorochemical to form a microfibrous web that is subsequently annealed and corona treated . Other techniques have been reported which improve an electret article's charge properties. For example... ...S. Patent No. 4,588,537 report.

using corona treatment to inject charge into an **electret filter**. Angadjivand et al. in U.S. Patent No. 5,496,507 found that impinging water droplets onto a **nonwoven** microfiber web imparted a charge to the web, and Rousseau et al. in WO 97/07272 disclose **electret filters** that are made by extruding blends of a **polymer** and a fluorochen&al or organic triazine compound to form a microfibrous web that is...

15/3, AB, K/10 (Item 7 from file: 349)

DIALOG(R)File 349:PCT FULLTEXT

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00344270

#### CHARGE STABILIZED ELECTRET FILTER MEDIA

# MATERIAU FILTRANT A BASE D'ELECTRETS A STABILISATION DE CHARGE

Patent Applicant/Assignee:

HOLLINGSWORTH & VOSE COMPANY,

Inventor(s):

LIFSHUTZ Norman,

GAHAN Richard E,

STEVENS Graham C,

Patent and Priority Information (Country, Number, Date):

Patent:

WO 9626783 A1 19960906

Application:

WO 96US1555 19960208 (PCT/WO US9601555)

Priority Application: US 95395661 19950228

Designated States: AU CA JP KR AT BE CH DE DK ES FR GB GR IE IT LU MC NL PT

SE

Publication Language: English

Fulltext Word Count: 7579

English Abstract

An electret filter media includes an additive or mixtures thereof that enhance the charge stability of the media. The filter media achieves acceptable alpha values for a range of filtration challenges without significant decay in alpha values over time. Preferred charge additives include fatty acid amides, oleophobic fluorochemical surfactants, and mixtures thereof.

Main International Patent Class: B01D-039/08

Fulltext Availability:

Detailed Description

Claims

Detailed Description

a variety of known techniques. One technique for manufacturing electret filter media involves extruding a polymer , typically having a high melt flow index, through a die having a linear array of orifices. An air knife is used to attenuate the extruded polymer fibers by a ratio of about 300:1. The attenuated fibers , having diameters micrometers, are collected on a rotating drum or moving belt using a moderate vacuum. The fiber web is then treated to impart on the fiber web charge pairs or dipoles. The charge pairs or dipoles can be imparted to the fiber , for example. using AC and/or DC corona discharge One problem associated with electret filter...method of manufacturing an electret filter material. According to this aspect of the invention a polymer resin, having incorporated therein a charge stabilizing additive of the type noted above, is processed to yield a web of melt blown fiber in which the charge stabilizing additive is present at a concentration range of about 0.1 to 3.5% by weight. Subsequently. the web is treated to form permanent dipoles in the melt blown polymer web. The permanent dipoles can be imparted to the web by a variety of

techniques...

Claim

... 11. A method for manufacturing an electret filter media comprising the steps of: providing a **polymer** resin having incorporated therein a charge stabilizing additive selected from the group consisting of stearic...

...fatty acid amide with a nonionic, oleophobic fluorochemical surfactant producing a web of melt blown **polymer fibers** from the **polymer** resin, in

which the charge stabilizing additive is present at about 0.1 to 3.5% by weight; and treating the web to form substantially permanent charge pairs or dipoles in the melt blown polymer web.

12. The method of claim 11 where in the...

## 15/3,AB,K/11 (Item 8 from file: 349)

DIALOG(R)File 349:PCT FULLTEXT (c) 2004 WIPO/Univentio. All rts. reserv. 00287083

# FILTER MEDIA HAVING AN UNDULATED SURFACE MILIEU FILTRANT A SURFACE ONDULEE

Patent Applicant/Assignee:

MINNESOTA MINING AND MANUFACTURING COMPANY,

Inventor(s):

BERRIGAN Michael R,

OLSON David A,

Patent and Priority Information (Country, Number, Date):

Patent:

WO 9505232 A1 19950223

Application: WO 94US9277 19940817 (PCT/WO US9409277) Priority Application: US 93107918 19930817

Designated States: BR CA JP KR AT BE CH DE DK ES FR GB GR IE IT LU MC NL PT

Fulltext Word Count: 6219

English Abstract

Filter media is provided. The filter media comprises a web (30) of melt blown microfibers having one surface substantially flat (33) and the other surface having periodic wrinkle-like undulations (32). A method of making the filter media is also provided. The filter media is useful in electret filters when charged.

Main International Patent Class: B01D-039/08 International Patent Class: B01D-39:16 ... Fulltext Availability: Detailed Description Detailed Description

... corona after it is collected. Melt-blown 5 polypropylene microfibers are especially useful, while other **polymers** may also be used such as polycarbonates and polyhalocarbons that may be melt-blown and have appropriate volume-resistivities under expected environmental conditions.

Common **polymers** such as polyesters, polycarbonates, etc. can be 0 **treated** to produce highly charged electrets. The electret structures ...dielectric material can also be charged and then split into fibrils which can form an **electret filter** web.

In the case of many aerosols, e.g., dust or fumes, unacceptable pressure drop...

15/3,AB,K/12 (Item 9 from file: 349)
DIALOG(R)File 349:PCT FULLTEXT

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FILTER ELEMENT FOR FILTERING FLUIDS

ELEMENT DE FILTRATION DESTINE A FILTRER DES FLUIDES

Patent Applicant/Assignee:

MINNESOTA MINING AND MANUFACTURING COMPANY,

VAN DE GRAAF Peter,

HORSTEN Anton J J,

Inventor(s):

VAN DE GRAAF Peter,

HORSTEN Anton J J,

Patent and Priority Information (Country, Number, Date):

Patent:

WO 9312862 A1 19930708

Application:

WO 92US9309 19921030 (PCT/WO US9209309)

Priority Application: DE 4143237 19911231

Designated States: AT AU BB BG BR CA CH CS DE DK ES FI GB HU JP KP KR LK LU MG MN MW NL NO PL RO RU SD SE UA US AT BE CH DE DK ES FR GB GR IE IT LU MC NL SE BF BJ CF CG CI CM GA GN ML MR SN TD TG

Publication Language: English

Fulltext Word Count: 2530

English Abstract

The filter element (10) is provided with a reticular support structure (12) which is permeable to the fluid to be filtered and is connected to a filtering electret filter layer (14). The reticular support structure (12) is arranged before the electret filter layer (14) when viewed in the flow direction (18). Further, the arrangement of the filter element (10) is such that, when fluid is passing through the filter element (10), the electret filter layer (14) can freely expand in flow direction (18) so that the volume of the layer (14) available for filtering is enlarged. For holding the material of the electret filter layer (14) together, a cover layer (16) can be provided behind the electret filter layer (14) as seen in the flow direction (18).

Main International Patent Class: B01D-039/14 International Patent Class: B01D-46:52 ...

Fulltext Availability: Detailed Description

Detailed Description

... reticular support structure is about 0.85 mm. The fibers consist of polypropylene or other **polymers** . The non-woven material of the **electret filter** layer 14 consist of split fibers 10...

...nonwoven material is about 85 g/m2, The fiber material comprises needle tacked fibers randomly arranged. The thus treated fiber material layer has a thickness of 2.0 mm. The fibers comprise polypropylene with electret characteristics provided by the known methods in the art. Connection between the electret filter layer 14 and the reticular support structure 12 is 5 performed by gluing with an adhesive compatible with polypropylene. As materials for the electret filter layer, there can be used the products distributed under the designation 3M Filtrete@K or...

16/6/1 (Item 1 from file: 348)

01284226

POLYMER COMPOSITION CONTAINING A FLUOROCHEMICAL OLIGOMER

16/3,AB,K/3 (Item 3 from file: 348)
DIALOG(R)File 348:EUROPEAN PATENTS
(c) 2004 European Patent Office. All rts. reserv.
00319751

Electret filter made οf fibers containing polypropylene and poly(4-methyl-1-pentene).

Elektretfilter aus Polypropylen und Poly(4-methyl-1-penten) enthaltende Fasern.

Filtre en electrete contenant du polypropylene et du poly(4-methyl-1-pentene).

PATENT ASSIGNEE:

MINNESOTA MINING AND MANUFACTURING COMPANY, (300410), 3M Center, P.O. Box 33427, St. Paul, Minnesota 55133-3427, (US), (applicant designated states: DE; ES; FR; GB; IT; NL; SE) INVENTOR:

Reed, John F. c/o Minnesota Mining and, Manufacturing Company 2501 Hudson Road, P.O. Box 33427 St. Paul Minnesota 55133, (US)

Jones, Marvin E. c/o Minnesota Mining and, Manufacturing Company 2501 Hudson Road, P.O. Box 33427 St. Paul Minnesota 55133, (US) LEGAL REPRESENTATIVE:

Baillie, Iain Cameron et al (27951), c/o Ladas & Parry, Altheimer Eck 2, W-8000 Munchen 2, (DE)

PATENT (CC, No, Kind, Date): EP 325854 Al 890802 (Basic)

EP 325854 B1 930421

APPLICATION (CC, No, Date): EP 88311854 881214; PRIORITY (CC, No, Date): US 147989 880125

DESIGNATED STATES: DE; ES; FR; GB; IT; NL; SE

INTERNATIONAL PATENT CLASS: B03C-003/28; H01G-007/02;

ABSTRACT EP 325854 A1

A fibrous electret filter better sustains electret filtration enhancement upon exposure to aerosol oils when made of fibers containing polyolefin (preferably polypropylene) and at least one percent by weight of poly(4-methyl-1-pentene). Even better stability is attained when the poly(4-methyl-1-pentene) content of the electret filter is ten percent by weight of total polyolefin. When used as an air filter, such as in a respirator, the electret filter has surprisingly better filtration performance than does a comparable electret filter made of 100% polypropylene fibers. The electret filter can be made either of melt-blown microfibers or of fibers of fibrillated film.

ABSTRACT WORD COUNT: 102

LANGUAGE (Publication, Procedural, Application): English; English; English FULLTEXT AVAILABILITY:

Available Text Language Update Word Count CLAIMS B (English) EPBBF1 189 CLAIMS B (German) EPBBF1 174 CLAIMS B (French) EPBBF1 212 SPEC B (English) EPBBF1 4098 Total word count - document A 0 Total word count - document B 4673 Total word count - documents A + B 4673

...SPECIFICATION as "TPX" grade MX-007 by Mitsui Petrochemical Industries, Ltd., meets this requirement. Furthermore, neither polymer nor the filter should be subjected to any unnecessary which might increase its electrical conductivity, e.g., exposure to gamma rays, ultraviolet irradiation, pyrolysis, oxidation, etc.

When producing an electret filter of the invention from melt - blown microfibers, it is believed that there is no advantage to melt-blending the PMP into the polypropylene before introducing them into the...

ASRC Searcher: Jeanne Horrigan Serial 09/813548

June 4, 2004

18/6/6 (Item 4 from file: 349)

00756021

ALKYLATED FLUOROCHEMICAL OLIGOMERS AND USE THEREOF

18/3,AB,K/7 (Item 5 from file: 349)

DIALOG(R) File 349: PCT FULLTEXT

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00485593

ELECTRET FIBERS AND FILTER WEBS HAVING A LOW LEVEL OF EXTRACTABLE HYDROCARBONS

FIBRES ELECTRET ET TISSUS POUR FILTRES A FAIBLE TENEUR EN HYDROCARBURES EXTRACTIBLES

Patent Applicant/Assignee:

MINNESOTA MINING AND MANUFACTURING COMPANY,

Inventor(s):

ROUSSEAU Alan D,

MILLER Joel W,

Patent and Priority Information (Country, Number, Date):

Patent:

WO 9916945 A1 19990408

Application:

WO 98US1685 19980130 (PCT/WO US9801685)

Priority Application: US 97941945 19971001

Designated States: AL AM AT AU AZ BA BB BG BR BY CA CH CN CU CZ DE DK EE ES FI GB GE GH GM GW HU ID IL IS JP KE KG KP KR KZ LC LK LR LS LT LU LV MD MG MK MN MW MX NO NZ PL PT RO RU SD SE SG SI SK SL TJ TM TR TT UA UG UZ

VN YU ZW GH GM KE LS MW SD SZ UG ZW AM AZ BY KG KZ MD RU TJ TM AT BE CH

DE DK ES FI FR GB GR IE IT LU MC NL PT SE BF BJ CF CG CI CM GA GN ML MR

NE SN TD TG

Publication Language: English

Fulltext Word Count: 5525

English Abstract

Electret fibers that contain a polymeric material and a fluorochemical additive. The electret fibers have a low level of extractable hydrocarbon material. **Electret filters** that have low extractable hydrocarbon levels exhibit improved filtration performance.

Fulltext Availability: Detailed Description

Detailed Description

blend of **polymer** with a melt-processable fluorochernical in a n-@crofibrous web. The resulting web is annealed and corona **treated**. Lifshutz et al. in U.S. Patent No. 5,645,627 (WO 96/26783) makes electret filters by extruding a blend of **polymer** with a fatty acid amide or a fluorochenical oxazolidinone or a mixture of these, in a n-@crofibrous web, followed by annealing and corona **treating** the resulting web. Angadjivand et al. in U.S. Patent No. 5,496,507 indicate...

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(FILE 'HOME' ENTERED AT 09:50:41 ON 04 JUN 2004)
     FILE 'REGISTRY' ENTERED AT 09:50:50 ON 04 JUN 2004
                E ALKYLENE/CN
                E ACRYLATE/CN
L1
              1 S E3
                E METHACRYLATE/CN
L2
              1 S E3
                E HEXAFLUOROPROPYLENE/CN
L3
              1 S E3
                E FLUOROPOLYMER/CN
                E POLYTETRAFLUOROETHYLENE/CN
T.4
              1 S E3
                E FLUORINATED ETHYLENEPROPYLENE/CN
     FILE 'HCAPLUS' ENTERED AT 09:52:17 ON 04 JUN 2004
L_5
          43489 S L1 OR L2 OR L3 OR L4
1.6
         331264 S ALKYLENE OR ACRYLATE OR METHACRYLATE OR (OLEOPHOBIC OR HYDROP
L7
          62799 S FLUOROPOLYMER# OR FLUORINATED ETHYLENEPROPYLENE OR FLUORINATED
L8
        1471619 S MONOMER# OR POLYMER##
Ь9
         962323 S COAT?
L10
         680266 S FIBER# OR FIBRE# OR FIBROUS OR NONWOVEN OR NON WOVEN OR MICRO
L11
            981 S (ELECTRET OR CHARGED OR STATIC ELECTRIC##(W) CHARGE# OR POLARI
L12
             12 S L9 AND L10 AND L11
L13
              3 S L12 AND (L5 OR L6 OR L7)
L14
              7 S L12 AND L8
L15
              7 S L13 OR L14
             12 S L9 AND L11 AND (L5 OR L6 OR L7 OR L8)
L16
L17
             5 S L16 NOT L15
L18
              5 S L12 NOT (L15 OR L16)
L15 ANSWER 1 OF 7 HCAPLUS COPYRIGHT 2004 ACS on STN
AN
     2001:833742 HCAPLUS
DN
     135:375887
ED
     Entered STN: 16 Nov 2001
TI
       ***Charged***
                       ***filter*** media containing charge control agents
IN
     Chapman, Rick L.
PΑ
     USA
SO
     U.S. Pat. Appl. Publ., 11 pp.
     CODEN: USXXCO
DT
     Patent
LA
     English
IC
     ICM B01D046-00
NCL
    096069000
CC
     59-2 (Air Pollution and Industrial Hygiene)
FAN.CNT 1
     PATENT NO.
                     KIND DATE
                                          APPLICATION NO.
                                                           DATE
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                           -----
                                          -----
     US 2001039879
                      A1
                            20011115
                                          US 2000-738052
                                                            20001214
PRAI US 1999-172296P
                     P
                           19991216
     An air filtration filter is formed of material such as a resin bound
      ***fiber***
                   forming a woven or ***non*** - ***woven***
     thermoplastic netting, tackifying resin soln. and/or antimicrobial agents
     in which said material is compounded or ***coated*** to contain 0.01
     to 20 by wt. of a pos. and/or neg. charge control agent and then charging
     the filter to apply an electrostatic charge to the filter.
ST
     air filter charge control agent
TΤ
     Amines, uses
     RL: DEV (Device component use); MOA (Modifier or additive use); USES
```

```
(Uses)
         (arom., charge control agent; ***charged***
                                                           ***filter*** media
         contg. charge control agents for air purifn.)
 IT
      Sulfonic acids, uses
      RL: DEV (Device component use); MOA (Modifier or additive use); USES
      (Uses)
         (barium salts;
                         ***charged***
                                            ***filter*** media contg. charge
         control agents for air purifn.)
              ***polymers*** , uses
     Acrylic
     Phenolic resins, uses
     Polyesters, uses
     Polyurethanes, uses
     RL: DEV (Device component use); TEM (Technical or engineered material
     use); USES (Uses)
         (binder component; ***charged***
                                                ***filter***
                                                              media contq.
        charge control agents for air purifn.)
     Sulfonic acids, uses
IT
     RL: DEV (Device component use); MOA (Modifier or additive use); USES
      (Uses)
         (calcium salts, charge control agent;
                                               ***charged***
                                                                   ***filter***
        media contg. charge control agents for air purifn.)
IT
     Metacyclophanes
     RL: DEV (Device component use); MOA (Modifier or additive use); USES
         (calixarenes, charge control agent;
                                              ***charged***
                                                               ***filter***
        media contg. charge control agents for air purifn.)
IT
     Azo dyes
     Dyes
     Surfactants
        (charge control agent; ***charged***
                                                   ***filter***
                                                                  media contq.
        charge control agents for air purifn.)
TT
     Amides, uses
     Amines, uses
     Azines
     Carbon black, uses
         ***Fluoropolymers*** , uses
     Mica-group minerals, uses
     Perfluorocarbons
     Polyethers, uses
     Polysaccharides, uses
     Quaternary ammonium compounds, uses
     Sulfides, uses
     Sulfonamides
     Urethanes
     RL: DEV (Device component use); MOA (Modifier or additive use); USES
        (charge control agent;
                               ***charged***
                                                   ***filter***
                                                                  media contq.
        charge control agents for air purifn.)
IT
     Air filters
     Biocides
        ( ***charged***
                             ***filter***
                                            media contg. charge control agents)
IT
     Polyesters, uses
    RL: DEV (Device component use); USES (Uses)
        ( ***charged***
                           ***filter***
                                            media contg. charge control agents
        for air purifn.)
IT
    Carboxylic acids, uses
    RL: DEV (Device component use); MOA (Modifier or additive use); USES
```

```
(Uses)
        (dicarboxylic, charge control agent; ***charged***
                                                              ***filter***
        media contg. charge control agents for air purifn.)
IT
     Amides, uses
     RL: DEV (Device component use); MOA (Modifier or additive use); USES
     (Uses)
        (fatty, charge control agent; ***charged***
                                                         ***filter***
                                                                        media
        contg. charge control agents for air purifn.)
IT
     Air purification
        (filtration;
                       ***charged***
                                       ***filter***
                                                       media contg. charge
        control agents)
IT
     Fatty acids, uses
     RL: DEV (Device component use); MOA (Modifier or additive use); USES
        (metal salts, charge control agent; ***charged***
                                                               ***filter***
        media contg. charge control agents for air purifn.)
IT
     Polyamides, uses
     RL: DEV (Device component use); USES (Uses)
        (netting component; ***charged***
                                               ***filter***
                                                              media contq.
        charge control agents for air purifn.)
IT
       ***Polymers*** , uses
     RL: DEV (Device component use); TEM (Technical or engineered material
     use); USES (Uses)
        (polysulfonates, binder component; ***charged***
                                                              ***filter***
        media contg. charge control agents for air purifn.)
IT
     Amines, uses
     RL: DEV (Device component use); MOA (Modifier or additive use); USES
     (Uses)
        (salts, charge control agent; ***charged***
                                                         ***filter***
                                                                       media
        contg. charge control agents for air purifn.)
IT
     Plastics, uses
     RL: DEV (Device component use); MOA (Modifier or additive use); USES
     (Uses)
        (thermoplastics;
                        ***charged***
                                           ***filter***
                                                           media contg. charge
        control agents)
IT
     9002-86-2
                9002-89-5
                            9003-01-4
                                        9003-55-8
                                                    24937-78-8
                                                                 25037-78-9
     RL: DEV (Device component use); TEM (Technical or engineered material
     use); USES (Uses)
        (binder component; ***charged***
                                              ***filter*** media contg.
        charge control agents for air purifn.)
IT
     69-72-7D, metal complexes 81-88-9 86-74-8, 9H-Carbazole
     9H-Xanthene
                 108-95-2D, Phenol, derivs. 110-85-0, Piperazine, uses
     445-29-4
              455-24-3
                         519-73-3 532-32-1 577-11-7
                                                          603-34-9
     1332-29-2D, Tin oxide, alkyl derivs.
                                         1332-37-2, Iron oxide, uses
     1344-28-1, Aluminum oxide (Al2O3), uses 3244-41-5 7429-90-5D.
    Aluminum, fatty acid salts 7439-95-4D, Magnesium, fatty acid salts
    7440-47-3D, Chromium, complexes with azo compds. 7440-66-6D, Zinc,
    complexes
                7631-86-9, Silica, uses
                                        7803-62-5, Silane, uses
    C.I. Acid Black 2
                       ***9002-84~0***
                                          9016-00-6,
    Poly[oxy(dimethylsilylene)]
                                12619-70-4, Cyclodextrin 12712-38-8
    16749-13-6D, Phosphonium, quaternary trihalozincate salts 26264-05-1
    28963-72-6D, compds. 43135-91-7, 2H-Benzimidazol-2-one 51667-26-6,
    Oxazolidinone
                   54783-99-2D, ammonium salts, alkyl derivs. 55818-45-6
    56289-02-2D, derivs
                          87564-38-3, Di-tert-butylsalicylic acid
                                                                  94248-06-3
    106503-53-1
                  374091-86-8
    RL: DEV (Device component use); MOA (Modifier or additive use); USES
     (Uses)
```

```
(charge control agent; ***charged*** ***filter***
                                                               media contq.
        charge control agents for air purifn.)
IT
     374112-74-0, Lecigran MT
     RL: MOA (Modifier or additive use); USES (Uses)
        (charge control agent;
                               ***charged***
                                                ***filter***
        charge control agents for air purifn.)
     25038-59-9, uses
TТ
     RL: DEV (Device component use); USES (Uses)
        ( ***charged***
                          ***filter***
                                         media contq. charge control agents
        for air purifn.)
     7440-21-3D, Silicon, org. complexes, uses
TT
     RL: DEV (Device component use); MOA (Modifier or additive use); USES
     (Uses)
        ( ***charged***
                            ***filter*** media contg. charge control agents
        for air purifn.)
IT
     9002-88-4
                9003-07-0
                            9003-53-6
     RL: DEV (Device component use); USES (Uses)
        (netting component; ***charged***
                                              ***filter*** media contg.
        charge control agents for air purifn.)
L15 ANSWER 3 OF 7 HCAPLUS COPYRIGHT 2004 ACS on STN
ΑN
     1994:301787 HCAPLUS
DN
     120:301787
ED
     Entered STN: 11 Jun 1994
TI
     manufacture of net-shaped
                              ***electret***
                                                  ***filters***
IN
     Hamada, Akira
PΑ
     Kureha Chemical Ind Co Ltd, Japan
SO
     Jpn. Kokai Tokkyo Koho, 5 pp.
     CODEN: JKXXAF
DT
     Patent
LA
     Japanese
IC
     ICM B01D039-14
     ICS B01D039-00
CC
     47-2 (Apparatus and Plant Equipment)
FAN.CNT 1
     PATENT NO.
                    KIND DATE
                                        APPLICATION NO. DATE
     -----
                    ----
                                         -----
     JP 06047218
PΙ
                   A2 19940222
                                         JP 1992-223327
                                                          19920730
     JP 2521615
                    B2 19960807
PRAI JP 1992-223327
                          19920730
    Nets made of elec.-insulating ***polymer***
                                                     ***fibers***
                                                                   are
     ***coated*** with silicone resins, ***fluoropolymers***, or urethane
     resins, and electrostatically charged to give the title products with low
     flow resistance for dust removal.
ST
    filter electret net manuf dust removal
    Siloxanes and Silicones, uses
TT
    Urethane
               ***polymers*** , uses
    RL: USES (Uses)
       ( ***polymer*** - ***fiber*** nets ***coated***
                                                              with.
       electret, for dust removal)
TI
    Filters and Filtering materials
        (electret, net-shaped, manuf. of, for dust removal)
    9002-86-2, Polyvinyl chloride 9003-07-0, Polypropylene
IT
                                                             25038-54-4,
    Nylon-6, uses
                    25038-59-9, Polyethylene terephthalate, uses
    RL: USES (Uses)
       ( ***fibers*** , nets, electret, ***coated*** with resins, for
       dust removal)
```

```
IT
       ***9002-84-0*** , Polytetrafluoroethylene
     RL: USES (Uses)
        ( ***polymer*** - ***fiber***
                                          nets ***coated***
        electret, for dust removal)
L15 ANSWER 4 OF 7 HCAPLUS COPYRIGHT 2004 ACS on STN
AN
     1993:105412 HCAPLUS
DN
     118:105412
ED
     Entered STN: 19 Mar 1993
TI
     Manufacture of ***electret***
                                       ***filters***
     Kubota, Shuji; Tani, Yatsuhiro; Takase, Satoshi
IN
PA
     Toyobo Co., Ltd., Japan
SO
     Jpn. Kokai Tokkyo Koho, 3 pp.
     CODEN: JKXXAF
DT
     Patent
LA
     Japanese
     ICM B01D039-00
IC
     ICS A62B018-02; B01D039-14; B03C003-28; D04H013-02
CC
     47-2 (Apparatus and Plant Equipment)
FAN.CNT 1
     PATENT NO.
                    KIND DATE
                                        APPLICATION NO. DATE
     -----
                                          ______
PΙ
     JP 04326910
                     A2
                          19921116
                                          JP 1991-125212
                                                          19910425
PRAI JP 1991-125212
                           19910425
     Films made of nonpolar ***polymers*** (e.g., polypropylene) are
       ***coated*** with metals (e.g., Al) by vapor deposition,
     electret-treated, fibrilized, and used to make ***nonwoven***
     for dust removal. The decrease in filtration efficiency due to high load
     is minimized.
ST
     filtering material electret
                                  ***nonwoven***
                                                  manuf
     Filters and Filtering materials
IT
        (electret, ***nonwoven*** textiles, for dust removal)
TT
     9003-07-0, Polypropylene
     RL: USES (Uses)
        (films, electret ***nonwoven*** textiles manuf. from, for dust
        removal)
TT
     7429-90-5, Aluminum, uses
     RL: USES (Uses)
        (polypropylene films ***coated*** with, electret ***nonwoven***
        textiles manuf. from, for dust removal)
L15
    ANSWER 5 OF 7 HCAPLUS COPYRIGHT 2004 ACS on STN
ΑN
     1987:19607 HCAPLUS
DN
     106:19607
ED
     Entered STN: 24 Jan 1987
TI
     Composite materials from porous materials and electrically conducting
       ***polymers***
IN
     Moehwald, Helmut
PA
     BASF A.-G., Fed. Rep. Ger.
SO
     Ger. Offen., 5 pp.
     CODEN: GWXXBX
DT
    Patent
LA
    German
IC
    ICM B32B027-08
    ICS C25B011-04; H01M004-60
CC
    38-2 (Plastics Fabrication and Uses)
FAN.CNT 1
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PATENT NO.
                      KIND DATE
                                          APPLICATION NO.
                                          -----
 PΙ
      DE 3510036
                      A1
                            19860925
                                          DE 1985-3510036 19850320
      JP 61218643
                      A2
                            19860929
                                          JP 1986-51599
                                                           19860311
      US 4636430
                       Α
                            19870113
                                          US 1986-838783
      EP 195381
                      A2
                            19860924
                                          EP 1986-103457
                                                           19860314
      EP 195381
                      A3
                            19870415
      EP 195381
                      B1
                            19900606
         R: BE, DE, FR, GB, NL
 PRAI DE 1985-3510036
                            19850320
     The surfaces of the pores of a porous material, such as a polyurethane
     foam with open cells, are first ***coated*** with an elec. conducting
      ***polymer*** by treatment of ***monomers*** with an oxidizing agent
               ***coated*** with an elec. conducting ***polymer***
      anodic oxidn. of the
                          ***monomers*** . Suitable
                                                       ***monomers***
     include pyrrole, thiophene, aniline, etc. The composite products are
     useful as electrodes, as ***electrostatic***
                                                      ***filters*** , as
     shoe soles having antistatic properties, etc. Thus, a polyurethane foam
     with 90% open cells was treated with a soln. comprising PhSO3H 7.14,
     pyrrole 5, and MeOH 100 g, treated with a soln. of 5 g Na2S2O8 in 100 g
     1:1 MeOH-water, and washed with water and MeOH to give an elec. conducting
       ***polymer***
                      on surfaces of the foam. The ***polymer*** -contg.
     foam was then used as an anode in an electrolyte which contained 0.5 mol
     LiBF4 in 1 L propylene carbonate as well as 2 vol.% pyrrole, giving a foam
     which contained 1000% polypyrrole (based on wt. of the composite) on the
     surfaces of the cells.
ST
     elec conductor porous
                            ***polymer*** ; foam
                                                  ***polymer***
     conductor; polyurethane foam elec conductor; pyrrole ***polymer***
     elec conductor; thiophene
                               ***polymer*** elec conductor; aniline
      ***polymer*** elec conductor; electrode ***polymer*** porous; polymn
     oxidn elec conductor;
                            ***coating***
                                             ***polymer*** elec conductor;
     antistatic
                 ***polymer***
                                  ***coating***
                                                   prepn
IT
                ***polymers*** , uses and miscellaneous
     RL: TEM (Technical or engineered material use); USES (Uses)
        (cellular, contg. elec. conducting ***polymer***
                                                             ***coating***
        in pores)
IT
     Polypropene
                  ***fibers*** , uses and miscellaneous
     RL: USES (Uses)
        (fleeces, contg. elec. conducting ***polymer***
                                                           ***coating***
           ***fibers*** )
IT
     Electric conductors
        ( ***polymers*** , oxidative prepn. of, in porous materials)
IT
     Polymerization
        (oxidative, in prepn. of elec. conducting ***polymer*** in porous
        materials)
IT
     25233-30-1, Polyaniline 25233-34-5, Polythiophene
                                                         30604-81-0,
     Polypyrrole
     RL: USES (Uses)
        ( ***coating*** by, of pores in porous materials, by oxidative
        polymn.)
ΙT
    7791-03-9, Lithium perchlorate 14283-07-9, Lithium fluoborate
     RL: USES (Uses)
        (in oxidative polymn. of pyrrole on porous materials)
L15 ANSWER 6 OF 7 HCAPLUS COPYRIGHT 2004 ACS on STN
AN
    1970:510615 HCAPLUS
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DN

73:110615

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ED
      Entered STN: 12 May 1984
 TI
      Composition for ***coating*** filamentary of ***fibrous***
      filtering media and ***electrostatic*** ***filter***
                                                                 elements
 PΑ
     Harrington, F. Edward, and Associates Ltd.
 SO
     Brit., 4 pp.
     CODEN: BRXXAA
     Patent
 DT
 LA
     English
 IC
     C08F
CC
     37 (Plastics Fabrication and Uses)
 FAN.CNT 1
     PATENT NO.
                     KIND DATE
                                         APPLICATION NO. DATE
PI
     GB 1206562
                            19700923
PRAI US
                            19680308
AB
     An efficient and nonflammable
                                   ***coating*** for polyester filters was
     prepd. comprising 1.5-2% polybutene (Oronite), chlorinated paraffins, e.g.
     Paroil 1700 contg. 69-71% Cl and having a pour point of 25.degree., and
     Paroil 170T contg. 70-2% Cl and having a pour point of 10.degree., and
     chloroethene. The ***coating*** compn. (mixed with MeCCl3) was
     applied on the filter medium by spraying. An inert dye may be included in
           ***coating*** mixt. to control the depth of penetration.
     the
ST
     nonflammable ***coatings*** polyester filters; ***coatings***
     nonflammable polyester filters; polyester filters nonflammable
       ***coatings*** ; polybutene ***coatings*** ; chlorinated paraffins
       ***coatings*** ; air filters tacky ***coatings*** ; tacky ***coatings***
       ***Coating*** materials
IT
        (butene ***polymers***
                                  and chlorinated paraffins, on polyester
          ***fiber***
                      filters)
ΙT
     Paraffins, uses and miscellaneous
     RL: USES (Uses)
        (chloro, ***coatings*** , contg. butene ***polymers*** , on
        polyester ***fiber*** filters)
       ***Fiber*** , polyester, uses and miscellaneous
IT
     RL: USES (Uses)
        (filtering materials, ***coatings*** for)
IT
     Air, conditioning of
        (filters for, butene ***polymer*** - ***coated*** polyester
          ***fibers*** )
IT
     Filtering materials
        (polyester ***fibers*** , ***coatings***
     9003-29-6, Butene, ***polymers***
TТ
     RL: USES (Uses)
        ( ***coatings*** , contg. chlorinated paraffins, on polyester
         ***fiber*** filters)
тт
     71-55-6
    RL: USES (Uses)
        (fire-resistant ***coatings*** contg., on polyester ***fiber***
        filters)
L15 ANSWER 7 OF 7 HCAPLUS COPYRIGHT 2004 ACS on STN
AN
    1967:95903 HCAPLUS
DN
    66:95903
    Entered STN: 12 May 1984
ED
    Affixing powdered materials to surfaces of foamed ***polymers***
TI
    Welsh, Robert Eugene; McConnell, Albert L.
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Scott Paper Co.
SO
     Fr., 4 pp.
     CODEN: FRXXAK
DT
     Patent
LA
     French
IC
     C08G
CC
     37 (Plastics Fabrication and Uses)
FAN.CNT 1
     PATENT NO.
                     KIND DATE
                                          APPLICATION NO. DATE
                           _____
PΙ
     FR 1443254
                           19660624
     DE 1569416
                                           DE
     US 3353994
                            19670000
                                           US
PRAI US
                            19640507
AB
     The powders are spread on surfaces and into interstices of the foams,
     which are then subjected to a flame from a gas explosion to bond the
     powders to the ***polymer*** . Thus, a block of polyurethane-polyester-
     adipate foam, which had about 50 pores/dm. and an elec. resistance of
     1012-1014 ohms/cc., was treated by high-temp. flame-spraying and immersed
     in powd. graphite. The excess powder was shaken off and the block was put
     into a polyethylene bag along with a gaseous mixt. of 16.7% (vol.) propane
     with 83.3% O. The gas was then detonated. The block gained 76% in wt.
     and each ***fiber*** was ***coated*** uniformly with graphite
     which could not be washed away. The block had an elec. resistance of
     about 2 .times. 107 ohm./cc. Polyether-polyurethane foam ***coated***
     with Ni was similarly prepd. The ***coated*** foams are useful as
     catalytic materials, absorbents, ***electrostatic***
     , and shields for absorpting high-frequency electromagnetic radiation,
     depending upon the kind of powder used.
IT
     Urethane ***polymers*** , uses and miscellaneous
     RL: TEM (Technical or engineered material use); USES (Uses)
                    ***coating*** with powd. graphite by flame from gas
        (cellular,
        explosion)
IT
     Plastics, cellular
     RL: USES (Uses)
        ( ***coating*** with powders, by flame from gas explosion)
TT
     Explosions
        (flame from gas, affixing powders to foamed ***polymers***
                                                                      by)
IT
       ***Coating*** process
        (of foamed ***polymers*** by powders by flame from gas explosion)
IT
     7440-02-0, uses and miscellaneous 7782-42-5, uses and miscellaneous
     RL: USES (Uses)
        (powd.,
                ***coating***
                                 with, on urethane ***polymer*** foam, by
        flame from gas explosion)
L17
     ANSWER 5 OF 5 HCAPLUS COPYRIGHT 2004 ACS on STN
AN
     1989:234087 HCAPLUS
DN
     110:234087
TI
     Wet sulfuric acid
                       ***electrostatic***
                                                ***filters***
                                                                with parts
     made from nonmetallic parts
    ANSWER 1 OF 5 HCAPLUS COPYRIGHT 2004 ACS on STN
L18
AN
     1993:44839 HCAPLUS
DN
     118:44839
ED
     Entered STN: 03 Feb 1993
TI
      ***Electret*** ***filters***
     Kubota, Shuji; Tani, Yatsuhiro; Takase, Satoshi
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PA

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PΑ
     Toyobo Co., Ltd., Japan
     Jpn. Kokai Tokkyo Koho, 3 pp.
SO
     CODEN: JKXXAF
DT
     Patent
LΑ
     Japanese
TC
     ICM B01D039-14
CC
     59-6 (Air Pollution and Industrial Hygiene)
FAN.CNT 1
     PATENT NO.
                    KIND DATE
                                        APPLICATION NO. DATE
     -----
                                        -----
PΤ
     JP 04305214
                    A2 19921028
                                        JP 1991-93174 19910330
     JP 3074764
                     B2 20000807
PRAI JP 1991-93174
                          19910330
     A metal deposition layer is formed on a film, electretized, sepd. into
     filaments, and formed into a ***nonwoven*** filter. The filter is
     useful for air purifn. and air conditioning.
ST
     electret ***nonwoven***
                              filter air purifn; conditioning air filter
     electret
               ***nonwoven***
IT
     Air conditioning
        (filters for, electret, metal- ***coated*** film-based nonwovens as)
IT
     Tobacco smoke and smoking
        (indoor air pollution by, electret ***nonwoven***
                                                          filters for)
IT
     Filters and Filtering materials
        (electret, ***nonwoven*** , from metal- ***coated*** films; for
       air conditioning)
IT
     Electrets
        (film, metal- ***coated*** , for ***nonwoven***
                                                          air filters)
     9003-07-0, Polypropylene
IT
     RL: OCCU (Occurrence)
        (aluminum- ***coated*** , electrets, ***nonwoven*** air filters
IT
    7429-90-5, Aluminum, miscellaneous
    RL: MSC (Miscellaneous)
        (polypropylene films
                             ***coated*** with, electrets from, for
         ***nonwoven*** air filters)
    ANSWER 2 OF 5 HCAPLUS COPYRIGHT 2004 ACS on STN
L18
AN
    1991:434900 HCAPLUS
DN
    115:34900
ED
    Entered STN: 27 Jul 1991
TI
                                       ***filtering*** materials
    High-performance ***electret***
IN
    Tani, Yatsuhiro; Takase, Satoshi
    Toyobo Co., Ltd., Japan
PA
    Jpn. Kokai Tokkyo Koho, 6 pp.
SO
    CODEN: JKXXAF
DT
    Patent
LA
    Japanese
IC
    ICM B01D039-14
    ICS B01D039-00; B32B005-26; D06M010-00
CC
    59-6 (Air Pollution and Industrial Hygiene)
FAN.CNT 1
    PATENT NO.
                    KIND DATE
                                        APPLICATION NO.
                                                        DATE
                                     . ---------
    -----
PΙ
                   A2 19910320
    JP 03065206
                                        JP 1989-201061
                                                        19890801
    JP 2936591
                    B2 19990823
PRAI JP 1989-201061
                          19890801
    The filtering materials are composed of 2 laminated electret ***fiber***
```

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***coated*** with fine particles on the laminated surfaces.
    They are used for air purifn.
ST
    filtering material electret air purifn
IT
    Filtering materials
       (electret,
                   ***fiber***
                                sheets ***coated*** with particles, for
       air purifn.)
IT
    Air conditioning
       (filtration, particles removal in, ***electret***
                                                           ***filtering***
       materials for)
TΤ
    111-20-6, Sebacic acid, uses and miscellaneous
                                                 514-10-3, Abietic acid
    RL: USES (Uses)
       (particles,
                   for air purifn.)
L18 ANSWER 3 OF 5 HCAPLUS COPYRIGHT 2004 ACS on STN
AN .
    1985:562584 HCAPLUS
DN
    103:162584
ED
    Entered STN: 16 Nov 1985
    Manufacture of ***electret***
                                     ***filtering*** material for dust
    collection
    Kanai, Hiroyuki, Japan
PΑ
    Jpn. Kokai Tokkyo Koho, 3 pp.
SO
    CODEN: JKXXAF
DT
    Patent
LA
    Japanese
IC
    ICM B01D039-16
    48-2 (Unit Operations and Processes)
    Section cross-reference(s): 72
FAN.CNT 1
    PATENT NO.
                KIND DATE
                                 APPLICATION NO. DATE
    _______
                   ----
                                       -----
    JP 60102913
PΤ
                   A2
                         19850607
                                       JP 1983-212922
                                                       19831111
PRAI JP 1983-212922
                         19831111
    Filtering material for dust collection (diam. .gtorsim.1 .mu.) is an
    electret bulk- ***fiber*** mat manufd. by binding webbed ***fibers***
    at each contact point, packing its void space with dielec. (equiv. to that
    of the ***fiber*** ) material, electretting the mat by corona discharge
    (by 1.0-10 kV d.c.), and removing the dielec. material. Thus, a webbed
    mat (200 g/m2) of polyester ***fibers*** (50% by 0.8 denier X 38 mm
    and 20% by 1.5 denier .times. 51 mm) was bound by polyester adhesive (50
    wt.% to the mat), dried to be dielec. const. 2.1, impregnated with 200
    g/m2-mat dielec. material (dielec. const. 2.12) of 100:10:10 (wt. ratio)
    silicone oil-water-CM-cellulose [9004-32-4], heated at 120.degree.,
    charged by 10 kV d.c. with electrodes attached at the ends, and air-blown
    to remove the material to prep. an ***electret*** ***filter*** .
ST
      ***fiber*** web
      ***electret***
                       ***filter*** ; corona discharge ***electret***
      ***filter*** manuf; dielec packing material filter manuf
IT
    Siloxanes and Silicones, uses and miscellaneous
    RL: USES (Uses)
       (dielec. materials contg., for ***coating***
                                                    of webbed
         ***fibers*** , in manuf. of dust filters)
IT
      ***Fibers***
    RL: USES (Uses)
       (electret, webbed mat of, for dust collectors)
TΤ
    Polyester ***fibers*** , uses and miscellaneous
    RL: USES (Uses)
```

```
(filtering materials, electretting of, dust collection)
IT
    Electric corona
        (treatment by, of webbed ***fiber***
                                               mats, in manuf. of dust
       filters)
TT
    Electrets
                 ***fiber*** mats, manuf. of, for dust collection)
        (webbed
    Electric insulators and Dielectrics
IT
        ( ***coatings*** , dielec. materials, on electretting webbed
                      mats, in manuf. of dust filter)
         ***fiber***
    Filtering materials
IT
        ( ***fibers*** , electret, webbed mats, manuf. of, for dust
       collection)
IT
    9004-32-4
    RL: USES (Uses)
        (dielec. materials contg., for ***coating*** of webbed
         ***fibers*** , in manuf. of dust filters)
L18
    ANSWER 4 OF 5 HCAPLUS COPYRIGHT 2004 ACS on STN
AN
    1979:209386 HCAPLUS
DN
    90:209386
ED
    Entered STN: 12 May 1984
    Electrically charged solid-skinned structure for an electret-type air
TI
PA
    Nitta Belting Co., Ltd., Japan
SO
    Neth. Appl., 7 pp.
    CODEN: NAXXAN
DT
    Patent
LΑ
    Dutch
IC
    B01D046-00
CC
    59-2 (Air Pollution and Industrial Hygiene)
FAN.CNT 1
    PATENT NO.
                     KIND DATE
                                         APPLICATION NO. DATE
                    _____
                     Α
PΙ
    NL 7707712
                           19781002
                                         NL 1977-7712
                                                          19770711
    JP 53120200
                     A2
                           19781020
                                         JP 1977-34887
                                                          19770328
    DE 2732491
                     A1
                           19781012
                                         DE 1977-2732491 19770719
PRAI JP 1977-34887
                           19770328
    The suggested air filter comprises a gauzy synthetic material such as
    polypropene ***fibers*** ***coated*** with Al, Fe, or Aq or placed
    between Al plates, which are elec. charged to create an elec. field.
ST
    filter air metal ***coated*** ***fiber*** ; polypropene
       ***fiber*** metal ***coated*** filter; electrofilter air metal
                      ***fiber*** ; ***electret*** ***filter***
      ***coated***
                                                                       metal
       ***.coated***
                       ***fiber***
IT
    Air conditioning
        (electrofilters for)
IT
    Electrets
        (from metal- ***coated*** polypropene ***fibers*** , for air
       filtration)
                 ***fibers*** , uses and miscellaneous
IT
    Polypropene
    RL: USES (Uses)
        (metal- ***coated*** , in electrofilter)
    Filters and Filtration apparatus
IT
                                       polypropene ***fibers***
        (electro-, metal- ***coated***
    7429-90-5, uses and miscellaneous 7439-89-6, uses and miscellaneous
    7440-22-4, uses and miscellaneous
    RL: USES (Uses)
```

(polypropene \*\*\*fibers\*\*\* \*\*\*coated\*\*\* with, as electrofilters)